

543 U6970/AM5019 實驗室晶片導論



液珠式微流體晶片之研發與應用

Droplet-Based Biochips

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中華民國 一〇九年一月四日



蓮葉與玫瑰花的啟發暨生醫應用

Mimicry of lotus and rose and the inspired bio-application

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液珠式微流體晶片之研發與應用

大綱

液珠做為工作流體之流體晶片，除了可以改善連續流體因流道設計所造成的壓降能量損失，可降低元件複雜度與整合難度，亦可減少試劑的浪費殘留，達到更精準的反應控制。在微小尺度下，液珠具有高表面積與體積比的特性，能快速傳熱增加反應速率，在數位微流體系統中亦可容納少量樣本進行快速且多樣化的反應，實現高度平行化與獨立反應操控的目標，近年來已發展為微流體系統研究的重點。

本專題結合對生化分子自組裝技術、微液珠操控技術、接觸角與表面能階理論、微流體混合理論等領域，以及各種流體條件(表面張力、黏滯性)對液珠碰撞融合後流場及混合行為的關連等基礎學理與技術，討論流體混合行為與反應行為，進一步推展並完善開放式微液珠被動傳輸平台的設計，並將之應用於數位微流體生化反應調控的液珠式生醫檢測與液珠式生質柴油產製。

本次演講之主要內容是本研發團隊在液珠之相關研究成果，概分為三項：

- (1) 液珠移動、碰撞、混合、反應之流體動態分析
- (2) 液珠移動介面之分析 及 本實驗室所發展之幾種液珠操控技術
- (3) **應用實例:**生醫(可視化液珠式基因快篩技術)、個人化醫療檢測設計 (第11屆國家新創獎 傑出學研新創技術)、能源 (液珠式高速率低耗能生質柴油產製系統) (12屆國家新創獎 傑出學研新創技術)、農業領域 (12屆國家新創獎 傑出學研新創技術)、藥物釋放設計

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研究主題聚焦於以流體力學為主軸之跨領域整合型研究，涵蓋能環工程科技發展與策略規劃，綠色製造技術--有機合成技術 (flash synthesis)、生質燃料 (biofuel)與氫燃料等之奈微製程開發與燃燒、生化檢測 (DNA flash detection)，奈微米尺度熱流系統，仿生科技。

曾榮獲國科會傑出研究獎三次、2014年宗倬章先生講座教授、中國工程師學會傑出工程教授獎 (2007年)、中國機械工程師學會傑出工程教授獎 (2000年)；三次國家新創獎 (2015、2014、2008)、兩次Green Tech東元科技創新競賽亞軍暨人氣獎 (2014、2012)、2008年國家發明獎 (機械領域)，七項上銀科技機械碩士論文獎之榮譽 (銀質獎、銅質獎、優等獎、工具機特別獎、兩項佳作獎、一項晉級決審)，指導學生於2004-2015年期間共同榮獲全球或全國性學術獎項超過90項，包括九次全國力學會議學生論文競賽熱流能源組第一名，還有多項國際期刊與國際會議論文獎。



09美国《国家地理》全球摄影大赛优秀参赛作品
<荷塘趣事> 摄影: 杨长荣
www.huaxia-ng.com













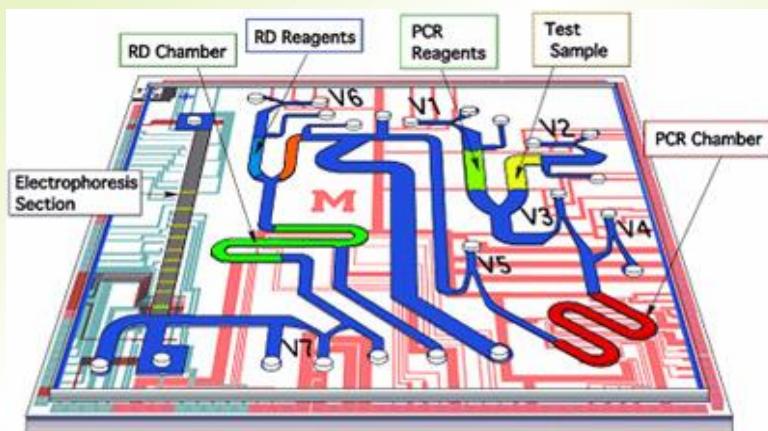


Film of Taro

Perspective

⊕ The Rise of μ-TAS

- High surface to volume ratio : improve heat and mass transfer
- Need only small quantities of reagents and sample
- Potentially portable
- High resolution and sensitivity
- Suitable for biological assay



Pal *et al.*, *Lab Chip*. 2005



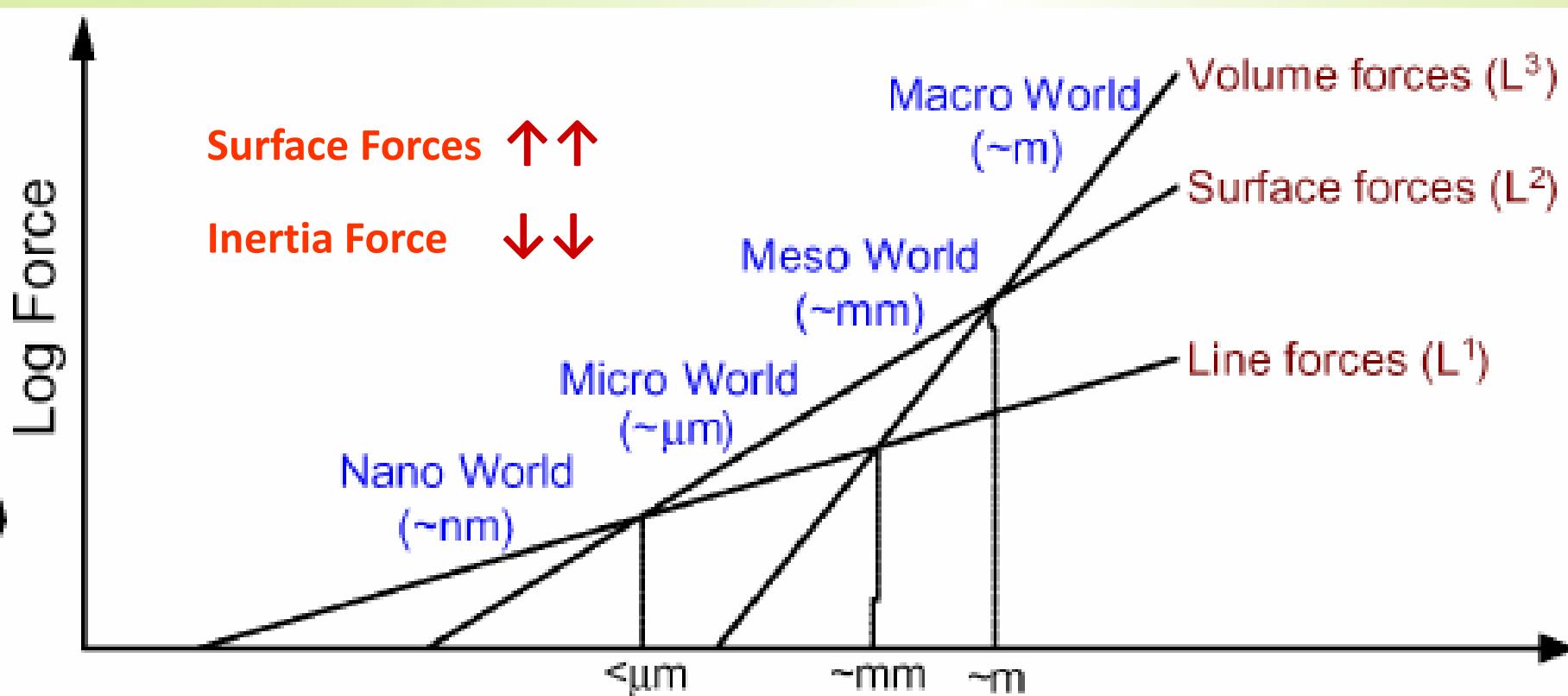
Extracted on 20121212 http://www.condenaststore.com/-sp/I-see-by-the-current-issue-of-Lab-News-Ridgeway-that-you've-been-work-New-Yorker-Cartoon-Prints_i8562947_.htm

微尺度效應

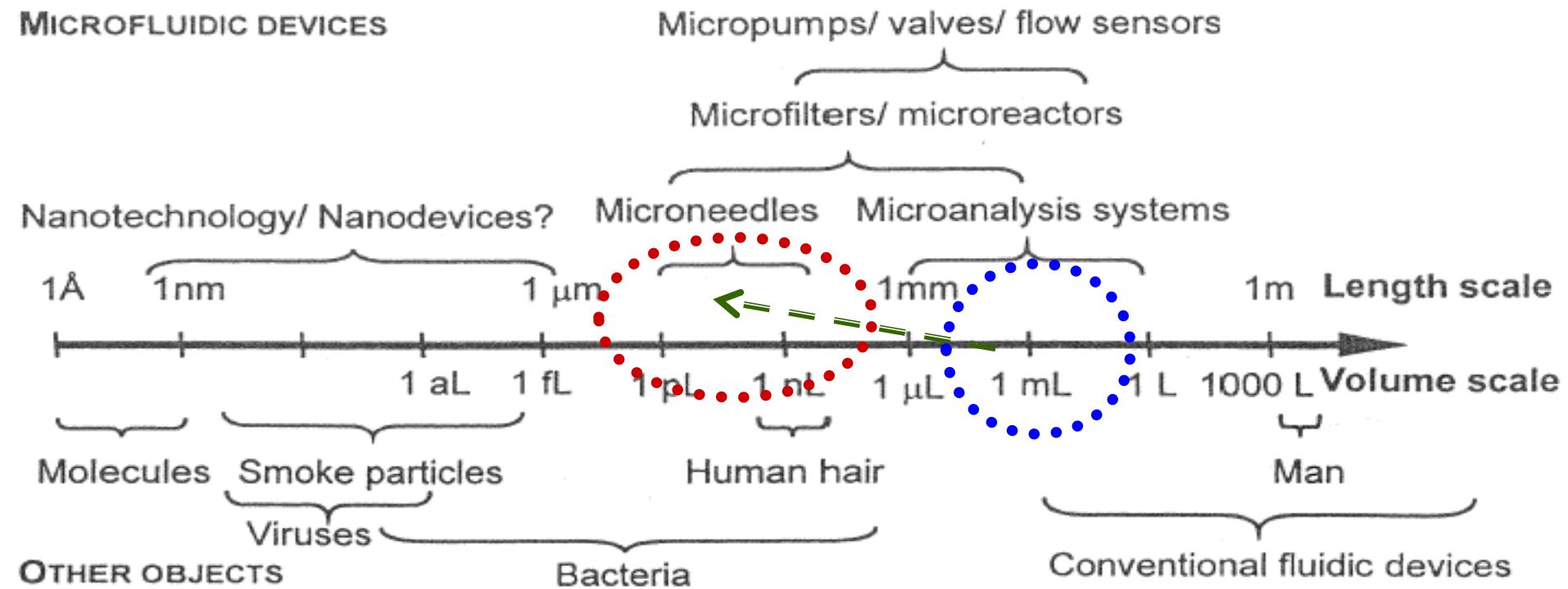
Volume force (mass) $\sim d^3$

Surface force (pressure, friction, electrostatic, diffusion) $\sim d^2$

Line force (surface tension) $\sim d^1$



What is the volume of a droplets ?



Characterisites of particles & particle dispersoids

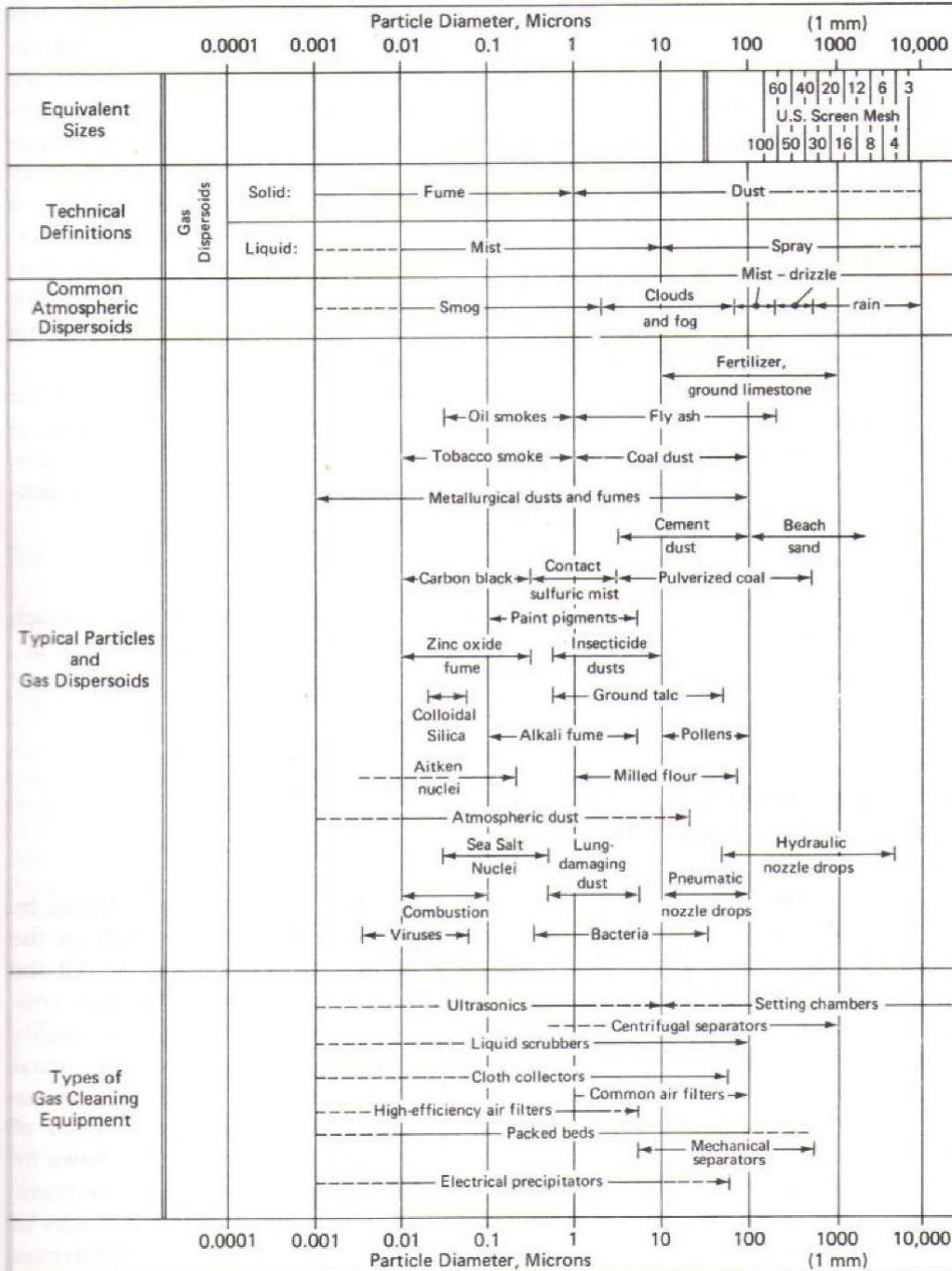
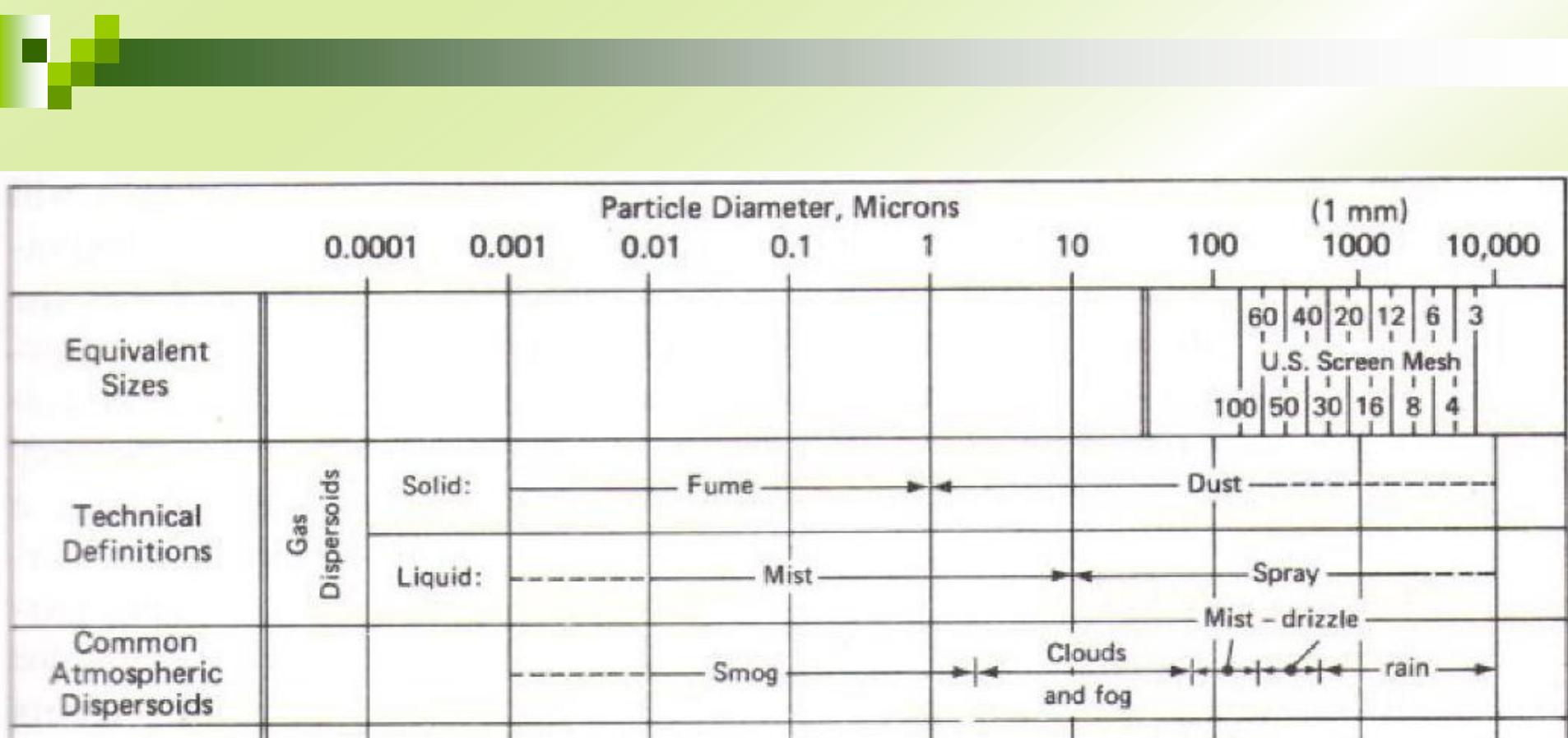


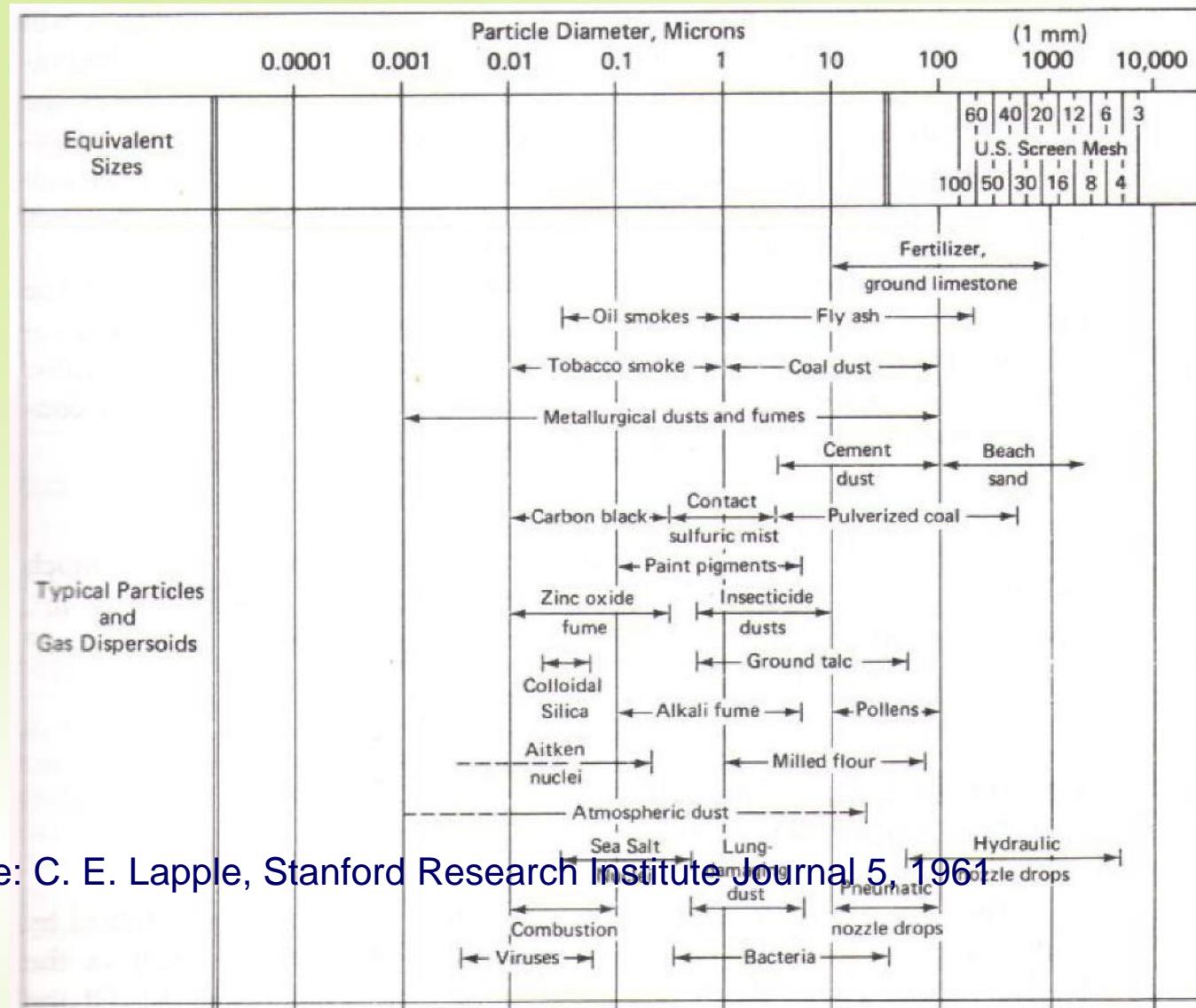
Figure 5-1 Characteristics of particles and particle dispersoids. (Source: C. E. Lapple. Stanford Research Institute Journal 5, 1961.)

Characteristics of particles & particle dispersoids



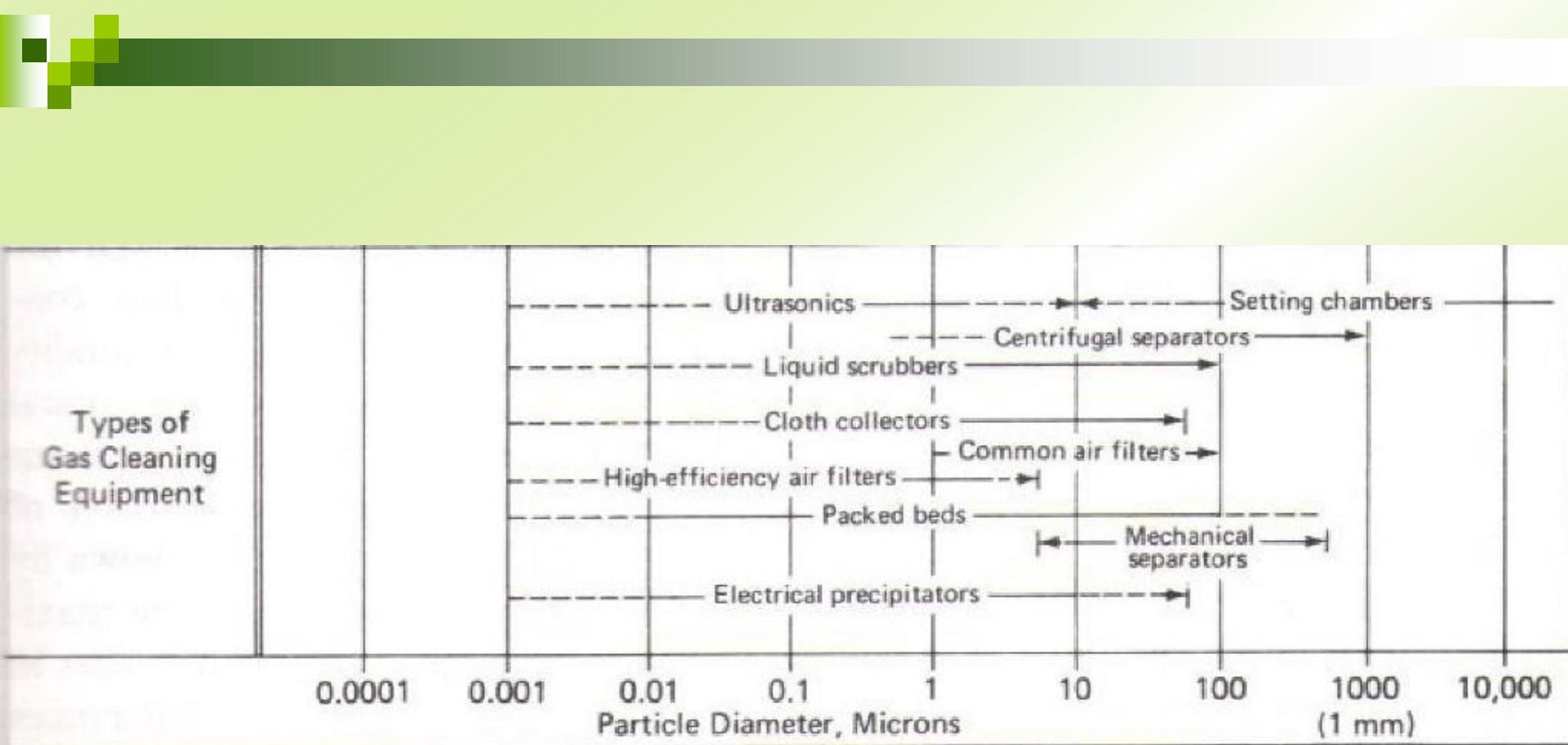
Source: C. E. Lapple, Stanford Research Institute Journal 5, 1961

Characteristics of particles & particle dispersoids



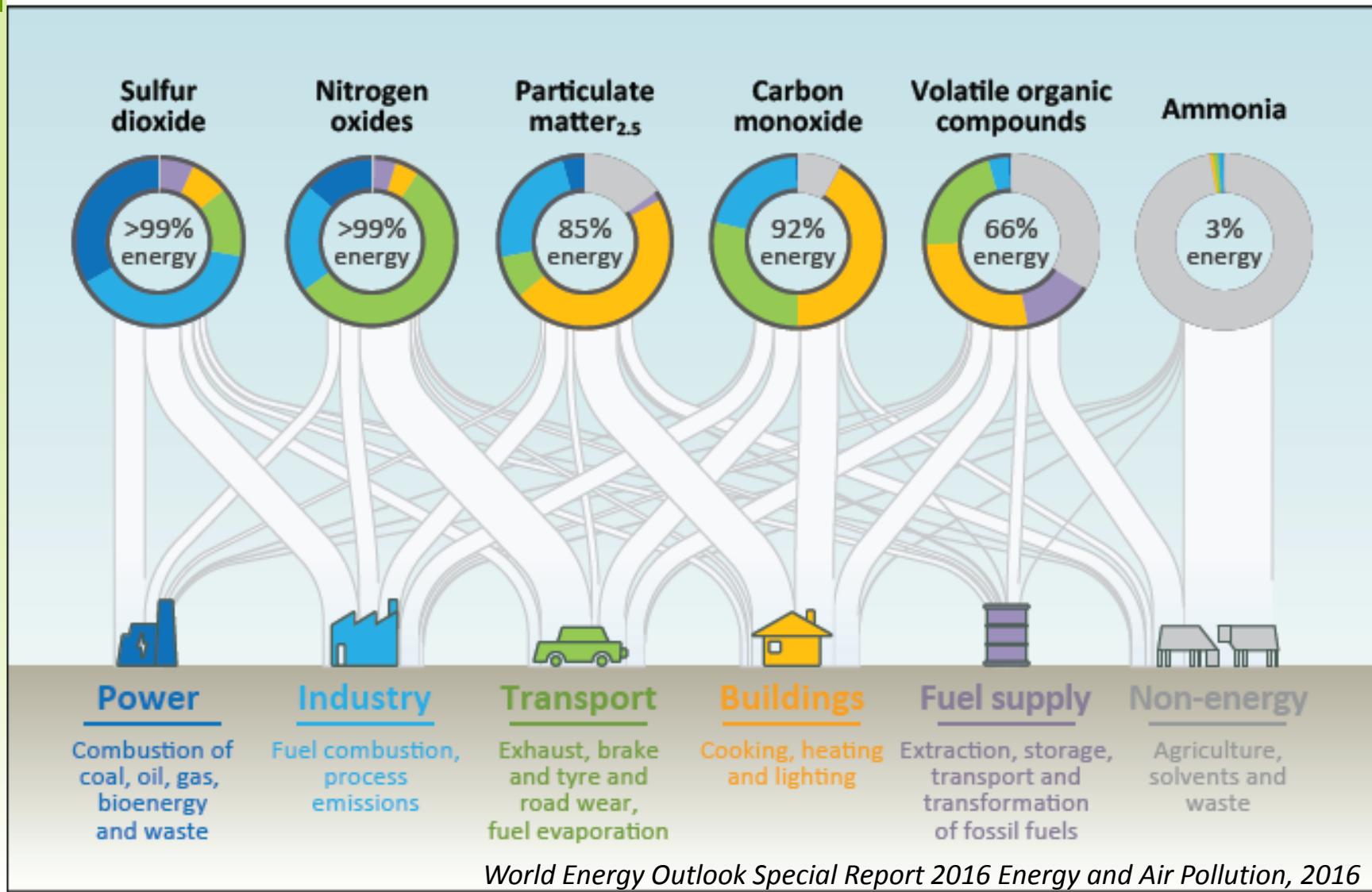
Source: C. E. Lapple, Stanford Research Institute Journal 5, 1961

Characteristics of particles & particle dispersoids



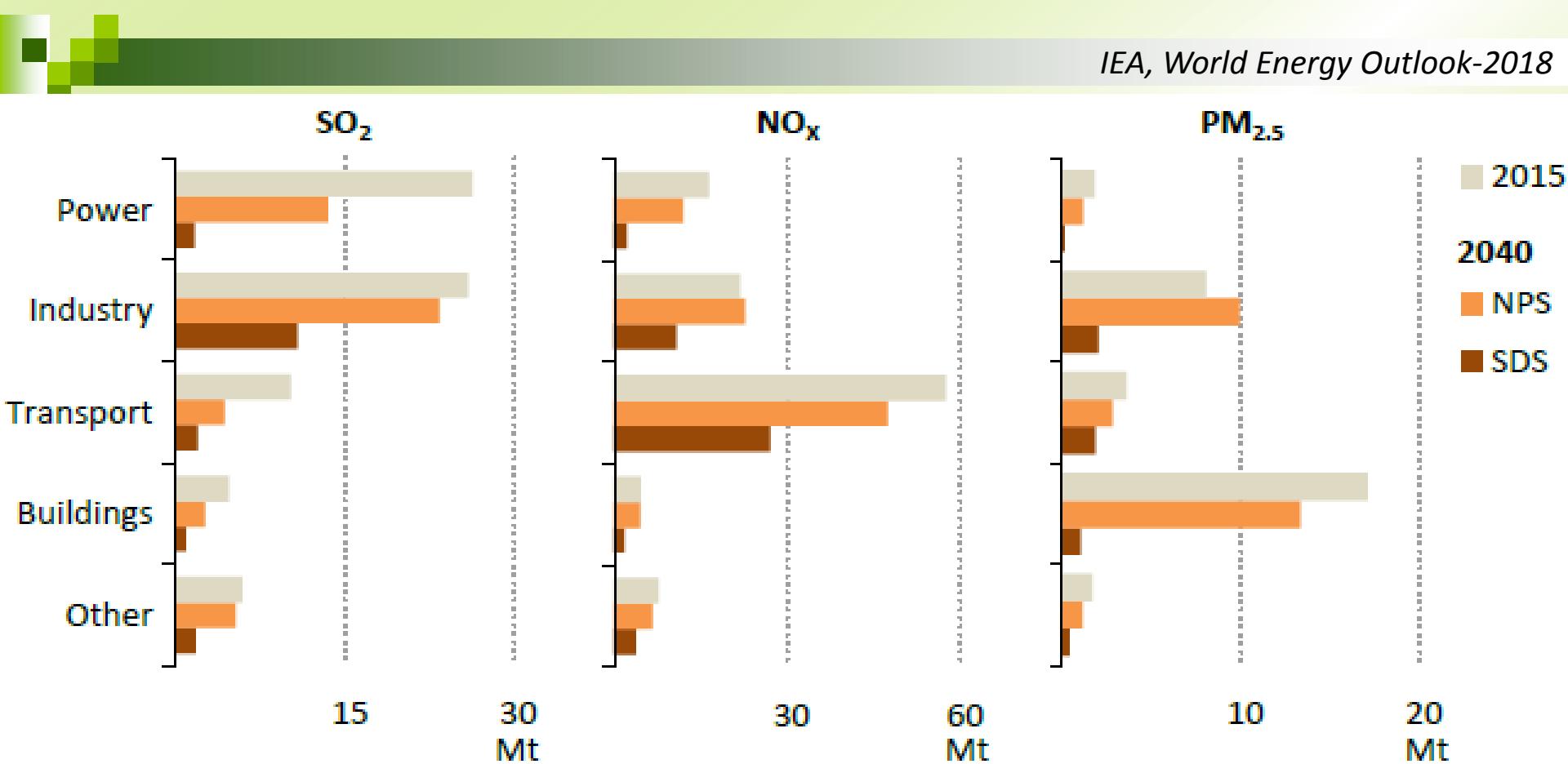
Source: C. E. Lapple, Stanford Research Institute Journal 5, 1961

■ 人為排放空氣汙染成分之來源分析-- 2015年 (Selected primary air pollutants and their sources, 2015)



Air pollution emissions by sector and scenario, 2015 & 2040

IEA, World Energy Outlook-2018



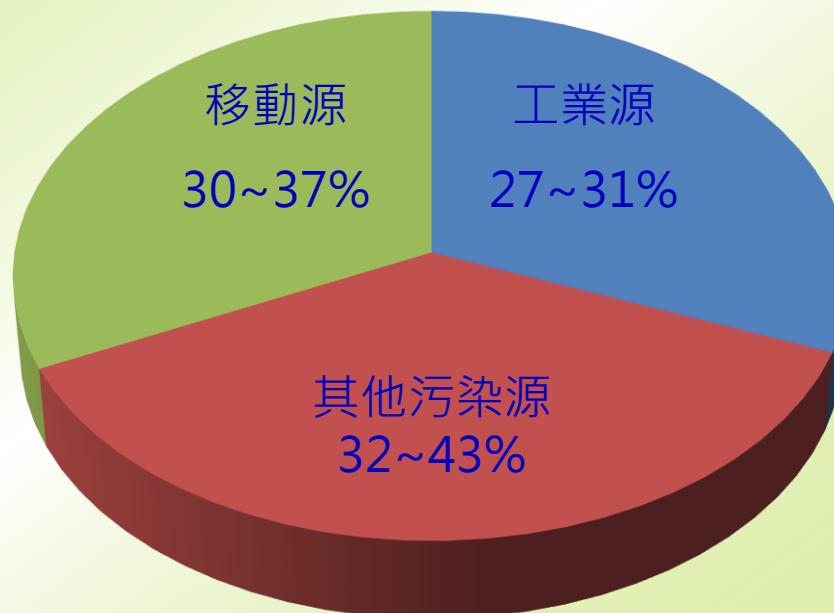
*Pollutant emissions generally fall in the New Policies Scenario,
but in most cases by much less than in the Sustainable Development Scenario*

Notes: NPS = New Policies Scenario; SDS = Sustainable Development Scenario. Industry includes fuel combustion in the industry sector and transformation processes other than power generation.

Source: IEA analysis; International Institute for Applied Systems Analysis.

我國PM_{2.5}來源比率分析

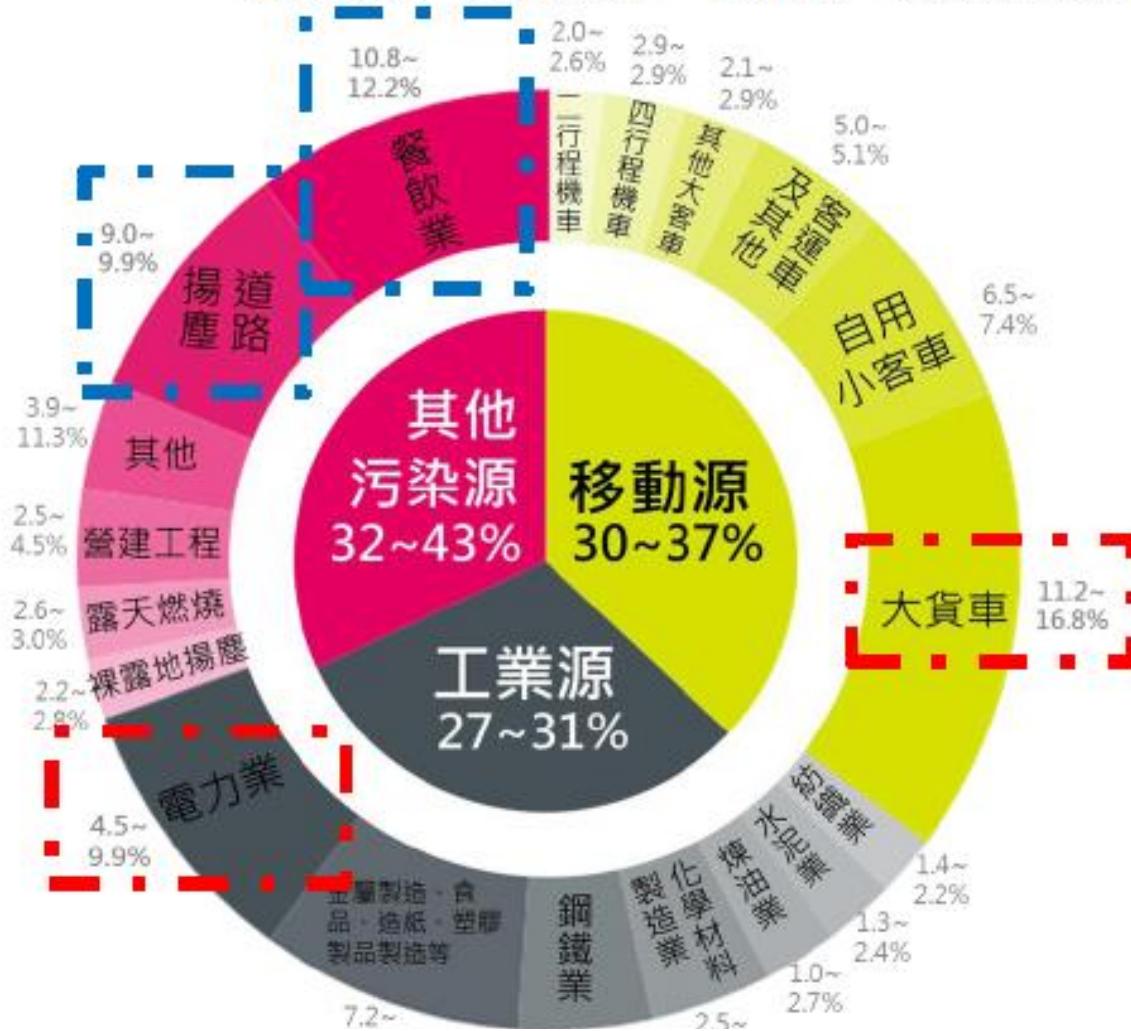
- 我國PM_{2.5}境外傳輸來源比率約為34~40%，境內污染源比率約為60~66%。
- 境內污染源中，移動源影響比率約為30~37%、工業源約為27~31%、其他污染源約為32~43%。



資料來源：環保署委託成功大學吳義林教授「台灣細懸浮微粒(PM_{2.5})成分與形成速率分析計畫」及雲林科技大學張良輝教授「強化空氣品質模式制度計畫(第二年)」研究成果
註：依據排放清冊(TEDS 8.1版)估算

我國境內PM_{2.5}來源比例分析

來源眾多，只管制單一污染源，無法產生全面性成效。



我國PM_{2.5}
境外傳輸來源比率
約為34~40%，
境內汙染源比率
約為60~66%。

境內汙染源中，
移動源影響比率約為
30~37%，
工業源約為27~31%，
其他汙染源約為
32~43%。

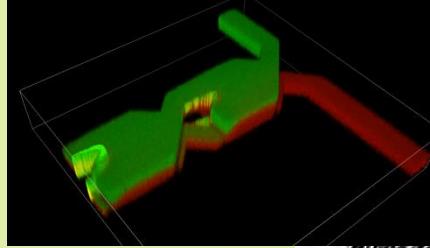
資料來源：環保署委託成功大學吳鈞林教授「台灣細懸浮微粒(PM_{2.5})成分與形成速率分析計畫」，[性能評估結果：配對值分數偏差(Mean Fractional Bias, MFB)為PM_{2.5}=-12.8%、配對值絕對分數誤差(Mean Fractional Error, MFE)為PM_{2.5}=+40.9%] 及霧林科技大學張良輝教授「強化空氣品質模式制度計畫(第二年)」研究成果。[性能評估結果：MFB為PM_{2.5}=-9.1%、MFE為PM_{2.5}=+38.4%]
註：依據排放清冊(TEDS 8.1版)估算；網格模式模擬結果性能評估規範：配對值分數偏差MFB為PM_{2.5}=±35%、配對值絕對分數誤差MFE為PM_{2.5}=55%以內。

連續式流場 vs. 液珠式晶片



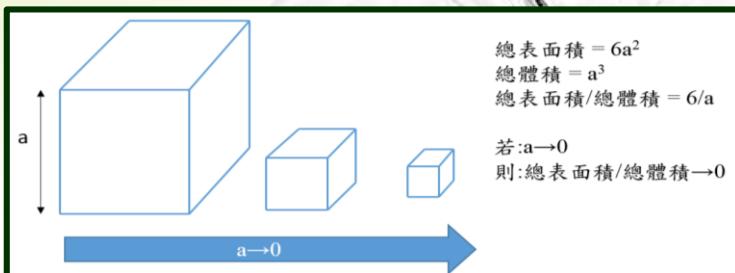
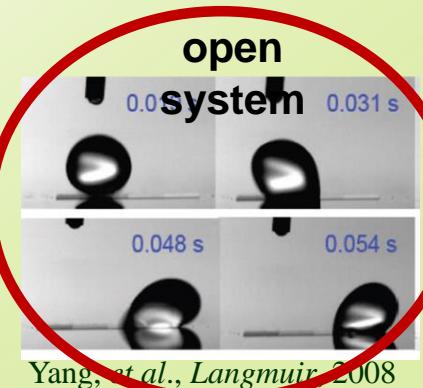
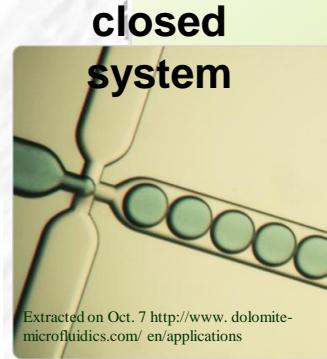
Digital Microfluidics

Fang & Yang, *Sens. Actuators, B*, 2009



Continuous flow
Droplet/plug flow
(digital flow)

- ✓ Eliminate micropumps and valves
- ✓ Controllability
- ✓ Accurate dose control
- ✓ Surface area to volume ratio



- ✗ Unlimited to microchannels
- ✗ Maneuverability
- ✗ Vaporize

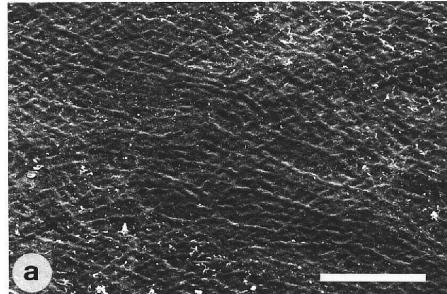


Science

Hydrophilic and Hydrophobic Features of Leaves

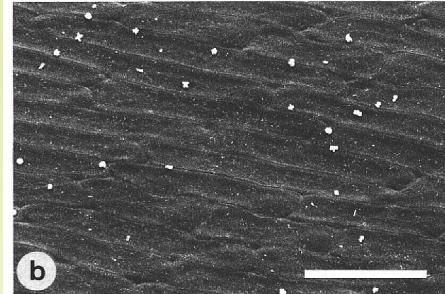
wetted plant leaf

55.4 °



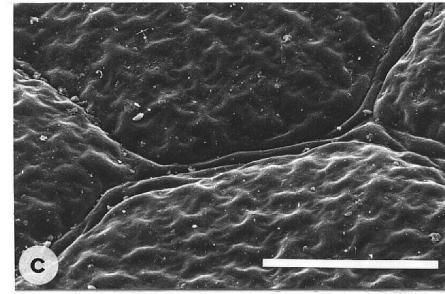
a

28.4 °



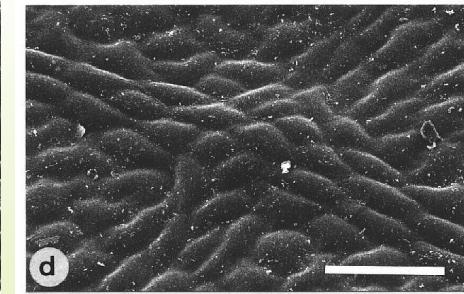
b

71.7 °



c

88.9 °



d

Gnetum gnemon

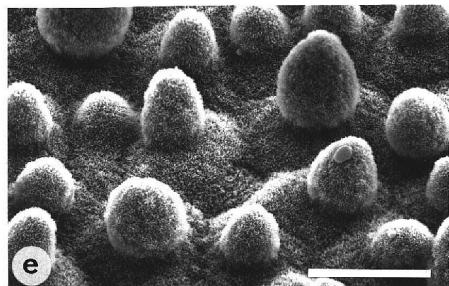
Heliconia densiflora

Fagus sylvatica

Magnolia denudata

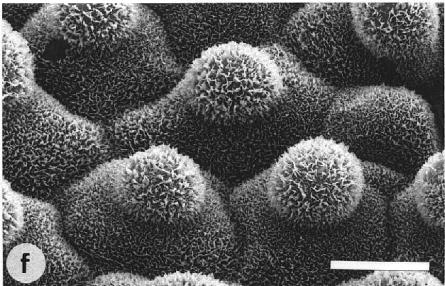
non-wetted plant leaf

160.4 °



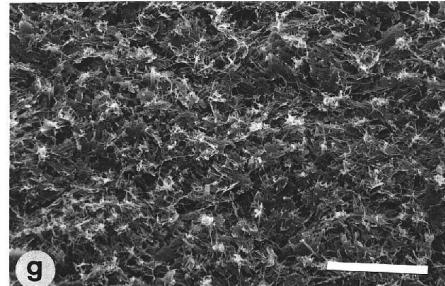
e

159.7 °



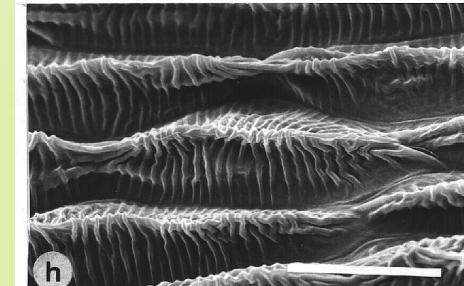
f

160.3 °



g

128.4 °



h

Nelumbo nucifera

Colocasia esculenta

Brassica oleracea

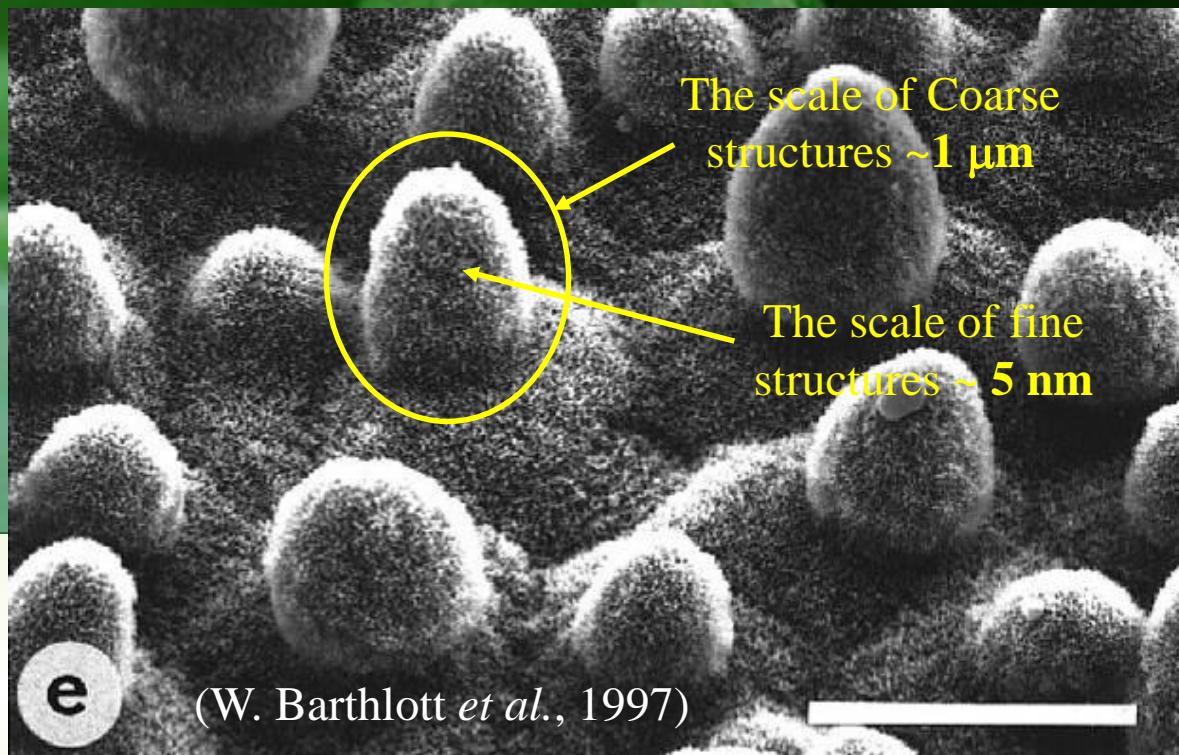
Mutisia decurrens

(Barthlott et al., 1997)

Lotus leaf

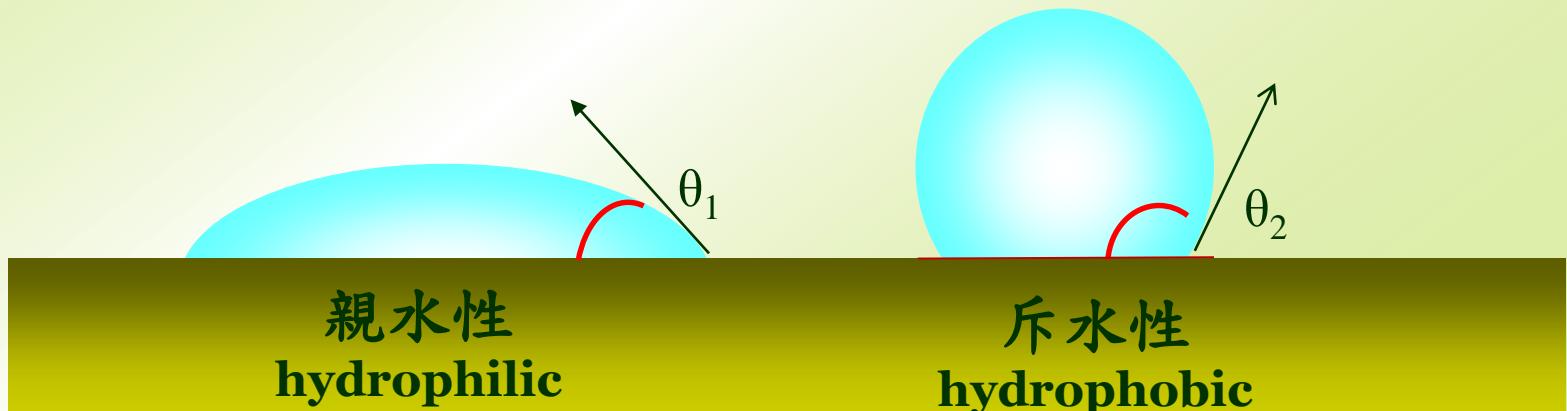
Lotus leaf, Super-hydrophobic surface

Apparent contact angle, $\theta_c \sim 160.4^\circ$

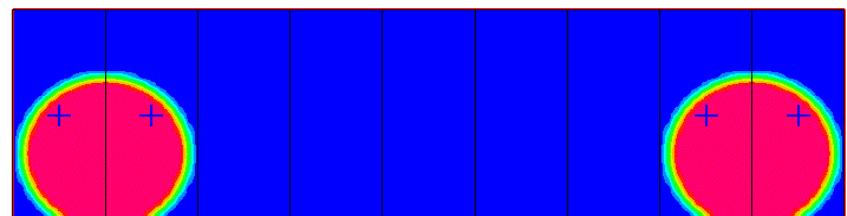
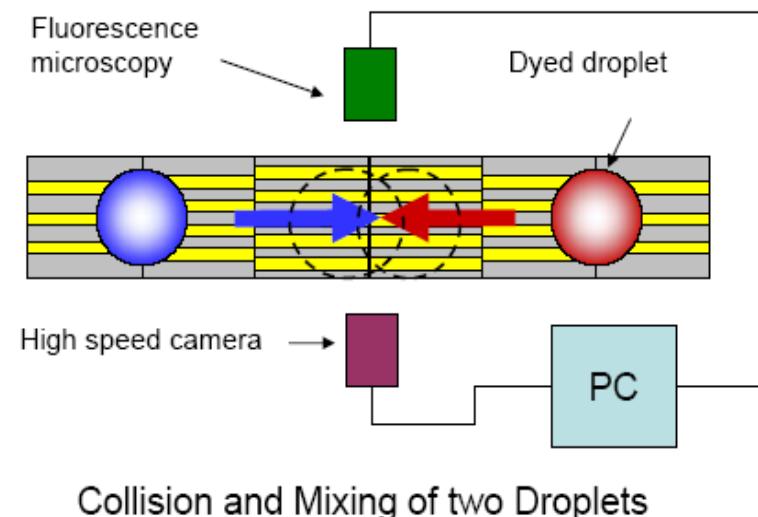
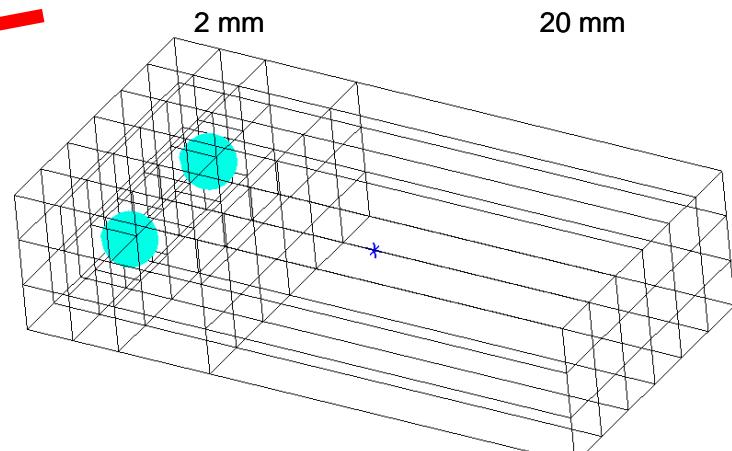
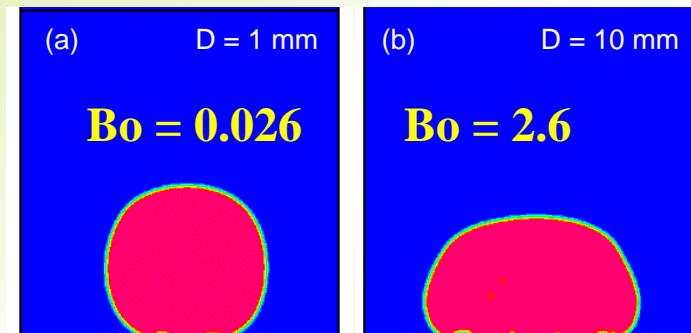
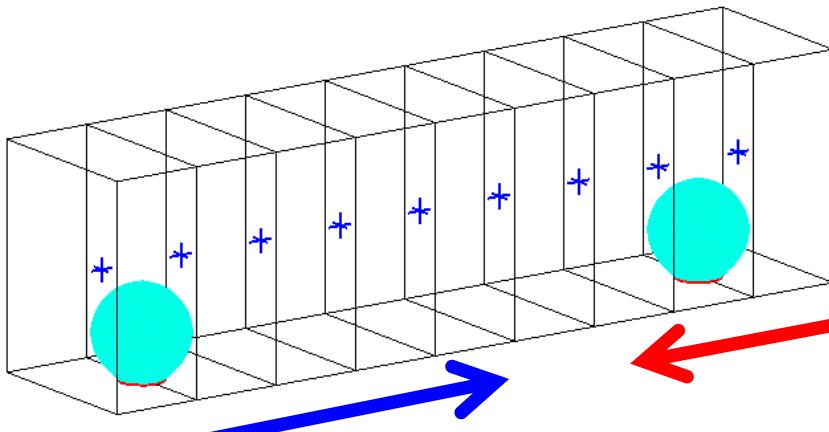


親水性與疏水性

- 由水滴與表面之接觸角作為其親、疏水性之判斷：
- 接觸角 $< 90^\circ \rightarrow$ 親水性(hydrophilic)表面，如 θ_1
- 接觸角 $> 90^\circ \rightarrow$ 斥水性(hydrophobic)表面，如 θ_2



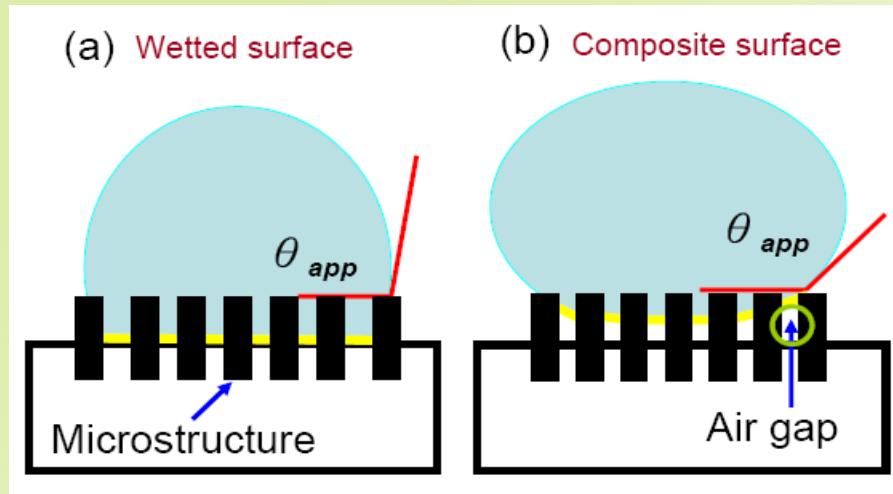
Challenges for Numerical Simulation





Technology

Schematics of Surface Effects

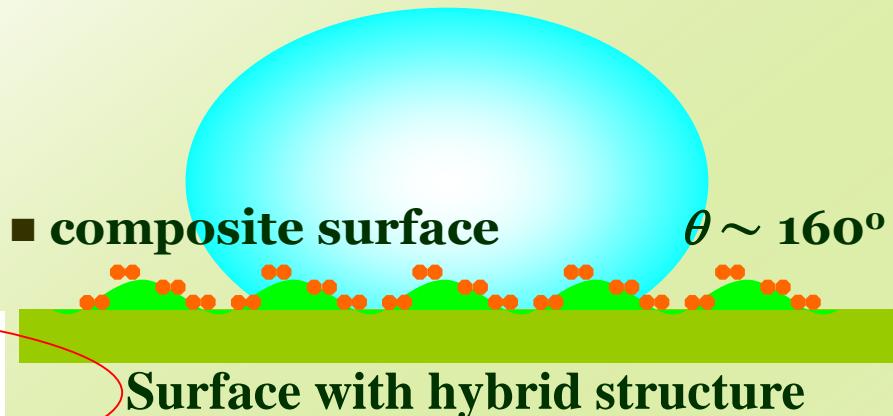
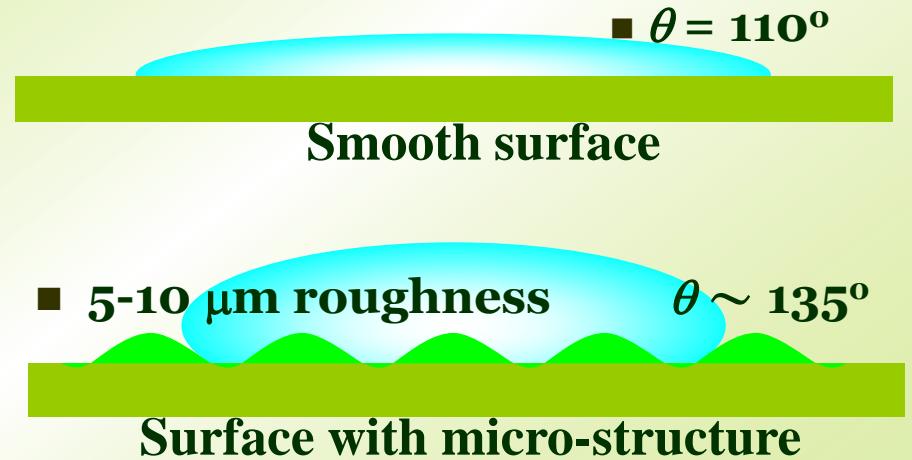


- Smooth surface
Young equation
- Wetted surface
Wenzel equation
- Composite surface
Cassie and Baxter Eq.

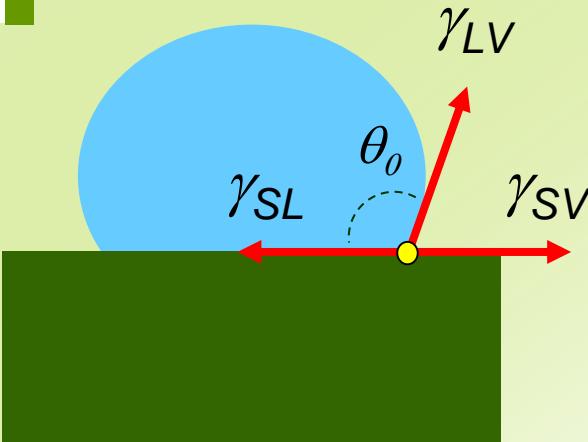
$$\cos \theta_o = (\gamma_{sv} - \gamma_{sl}) / \gamma_{lv}$$

$$\cos \theta_{app} = r \cos \theta_0$$

$$\cos \theta_{app} = f_1 \cos \theta_1 + f_2 \cos \theta_2$$



接觸角度與表面自由能



■ 平滑表面

Young equation

$$\cos \theta_0 = \frac{\gamma_{SV} - \gamma_{SL}}{\gamma_{LV}}$$

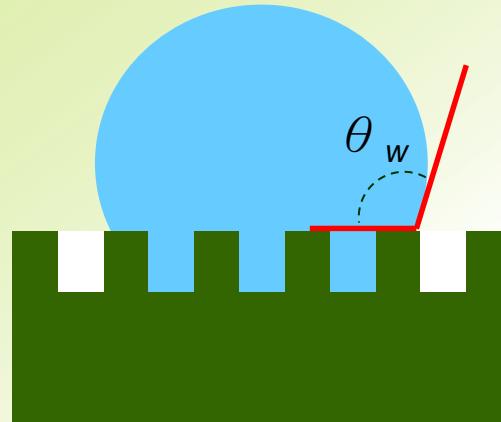
表面自由能

$$\frac{G_S}{\sqrt[3]{9\pi V^{2/3}} \gamma_{LV}} = (1 - \cos \theta_r)^{2/3} (2 + \cos \theta_r)^{1/3}$$

潤濕表面： $\theta_r \rightarrow \theta_w$

複合表面： $\theta_r \rightarrow \theta_c$

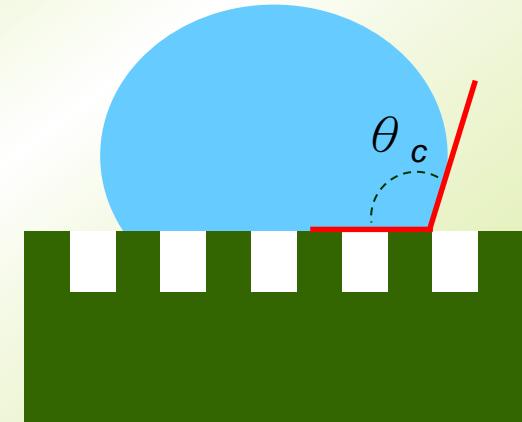
(Patankar,
2002)



■ 潤濕表面

Wenzel equation

$$\cos \theta_w = \frac{r(\gamma_{SV} - \gamma_{SL})}{\gamma_{LV}} = r \cos \theta_0$$



■ 複合表面

Cassie and Baxter Equation

$$\cos \theta_c = f_1 \cdot \cos \theta_1 + f_2 \cdot \cos \theta_2$$

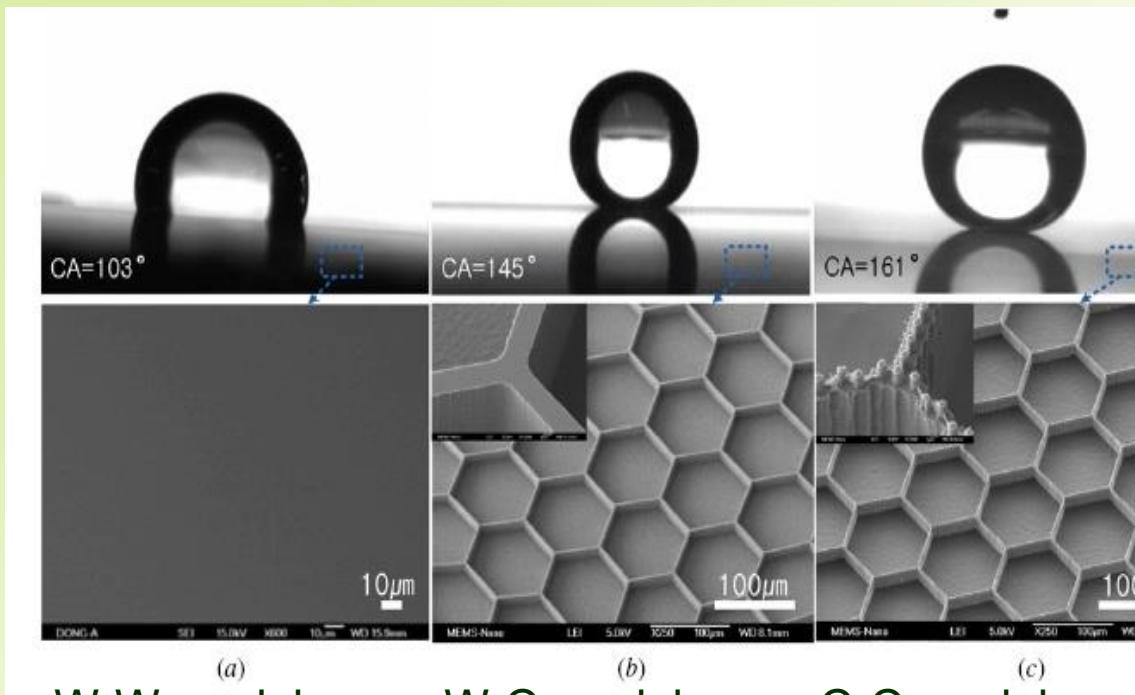
$$r = \frac{A_{actual}}{A_{projected}} \quad f_1 = \frac{A_{S-L}}{A_{total}} \quad f_2 = \frac{A_{V-L}}{A_{total}}$$

接觸角度, θ

表面自由能, G_s

Hybrid-structured surface

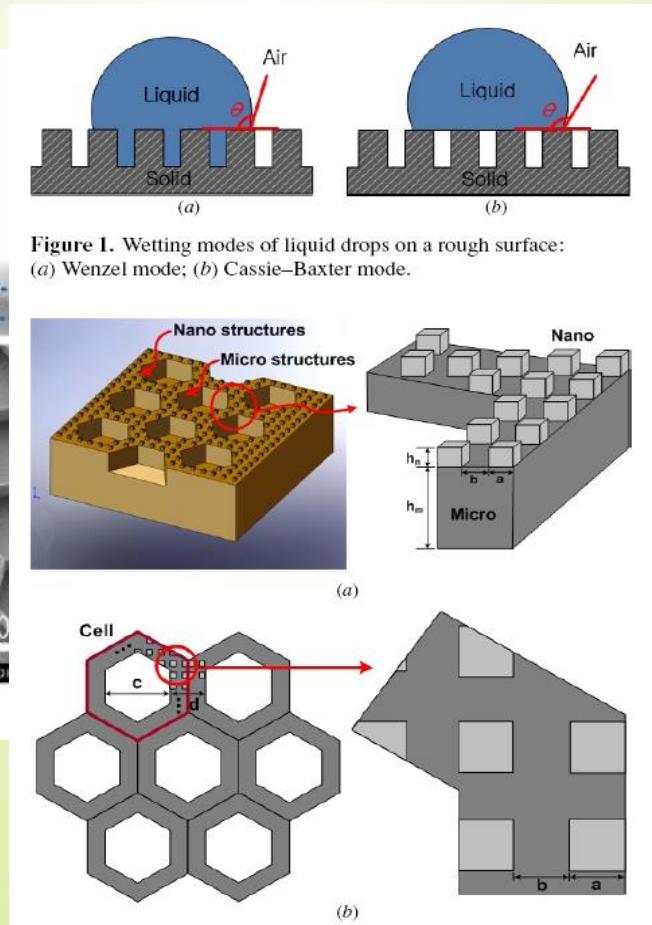
- Lee, S. M., Jung, I. D., and Ko, J. S. 2008. *J Micromech Microeng*, Vol. 18(12), pp. 125007.

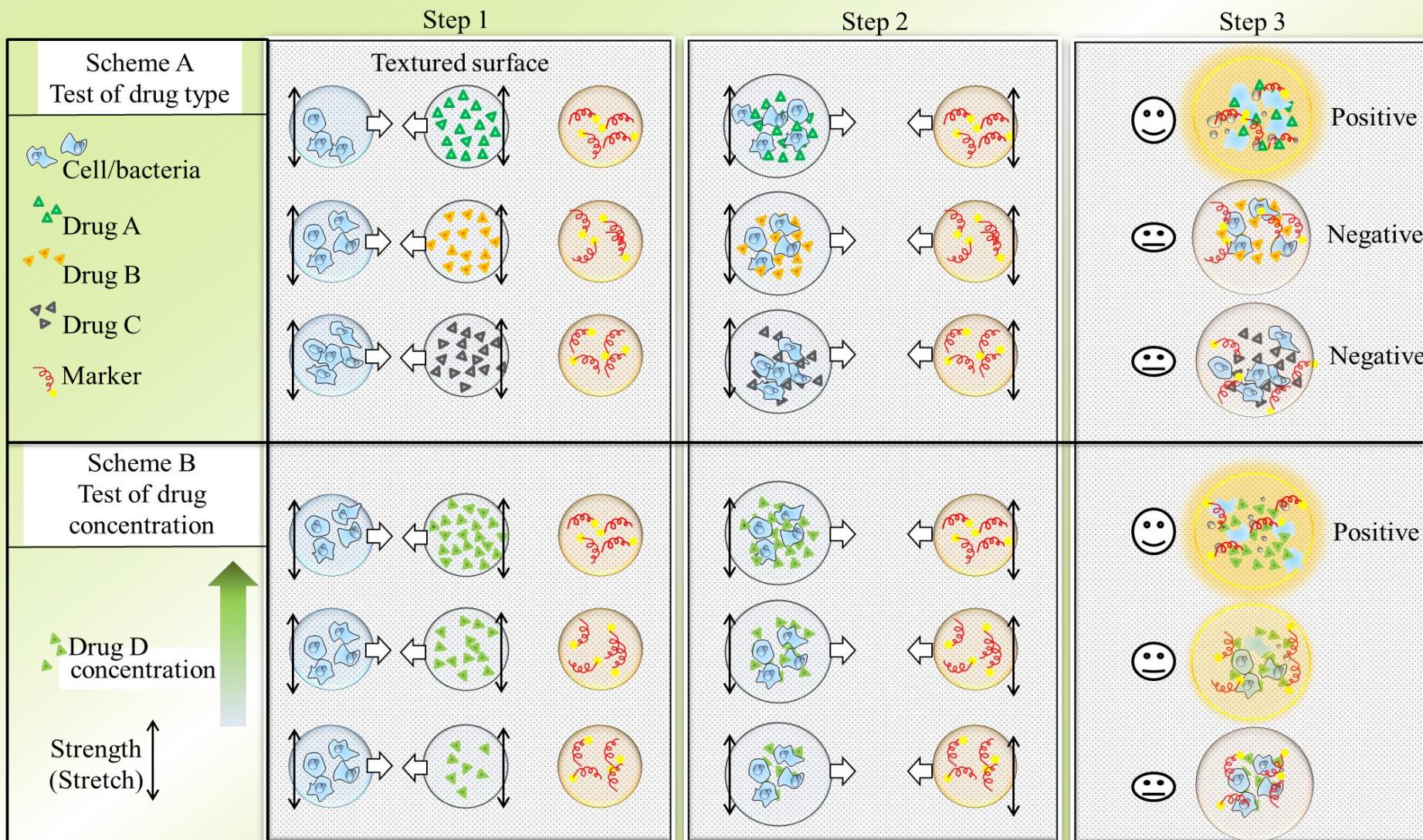


W-W model

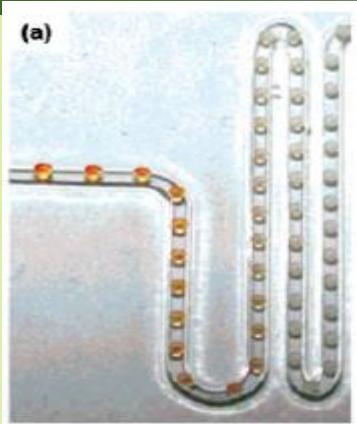
W-C model

C-C model

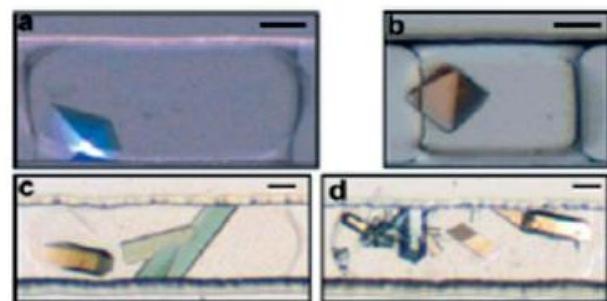




Droplet Applications

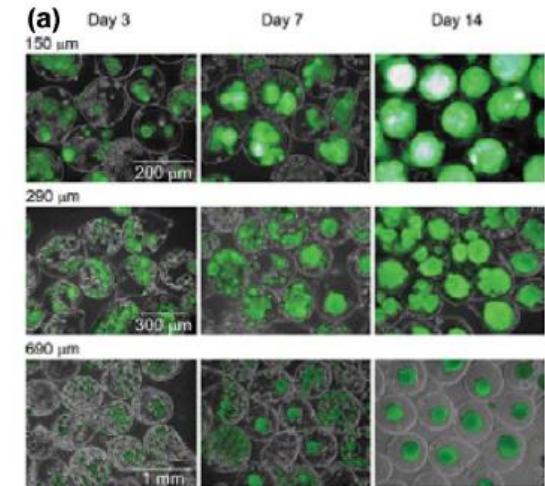


Cygan *et al.*, *Langmuir*, 2005



Hatakeyama *et al.*, *J. Am. Chem. Soc.*, 2006

Drug discovery



Sugiura *et al.*, *Biomed. Microdev.*, 2007

Chemical reactions

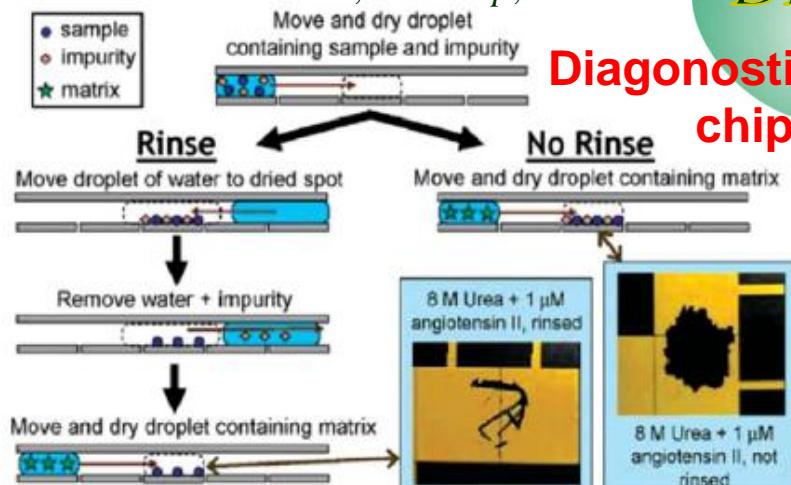
Therapeutic agent delivery

Srinivasan *et al.*, *Lab Chip*, 2004

Droplet

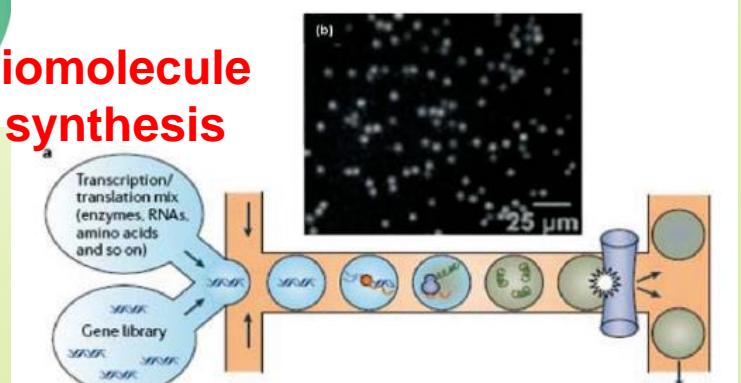
Diagnostic chips

Biomolecule synthesis



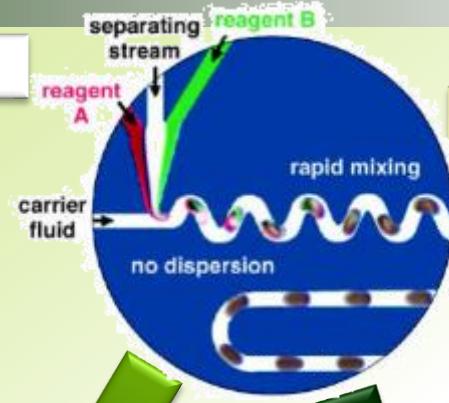
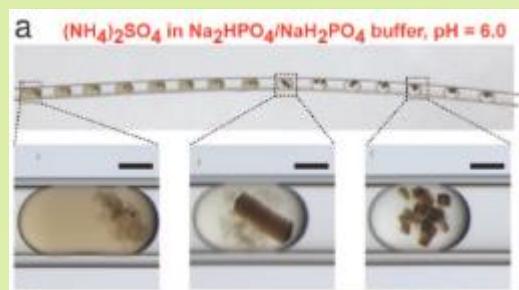
- (a) Dittrich *et al.*, *Nat. Rev. Drug Discovery*, 2006
(b) Dittrich *et al.*, *ChemBioChem*, 2005

Teh *et al.*, "Droplet microfluidics," *Lab Chip*, 2008.

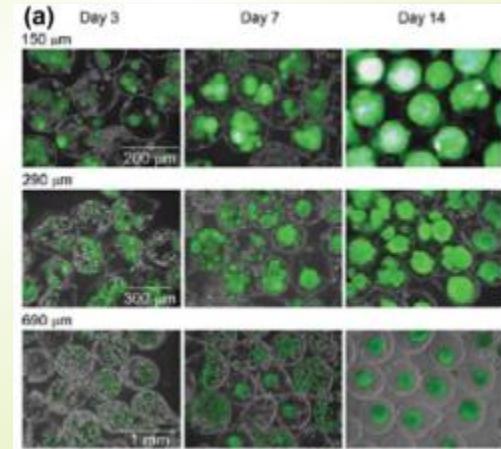


流道內液珠式微流體系統應用

蛋白質合成監控

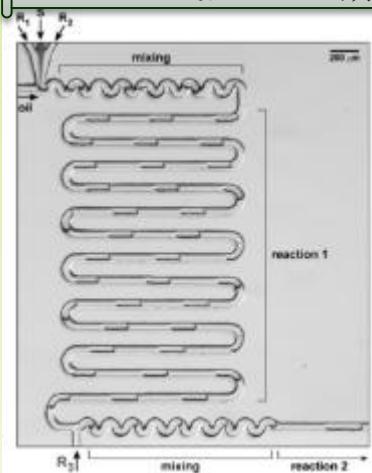


細胞包覆

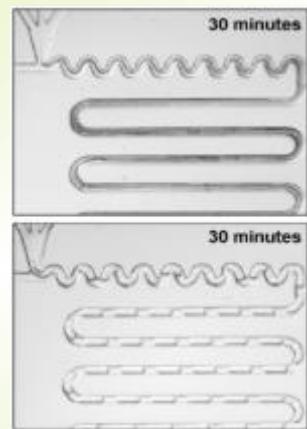


(Sugiura. et al., Biomed Microdev., 2007)

減少縱向擴散

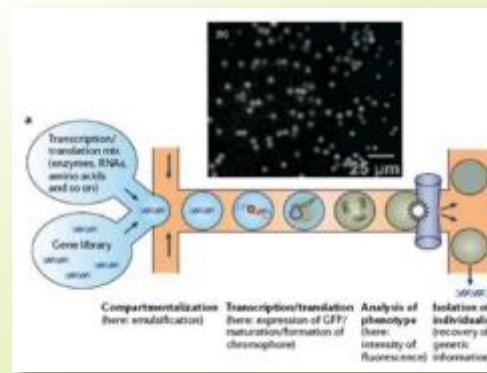


奈米粒子合成



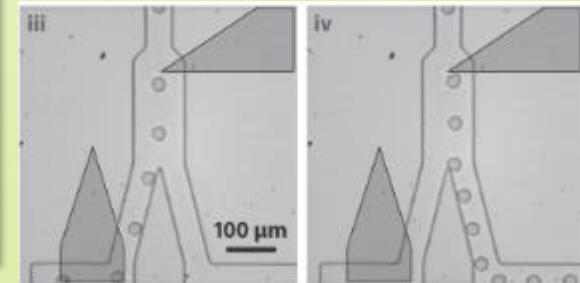
(Shestopalov et al., Lab Chip, 2004)

醫藥檢測篩選



(Dittrich et al., Nat. Rev., 2006)

高密閉性，可做細胞包覆，並平行監控。



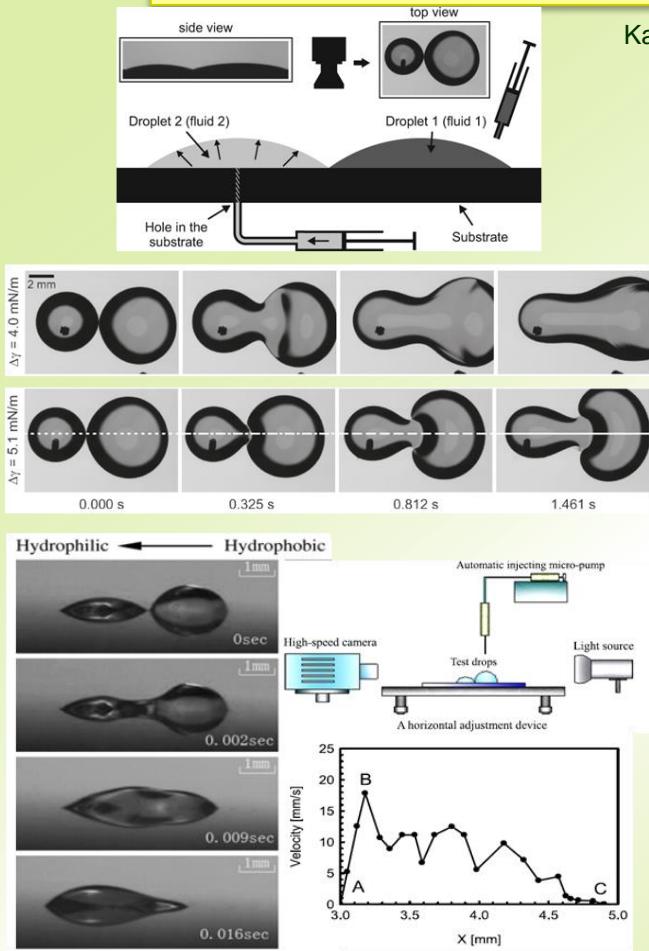
(Ahn et al., Appl. Phys. Lett., 2006)

液珠外有薄膜保護隔絕產物沾附流道壁面

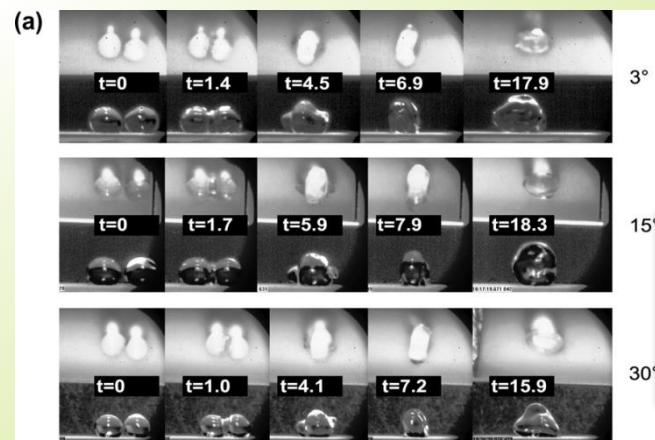
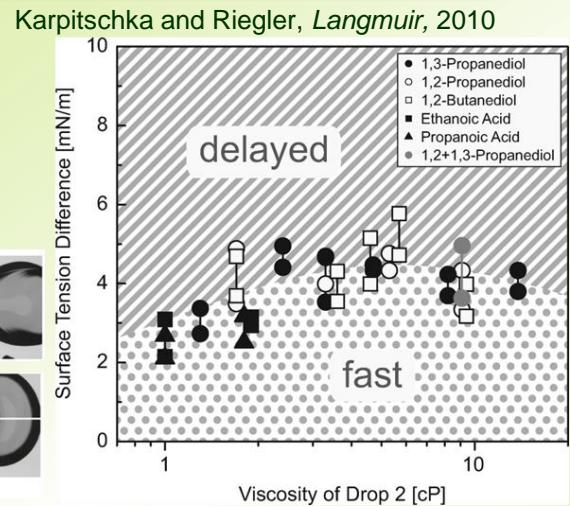
對個別液珠檢測篩選

微液珠碰撞與融合

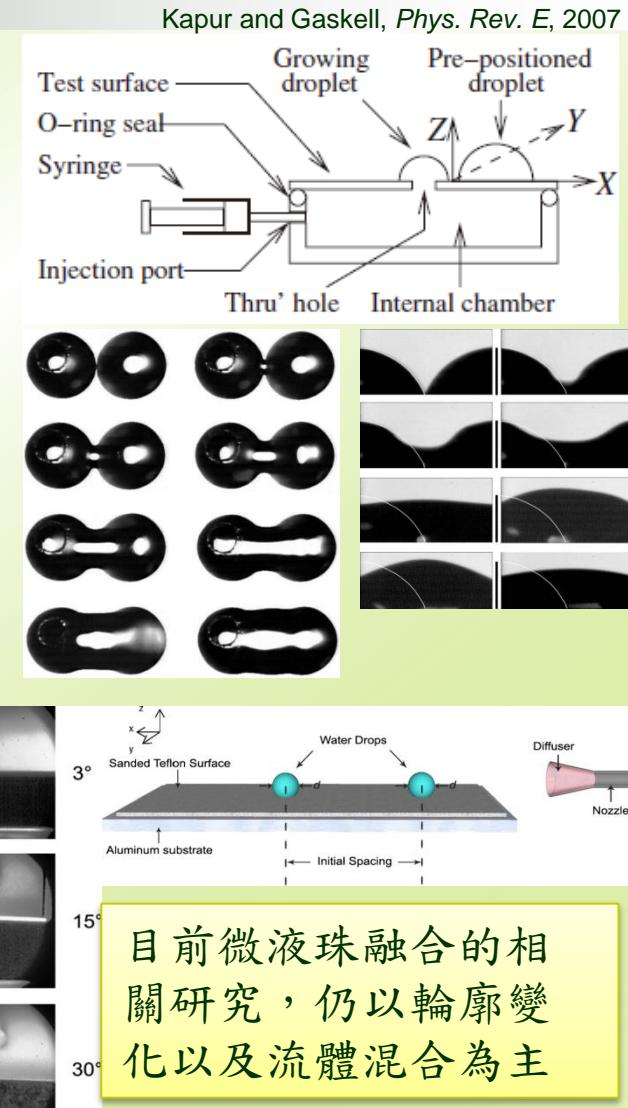
表面張力及黏滯性不同的液珠，接觸後的接合現像，可分為延遲接合與快速接合兩種。



Wang et al., J Supercond Nov Magn, 2010



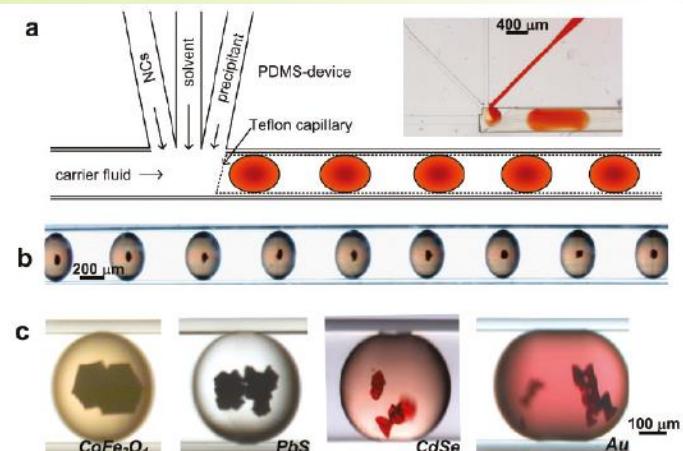
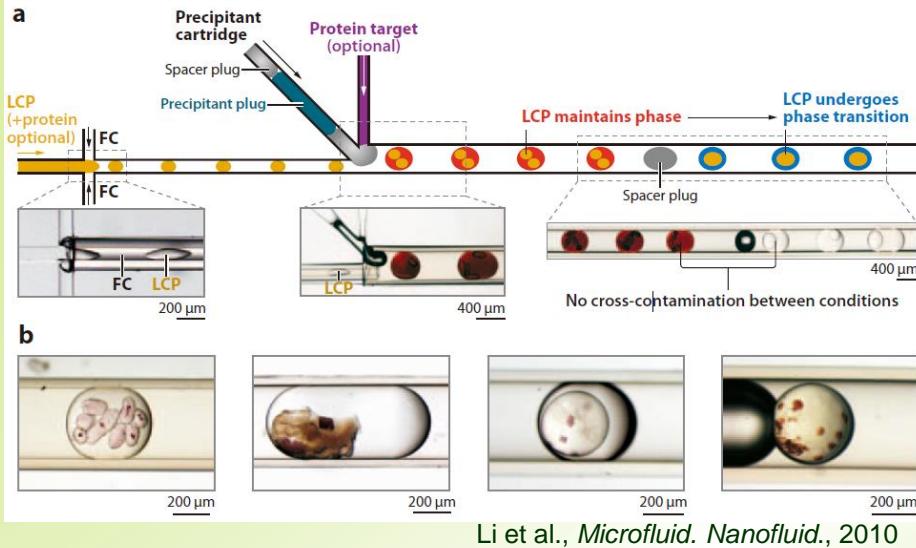
Nilsson and 2019/11/4, J. Colloid Interface Sci., 2011



目前微液珠融合的相關研究，仍以輪廓變化以及流體混合為主

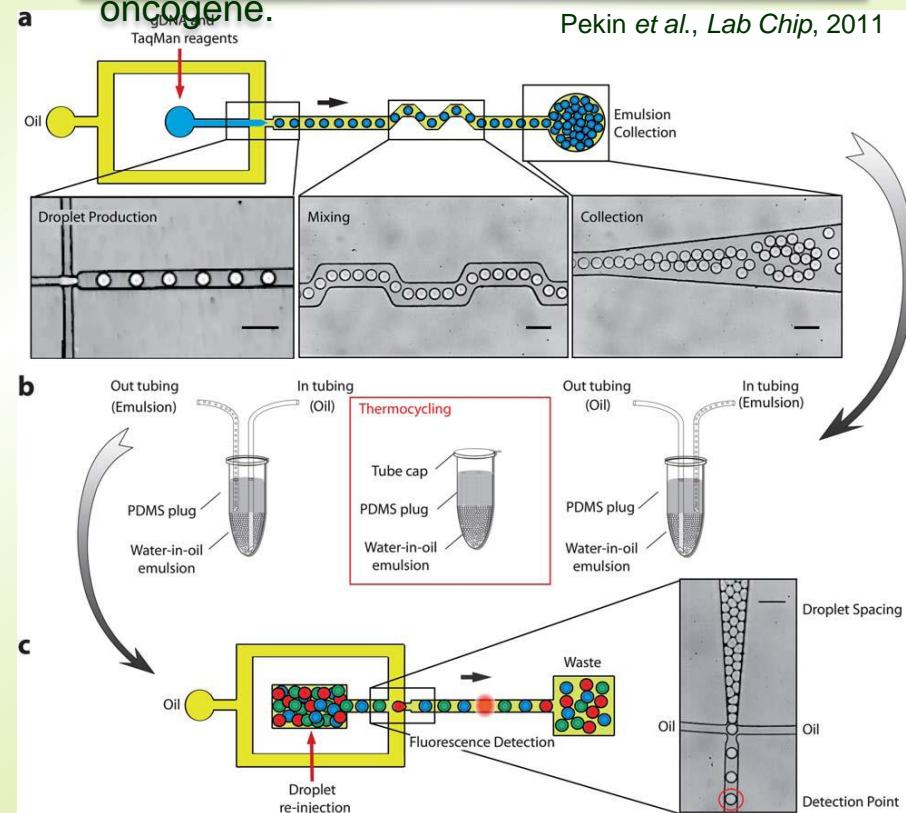
液珠式微反應器

Droplet-based microfluidic system for membrane crystallization within lipidic mesophases



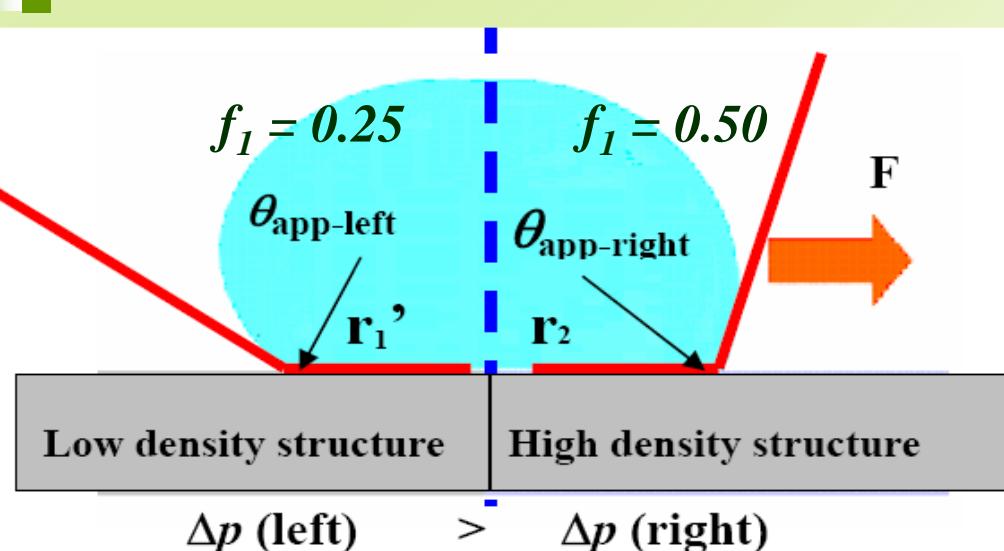
Bodnarchuk, *J. Am. Chem. Soc.*, 2011

Development and validation of a method to allowed the highly sensitive and quantitative detection of mutations in the KRAS oncogene.

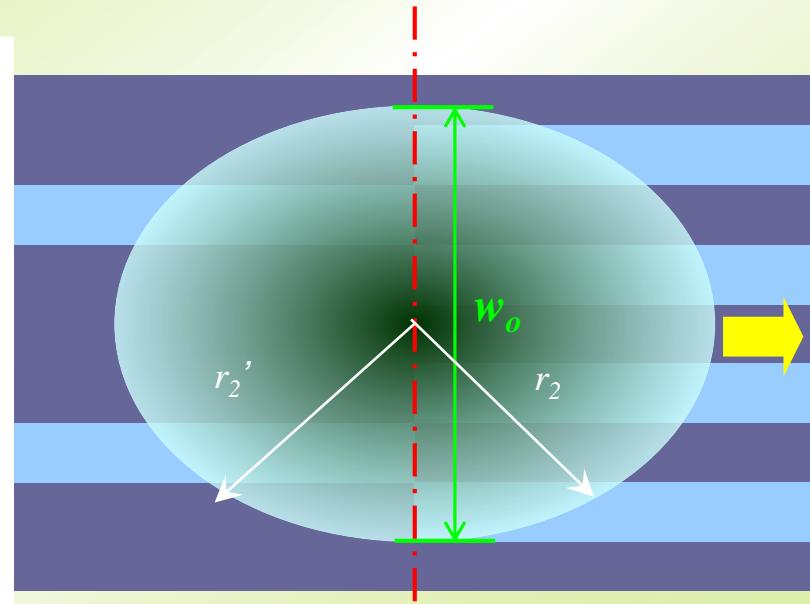


The self-assembly of inorganic nanocrystals (NCS) confined inside nanoliter droplets (plugs) into long-range ordered superlattices.

液珠移動機制



F: Direction of actuation force and movement



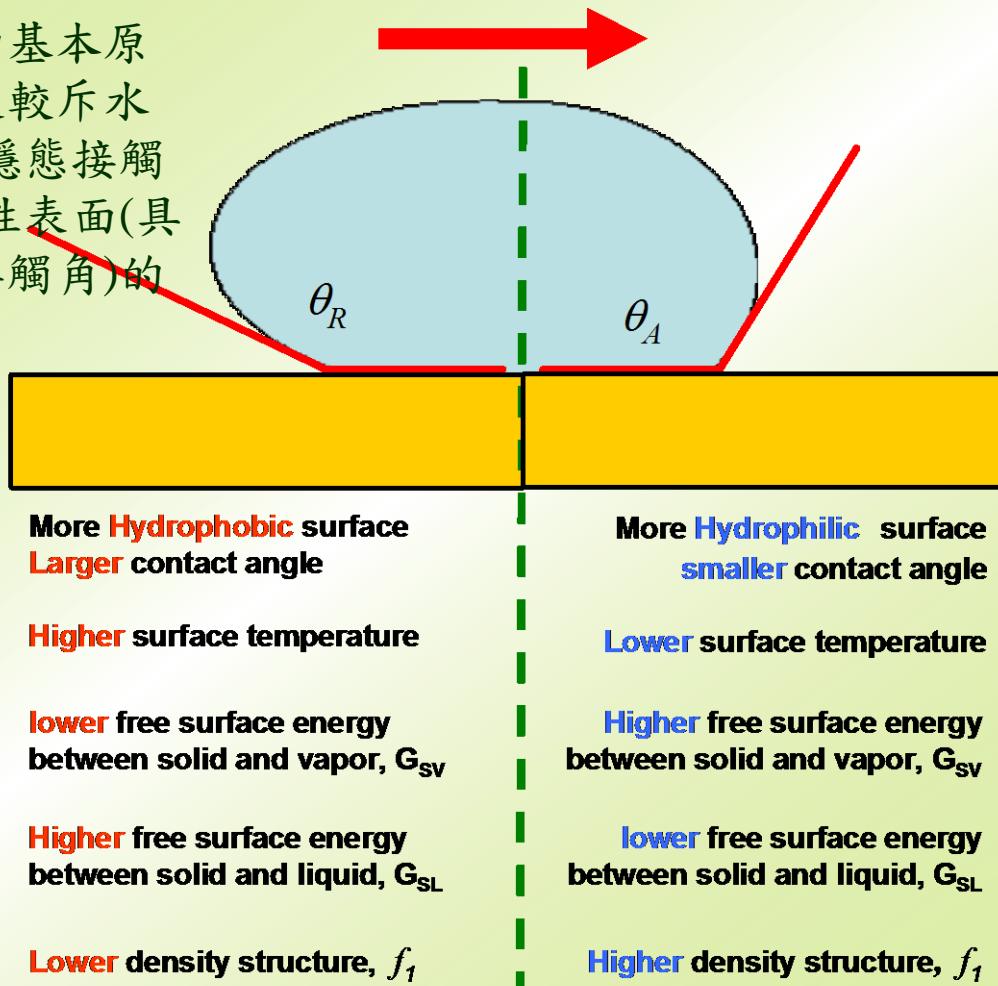
當液珠所受到驅動力大於阻滯力
液珠即可在表面移動。

J. T. Yang, J. H. Chen, K. J. Huang, and J. A. Yeh, 2006, "Droplet Manipulation over a Hydrophobic Surface with Roughened Pattern," *IEEE Journal of Microelectromechanical Systems*, Vol. 15, June, pp. 697-707.

液珠輸送及操控之方法彙整

Direction of actuation force and movement

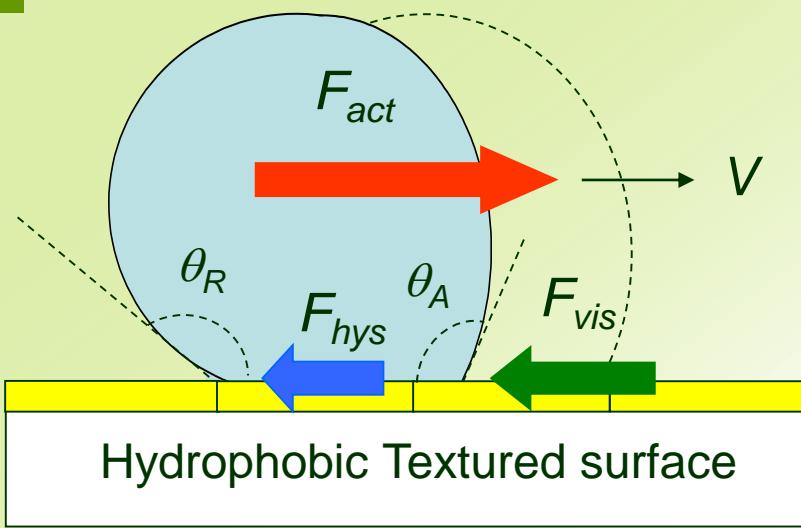
- 微液珠傳輸的基本原則，液珠將從較斥水性(具有較大穩態接觸角)往較親水性表面(具有較小穩態接觸角)的方向傳輸。



主要的驅動機制與原理，來自於液珠與壁面接觸時，因**外界能量**的影響(溫度、電壓與光能場的強度分佈)或是**底部接觸表面特性改變**(例如微結構密度和化學薄膜親疏水性)。

而使液珠左半部與右半部介面上的氣液表面能自由能的不平衡，導致氣液介面的表面自由能階梯度變化(G_{LV})，而使微液珠沿梯度方向被驅動。

動力學分析 $\Sigma F = m \cdot a$



$$F_{act} = -\frac{d\Delta G}{dx} \cong \pi R^2 \gamma_{LV} \left(\frac{d \cos \theta}{dx} \right)$$

在驅動力的部份，主要來自於表面微奈米結構密度梯度引發微液珠左右半部氣液介面上，表面自由能的梯度差所造成的驅動力。

$$-2\gamma_{LV}R(\cos\theta_{R_0} - \cos\theta_{A_0})$$

因遲滯現象所造成的阻滯力，相當於靜摩擦力。

$$F_{vis} \cong 3\pi\eta RV \ln\left(\frac{X_{\max}}{X_{\min}}\right)$$

微液珠動態運動中液珠本身與接觸面的黏滯力，相當於動摩擦力。

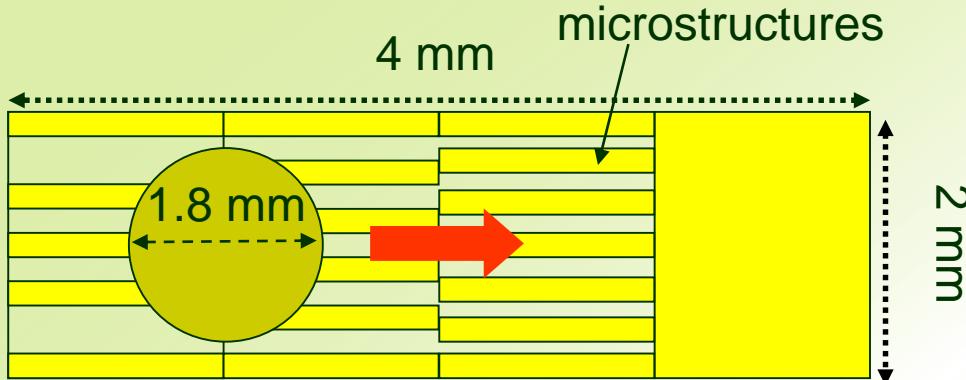
$$V \cong \frac{\gamma_{LV}R}{3\eta \ln(X_{\max}/X_{\min})} \left(\frac{d \cos \theta}{dx} \right)$$

微液珠於表面傳輸時的平均穩態速度

液珠於奈微米表面結構移動過程中，主要的力學作用機制包括驅動力(actuation force)、阻滯力(hysteresis force)和黏滯力(viscous force)，這三者的合力作用造成液珠的表面輪廓形變，並主宰微液珠於璧面路徑表面上的運動狀態與動力大小。

能量轉換

$$E_K = \Delta G - W_{friction}$$



$$f_1=0.2 \quad f_1=0.35 \quad f_1=0.65 \quad f_1=1.0$$

f_1 : patterned density of microstructure

藉由液珠在移動前後穩態表面自由能的轉換，扣除因遲滯力和黏滯力所造成的摩擦能損和液珠表面震盪的內能損耗，應該等於液珠移動時的平均動能。

Note:

根據能量守恆和表面自由能的觀點，去探討液珠在移動過程中的能量轉換機制。

$$E_K = \Delta G - W_{friction}$$

ΔG_{s12} 表示液珠在橫跨前後兩個具有不同微結構密度表面上，穩態表面自由的能量階差。

G_{shape} 是指運動的液珠當開始停止移動到達穩定靜止於表面上這段期間，液珠表面震盪所造成的能力損耗。

Unknown, but ...

$$W_{vis} = F_{vis} \times \Delta x$$

$$\Delta G_{s12} - G_b - W_{vis} - G_{shape} = \frac{1}{2}mv^2$$

(theory prediction and measurement)

Available (theory prediction and measurement)



Research Actions inspired by Lotus Leaf and Plants BEAM Lab at NTU

楊鏡堂 特聘教授

jtyang@ntu.edu.yw

國立台灣大學 機械工程學系
國科會能源計畫辦公室主任

May 17th, 2010 @ Chungli

研發策略與步驟

探索生存適應的物理
(Life among the Formulae of Physics)



模仿生物智慧



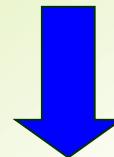
科技創新

Biophysics → Biomechanics → Biomimetics

Lotus and Microchips

Objectives of Our Research

Mimicking lotus leaf



N/MEMS, SAM

Ultra-hydrophobic surface



J. MEMS, 2006; Langmuir, 2008

JMM, 2009; Lab Chip, 2010a, 2010b, ...

Gradient surface

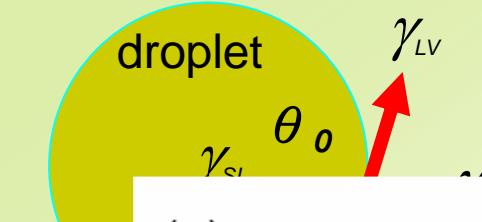
國家新創獎, 2007

生醫製藥領域之最高桂冠

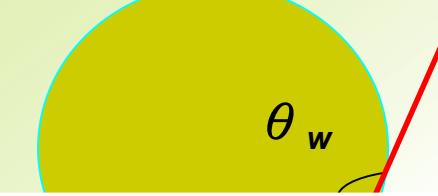
Droplet spontaneous moving
and reacting on a microchip

Contact Angle & Surface Wettability

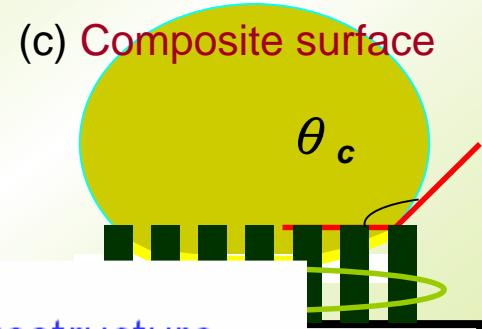
(a) Smooth surface



(b) Wetted surface



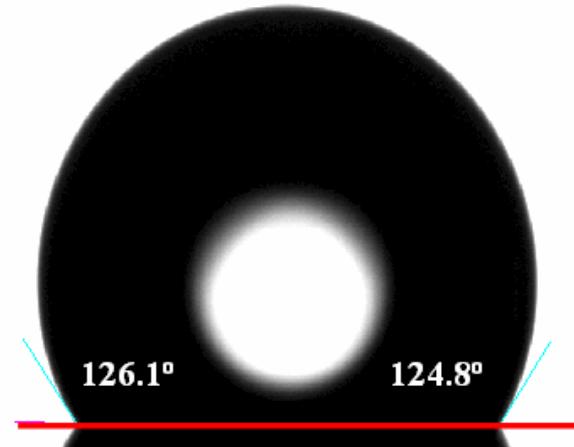
(c) Composite surface



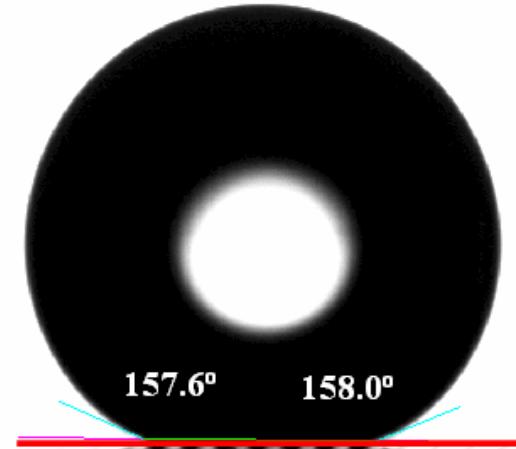
(a) PPFC, microstructure stature of $3.2 \mu\text{m}$

(b) PPFC, microstructure stature of 24.1 mm

- Smooth surfaces
Young's equation:
$$\cos \theta_0 = \frac{\gamma_s - \gamma_{LV}}{\gamma_{LV}}$$
- Justification of contact angle
coalescence



Collapsed droplet



Suspended droplet

os
surface
er Eq. (1944)

$$\theta_0 + f_1 - 1$$

parameter:
on of
density of
tures, f_1

Surface Science & Art

Patterned density of microstructures, f_I

$f_I = 0.8$

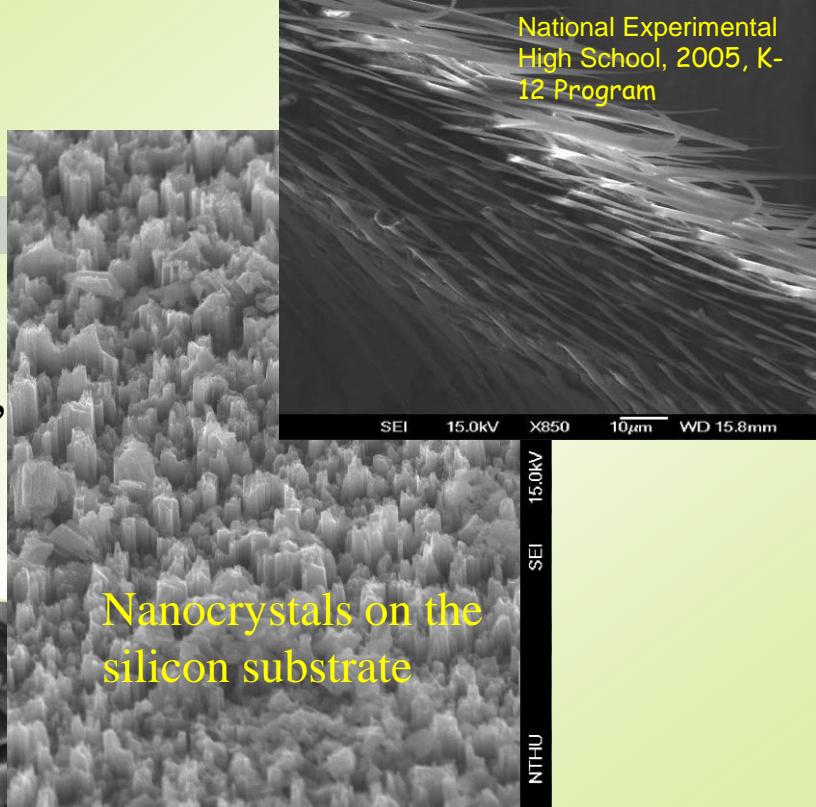
$f_I = 0.5$

20kV X200

Yang et al.,
J. MEMS,
2006



Arrays of Micropillars



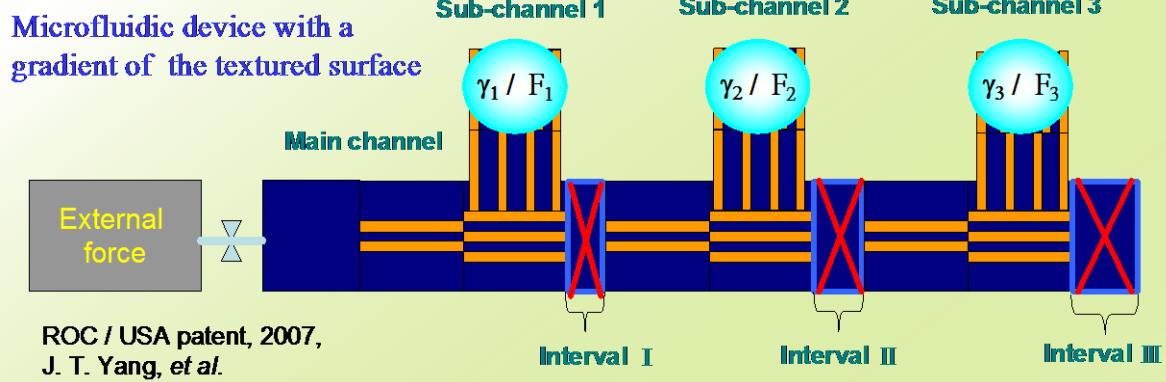
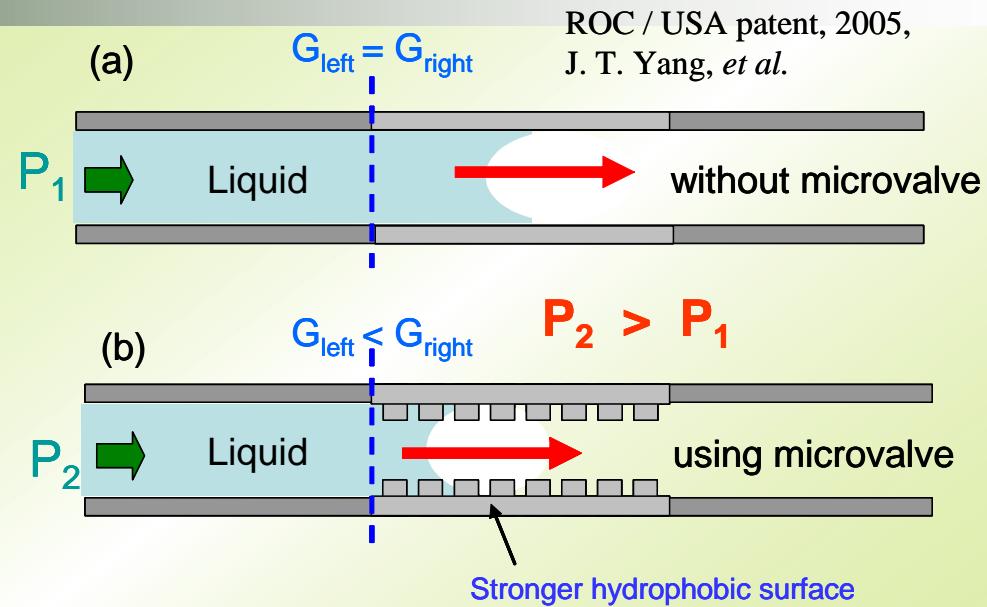
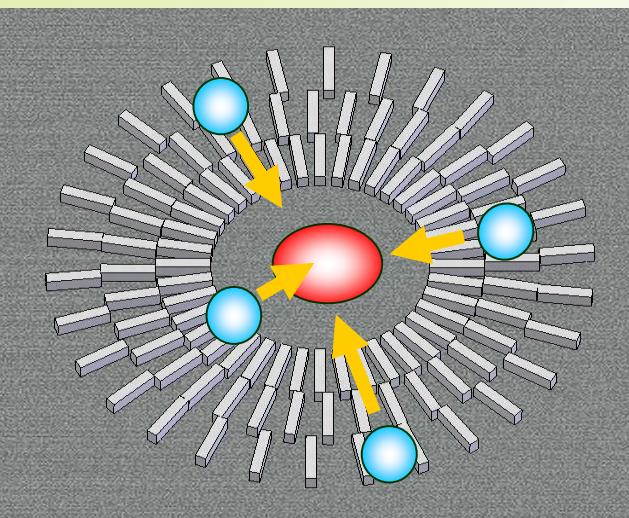
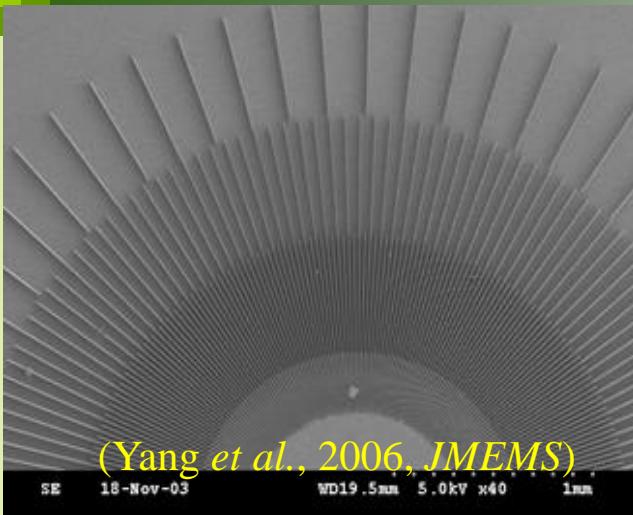
A 4.179 μ
B 4.179 μ

A — Nanogrooved surface
using the E-beam
system

4K x

5 μ

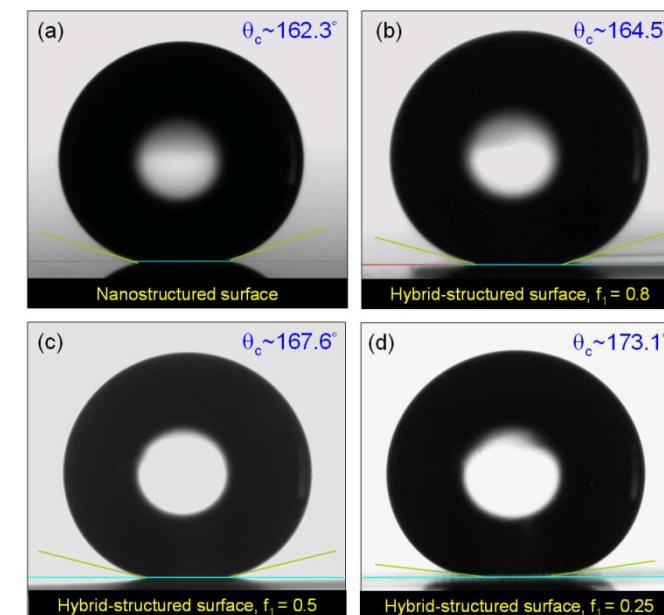
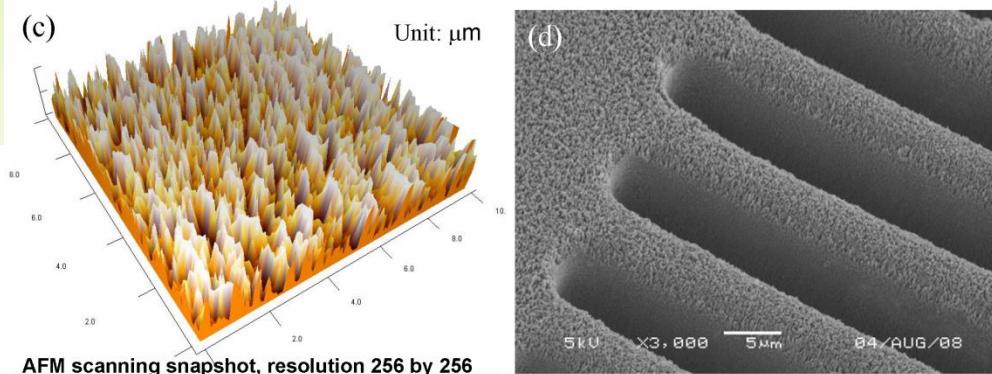
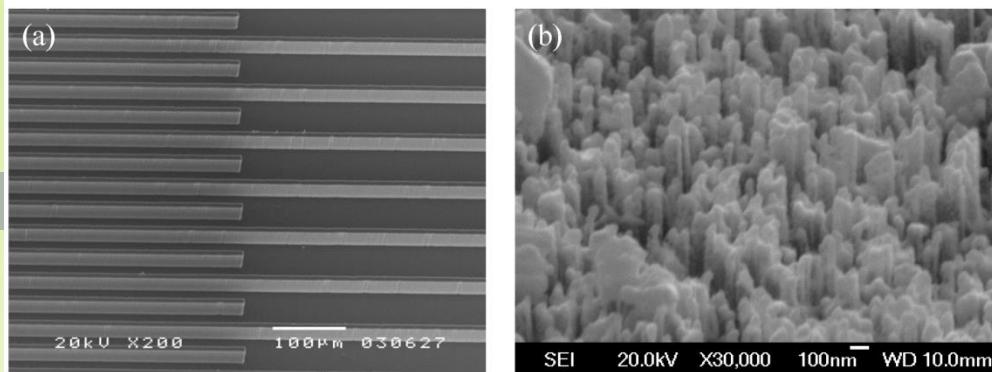
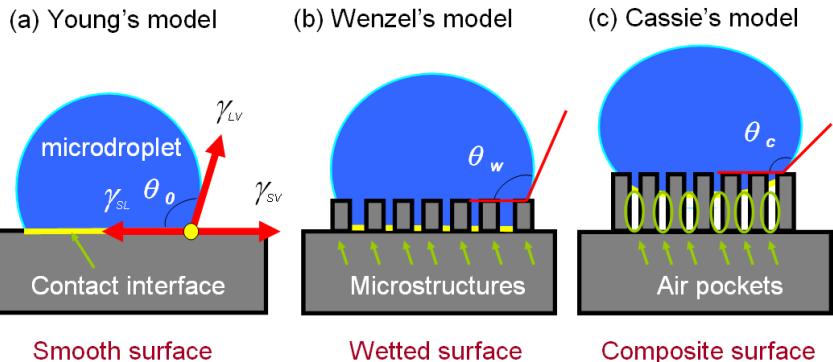
Engineering Application & Patents



第一屆上銀碩士論文獎銅質獎, 2007
第四屆國家新創獎, 2008

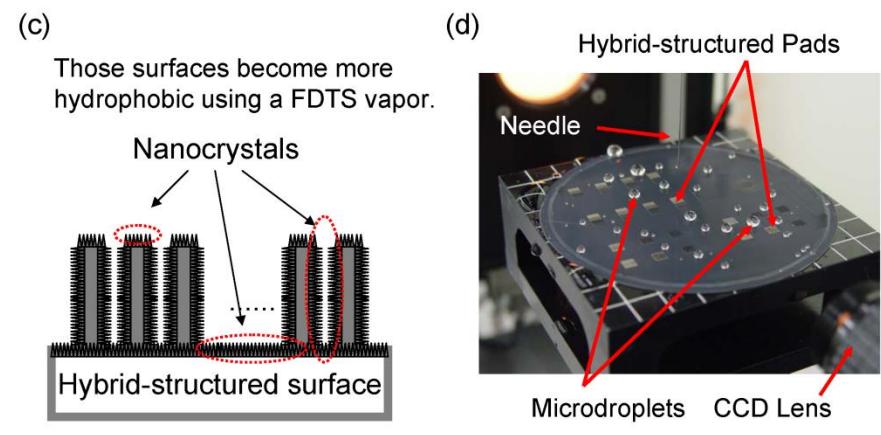
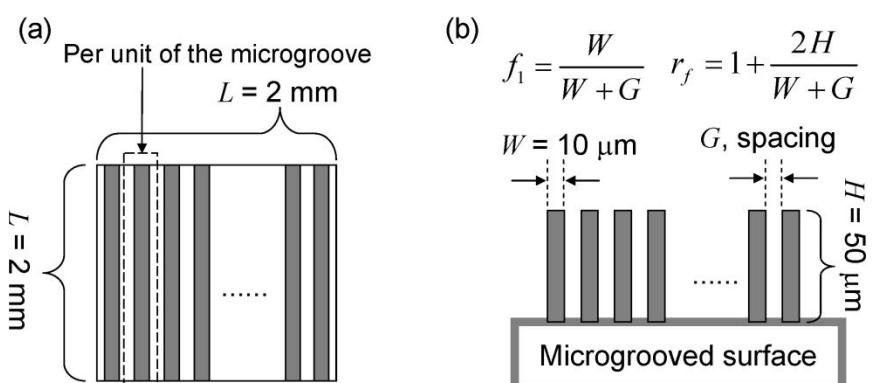
(J. MEMS, 2006, cited 83; Langmuir, 2008, cites 71)

Ultra-Hydrophobic Surfaces

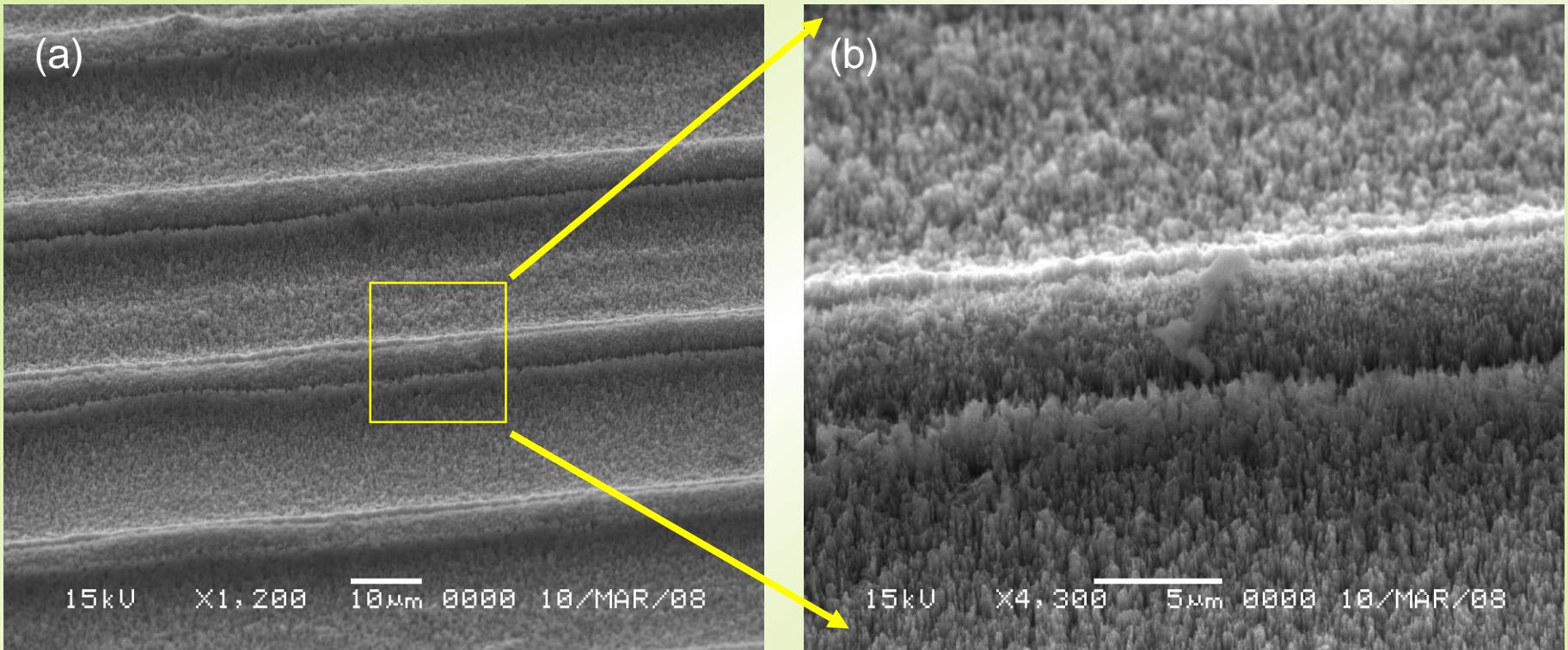


A droplet is falling on Si surface

J. T. Yang
Z. H. Yang,
C. Y. Yang
Dr. M. H. Hsu
Dr. Y. H. Lai
2009
Highlights of JMM, 2009
(times cited: 35)



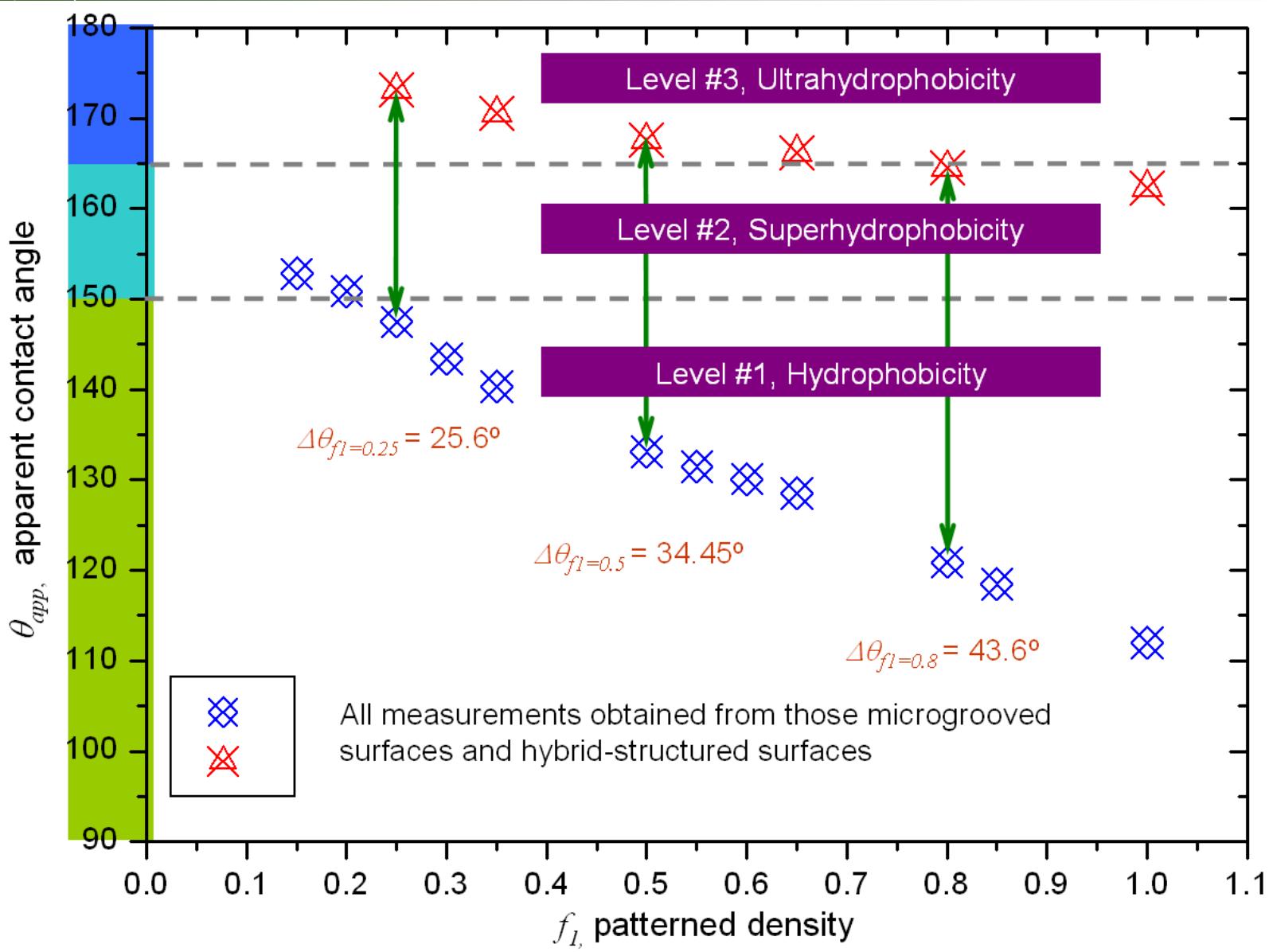
Hybrid structured surfaces



Photographic Scans of a Hybrid Structured Surface with a SEM: (a) The Sight Field at a Small Magnification; and (b) The Sight Field at an Increased Magnification

Surface Hydrophobicity of Three Levels

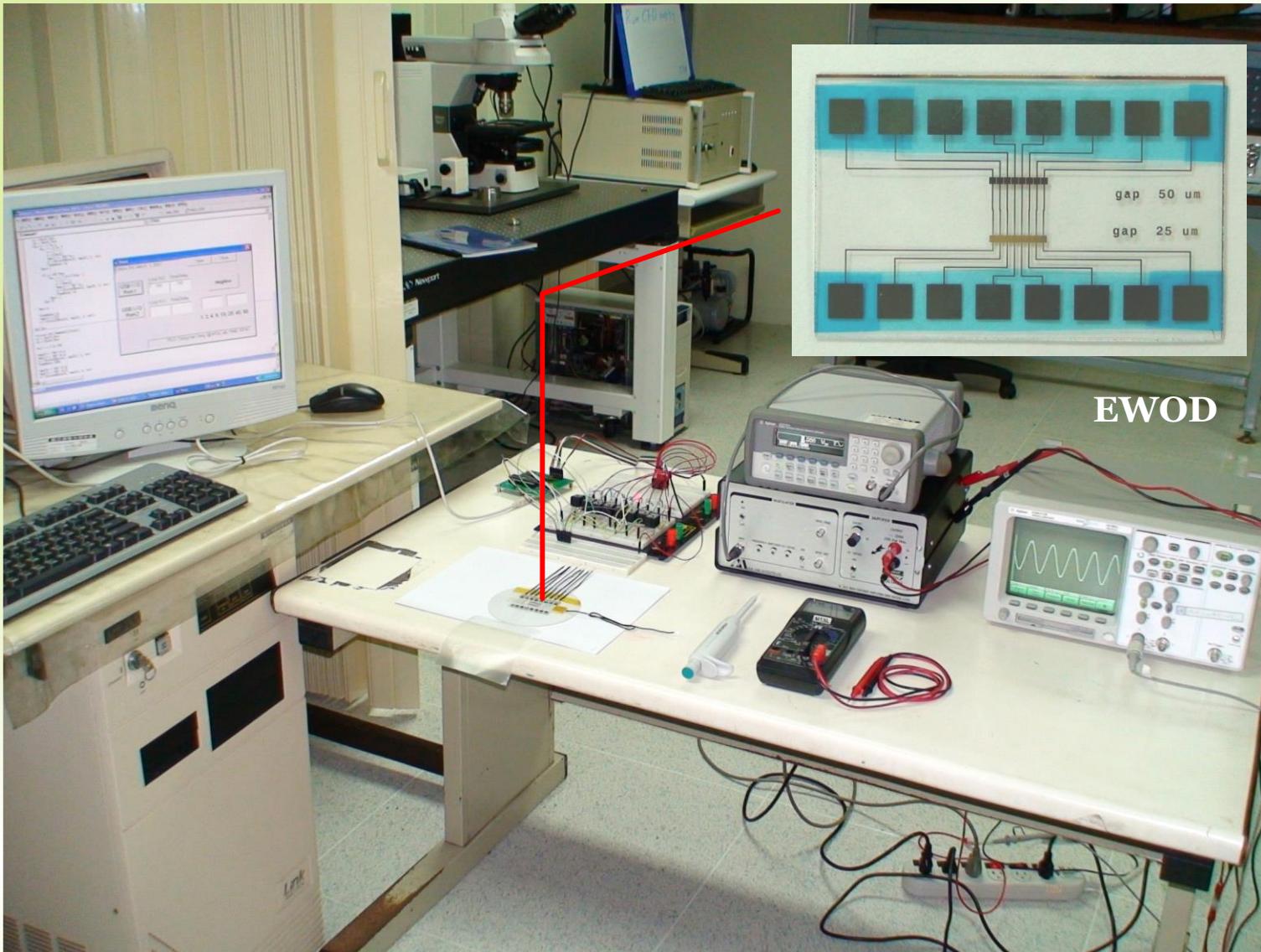
楊宗翰, 楊鏡堂

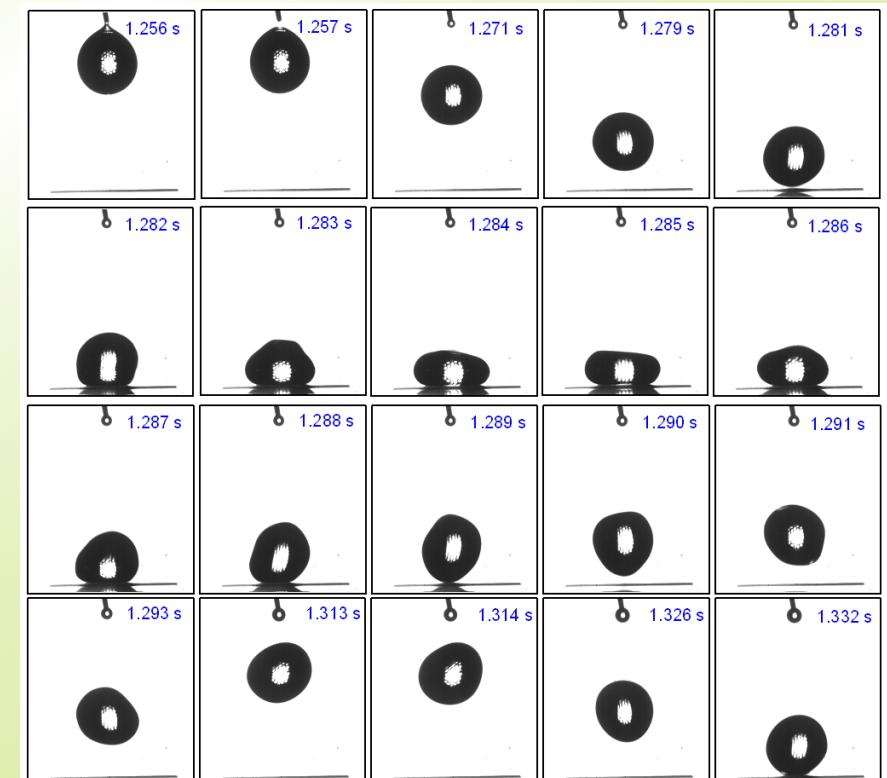
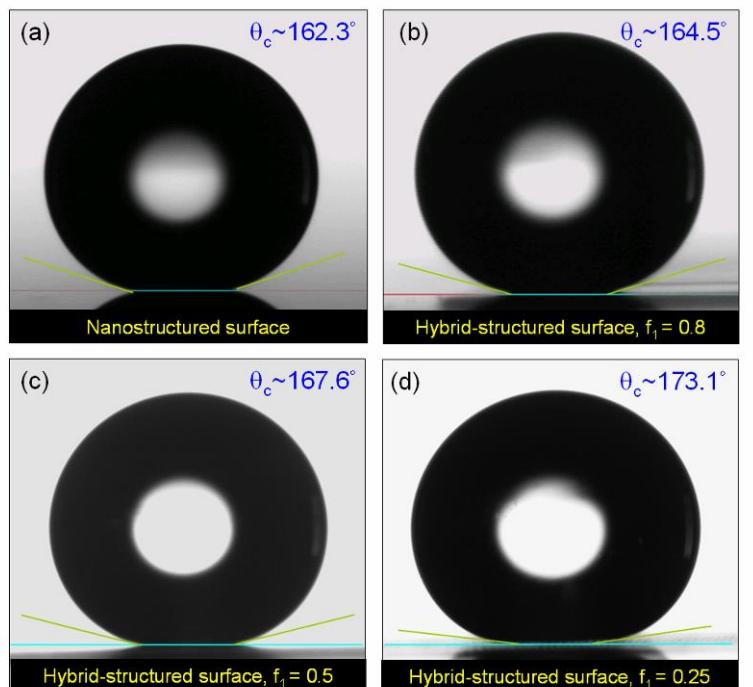
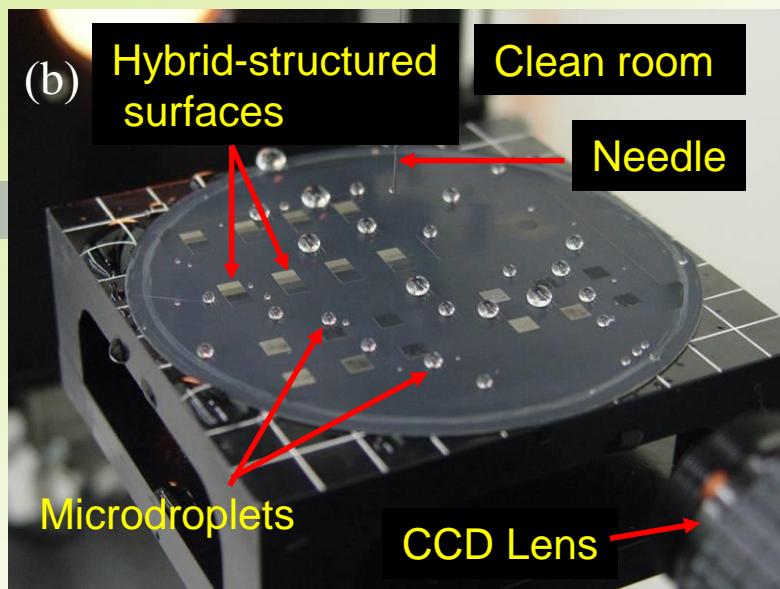
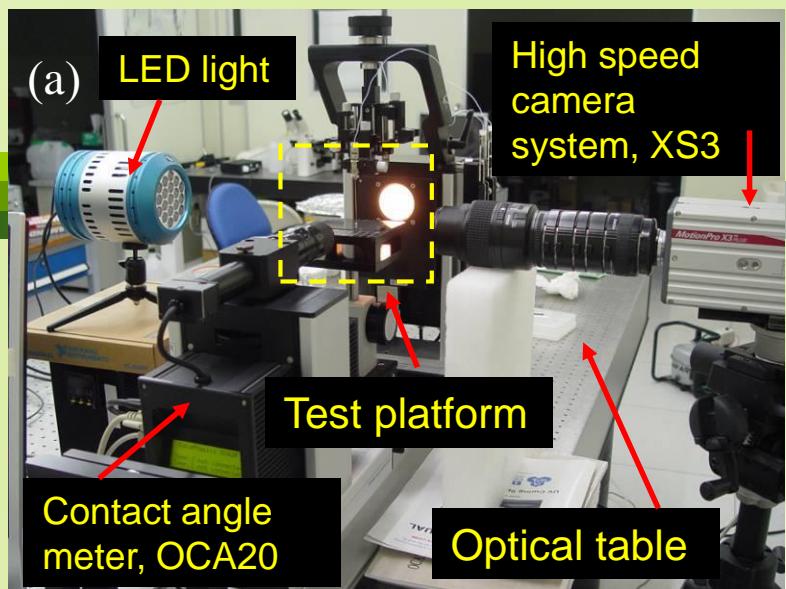


SEM, AFM, and Platform for EWOD Biochips – 2004-2008

楊鏡堂教授, 台大機械系

US Patent 7,189,359, 2007; cited 93

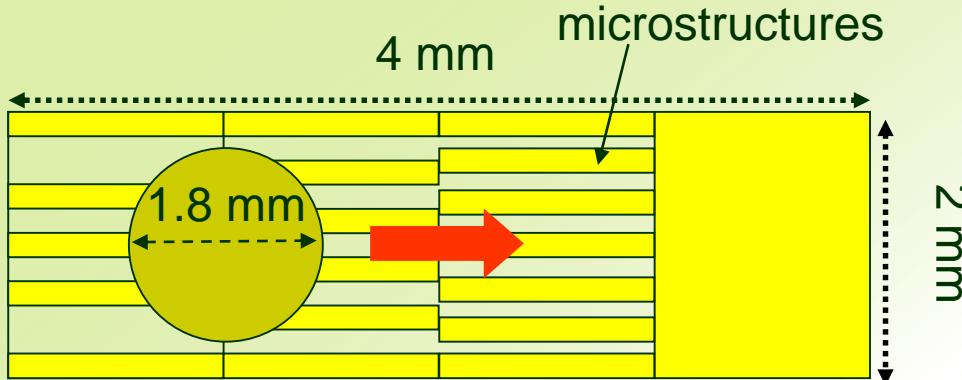




A droplet is falling on Si surface

能量轉換

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f_1 : patterned density of microstructure

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Unknown, but ...

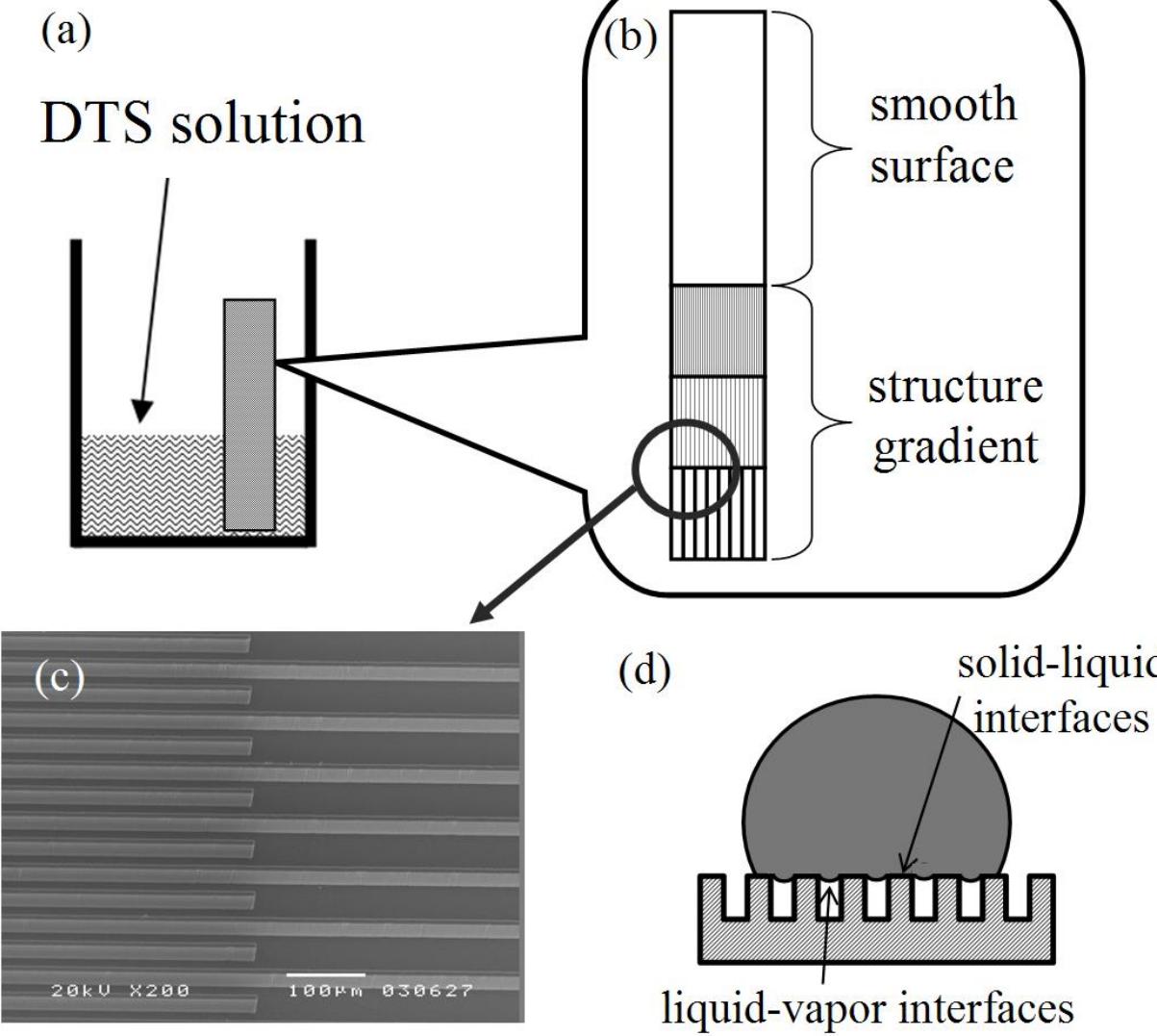
$$\Delta G_{s12} - G_b - W_{vis} - G_{shape} = \frac{1}{2}mv^2$$

Available (theory prediction and measurement)

分子自組裝技術應用於表面改質

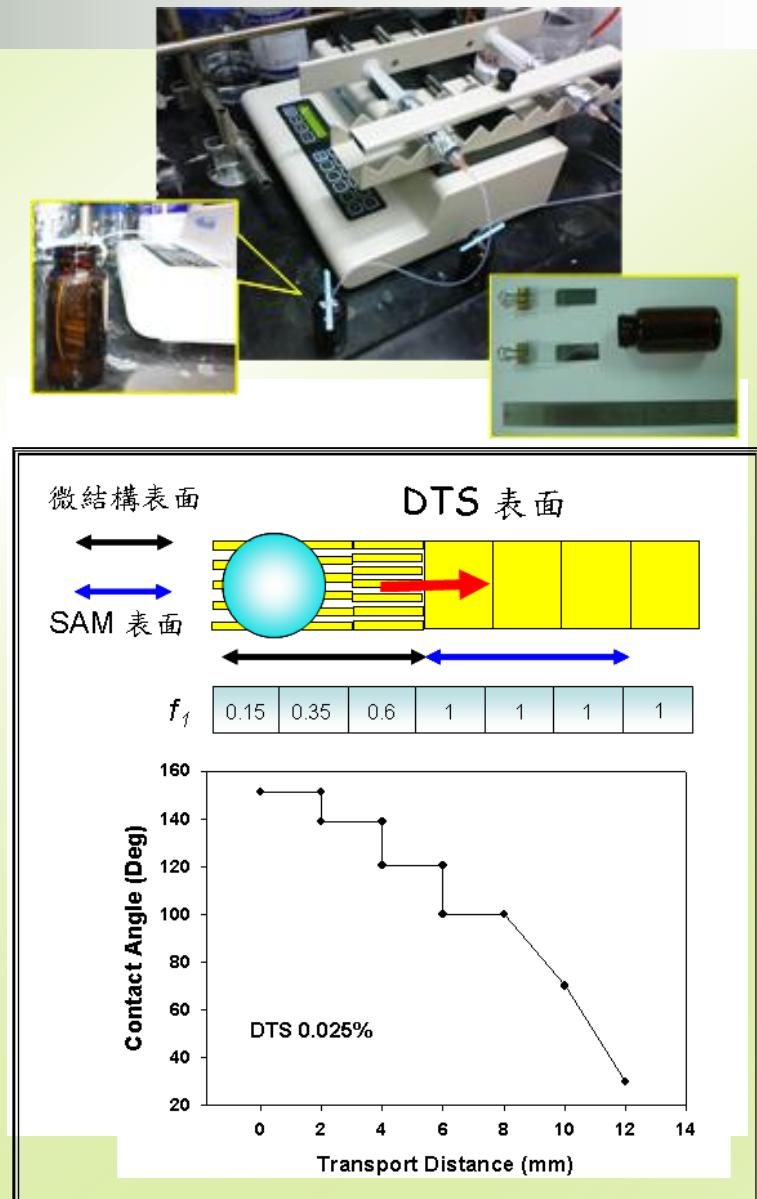
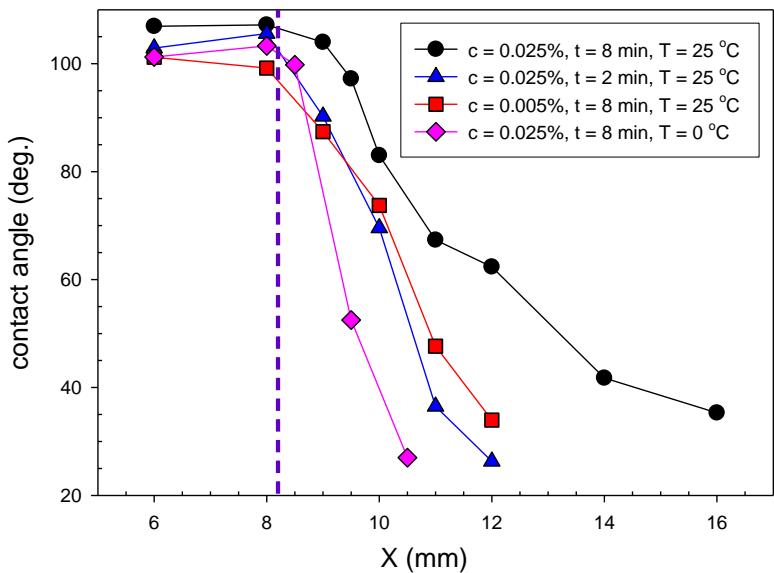
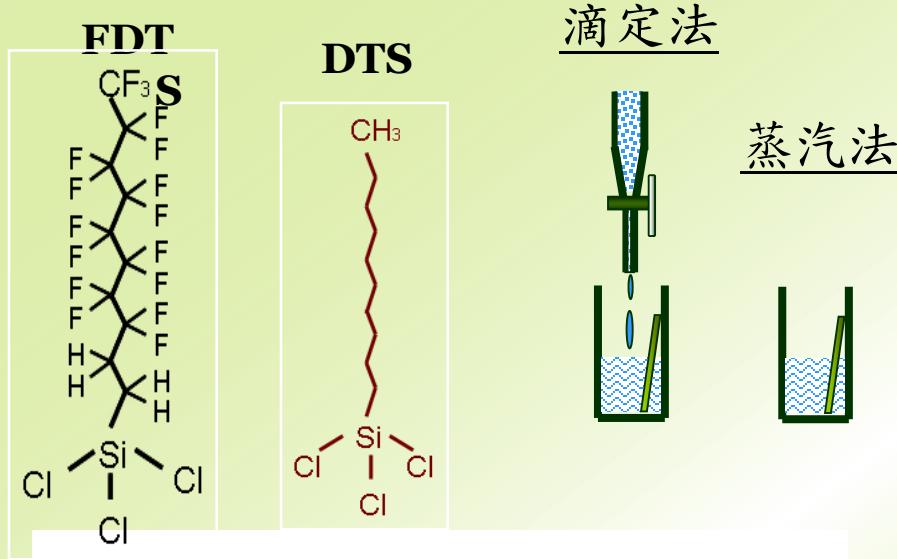
Lai *et al.*, *Lab Chip*, 2009; Yang *et al.*, ROC Patent, 2009.

浸泡/蒸氣擴散法自組裝技術



A Microchip using SAM & Gradient Surface

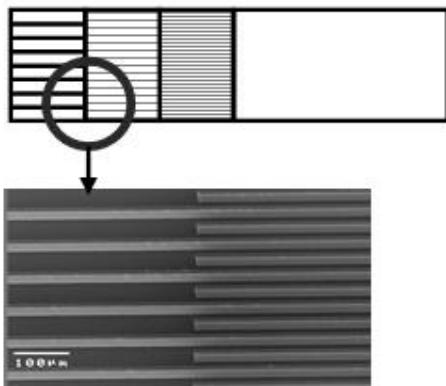
Lai, Yang, Shieh, *Lab Chip*, 2009



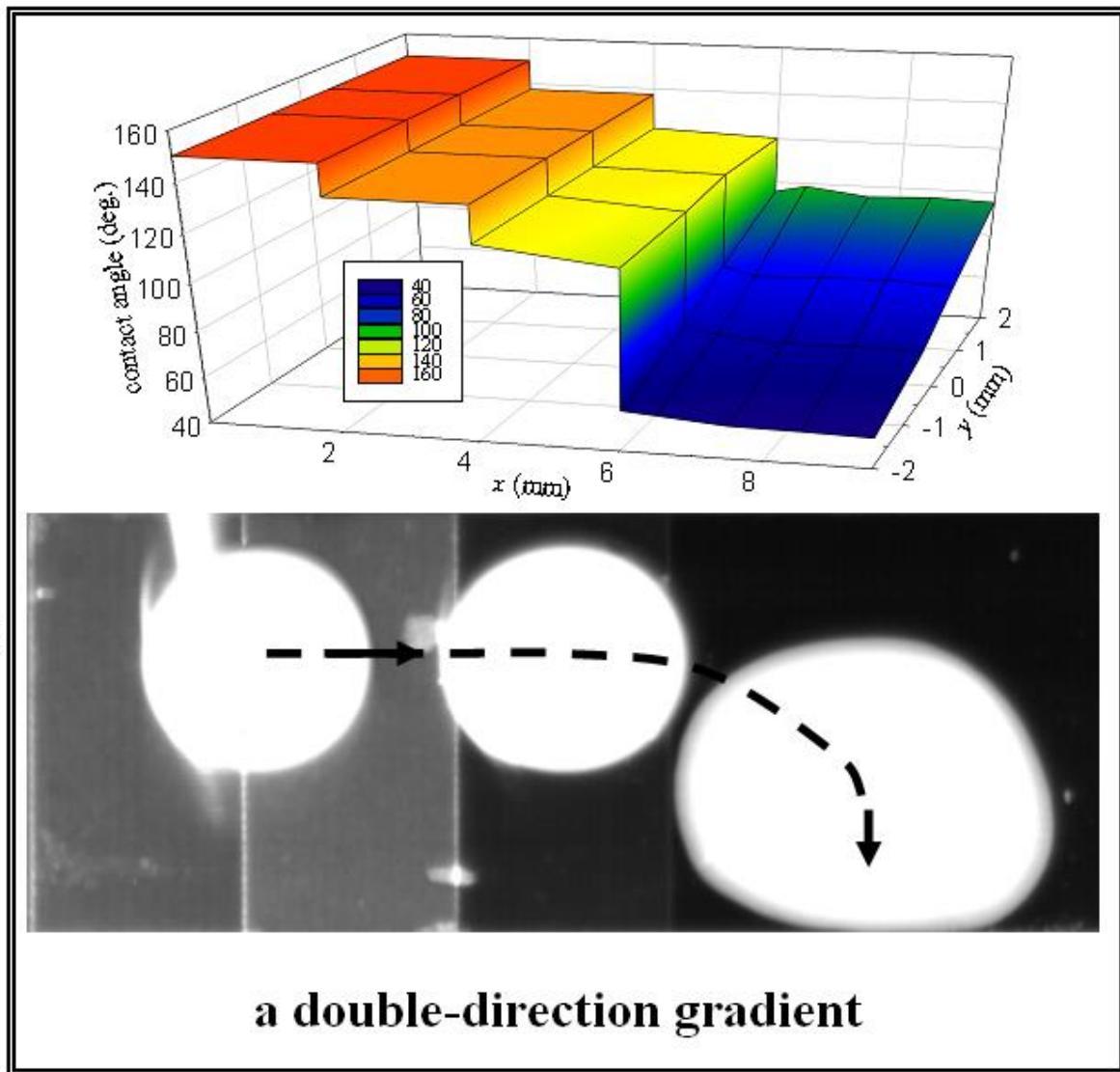
A biochemical droplet transporting across superhydrophobic to hydrophilic surfaces.

Lai, Yang,* Shieh, *Lab Chip* 2009 (*times cited: 67*)

a microstructure and SAM composition gradient surface



transport of
droplets across
superhydrophobic
to hydrophilic
surfaces



a double-direction gradient

玫瑰的“花瓣效應” -- Rose's 'Petal Effect'



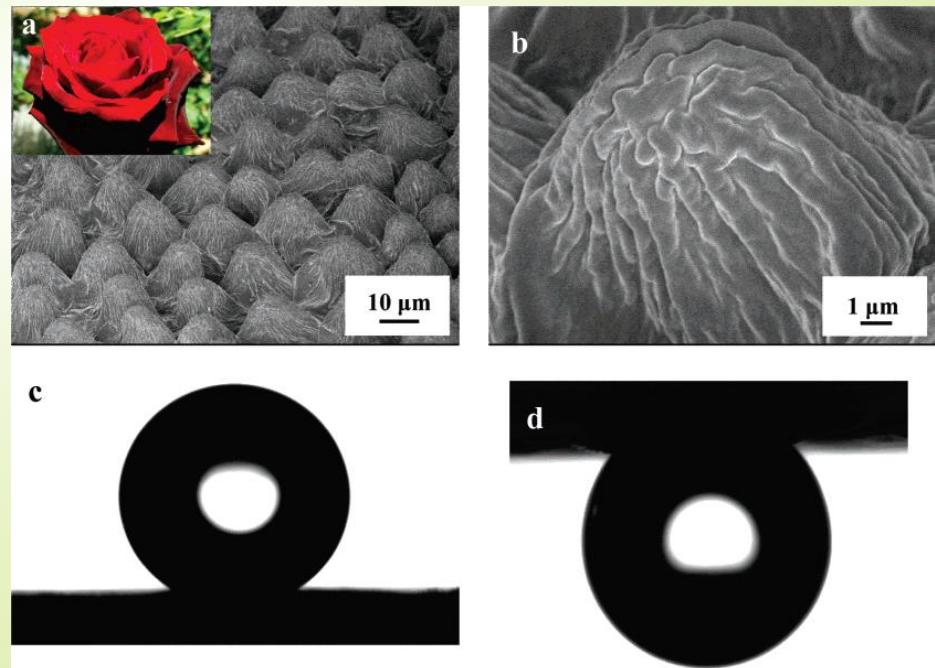
ScienceDaily (Apr. 25, 2008)

Petal Effect:

A Superhydrophobic State with High Adhesive Force

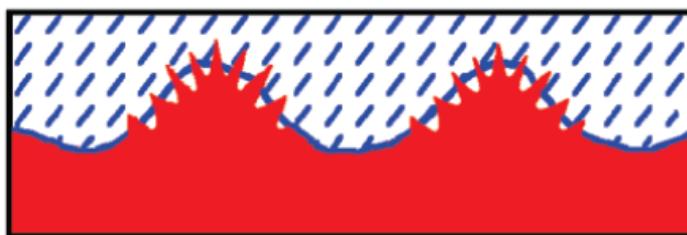
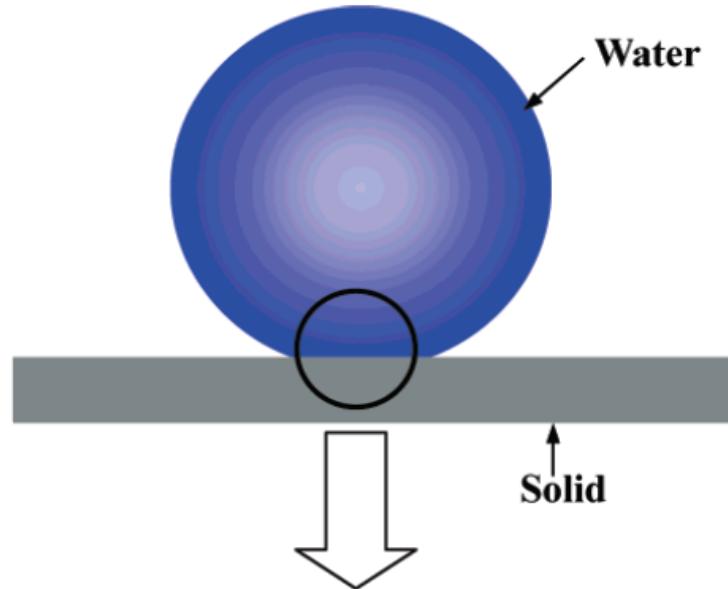
The rose's ability to grip water droplets in place, even when the flower is upside down.

This fascinating "petal effect" could lead to unique new adhesive materials, coatings and fabrics.



Feng et al., Langmuir, 2008.

Petal Effect and Lotus Effect



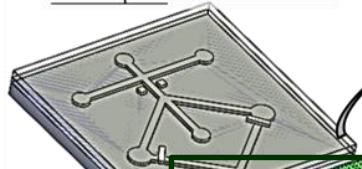
Petal (Cassie impregnating wetting state)



Lotus (Cassie's state)



Generation and screening of cell droplets

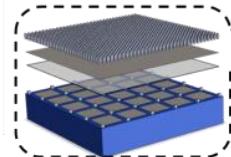


Open system

Versatile manipulation,
precise detection, and drug
resistance testing of cell and
bio-agent droplets

Closed system
Rapid generation of
cell droplets and
bio-agent droplets

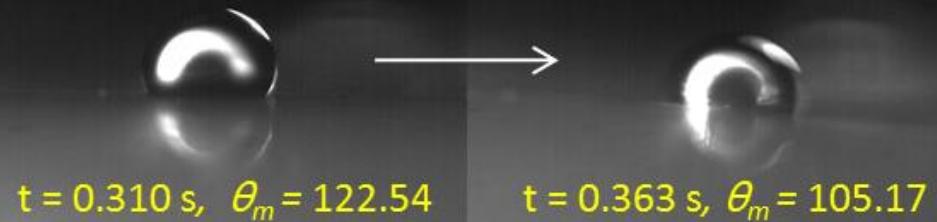
Tunable nano- and micro-
composite structural surface



Generation of varied bio-agent droplets

Rose + Lotus 操控液珠平台

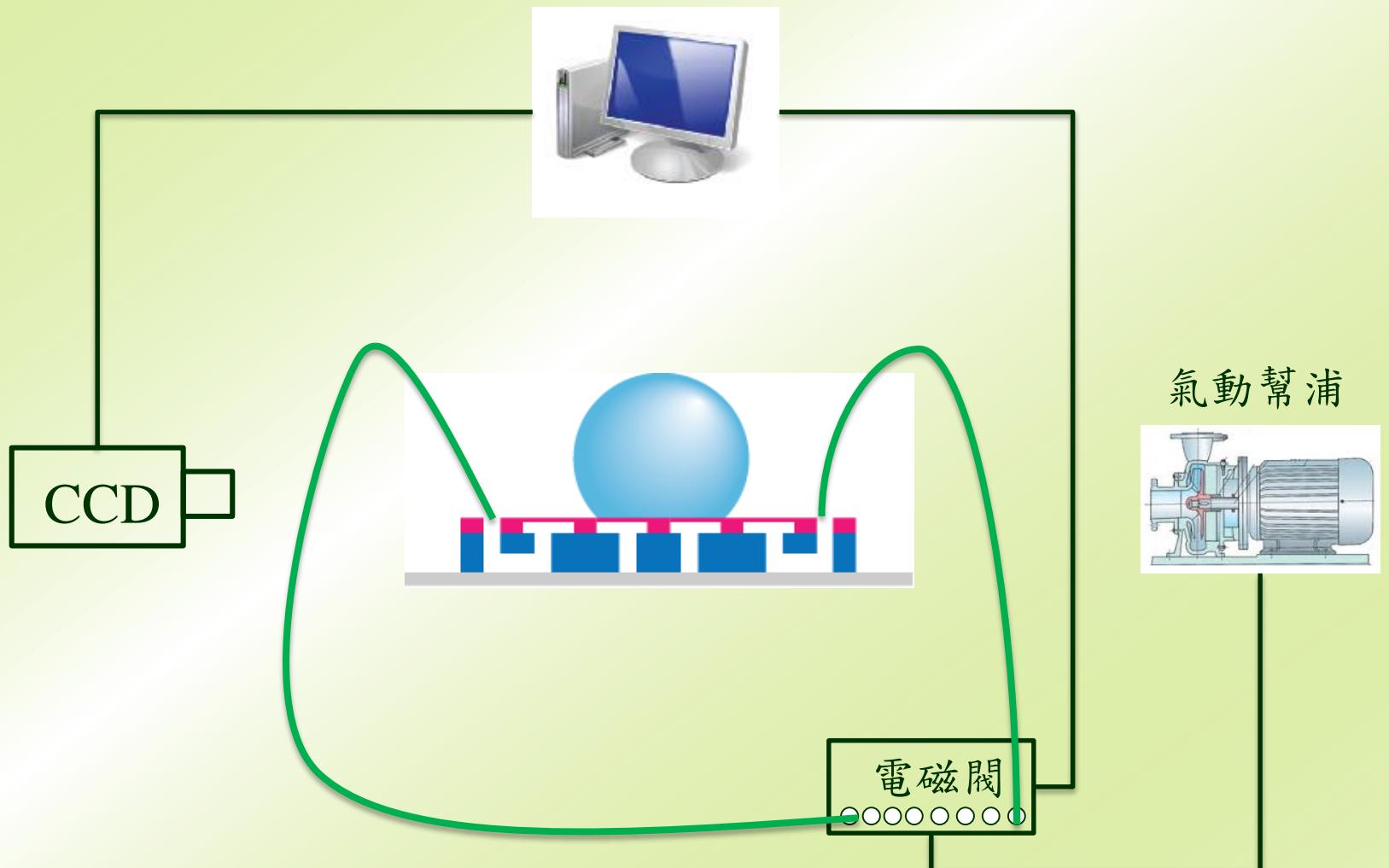
Contact Angle Decreases



Contact Angle Recovers



氣動操控系統架設



A biocompatible open-surface droplet manipulation platform for multi-nucleotide polymorphisms detection

Lab on a Chip, 2014a

Transducers 2013

Target DNA loading and probe DNA-modified AuNP dripping



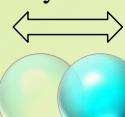
NH_2OH & HAuCl_4 dripping



(a)

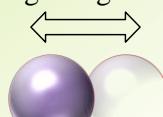
(c)

Mixing and hybridization



Air suction activated
(b)

Mixing and growth



Air suction activated
(d)

Target DNA

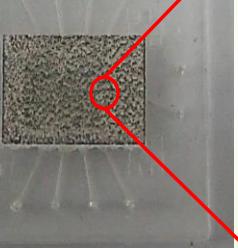


Probe DNA-modified AuNP

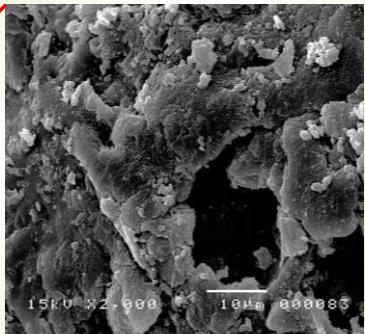


NH_2OH & HAuCl_4

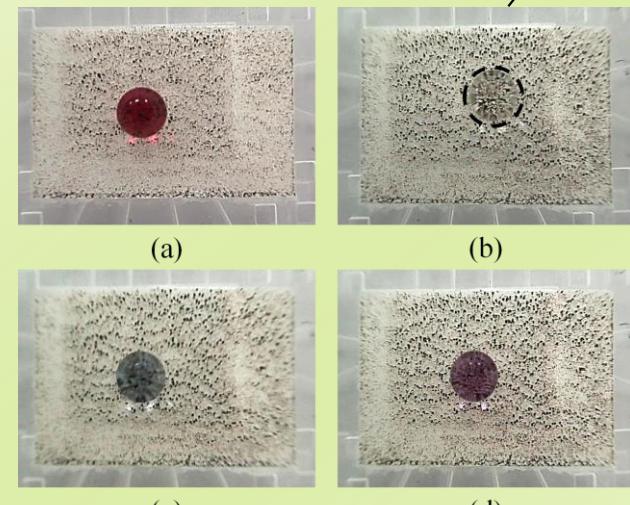
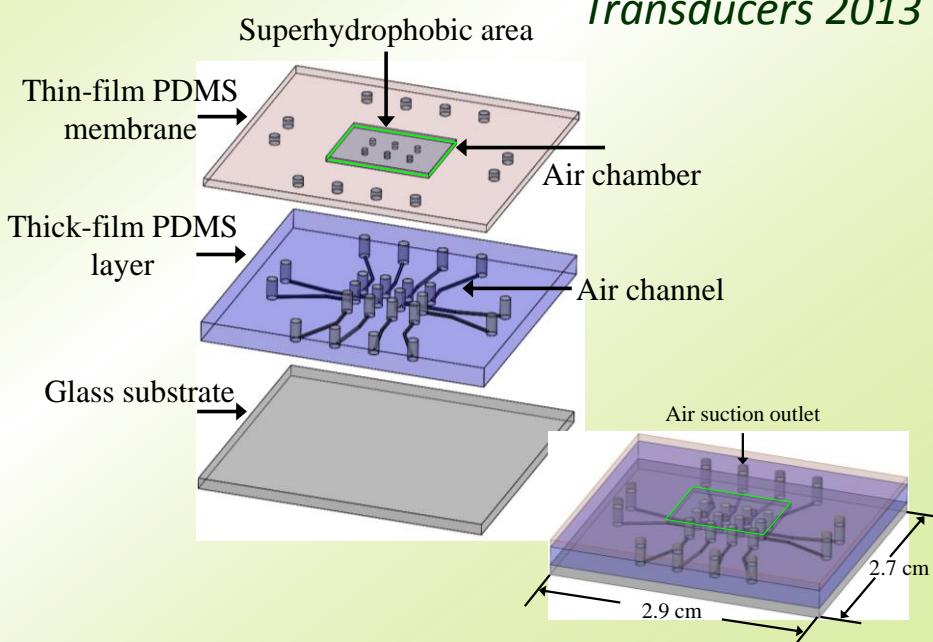
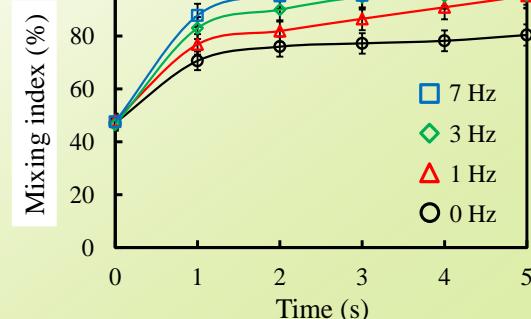
Top view



(a)

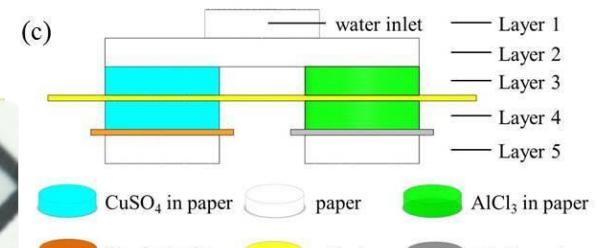
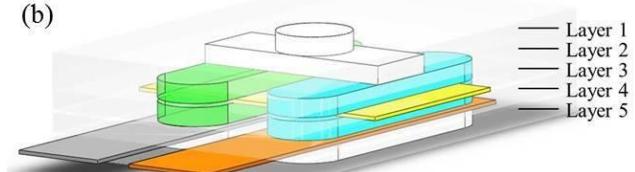
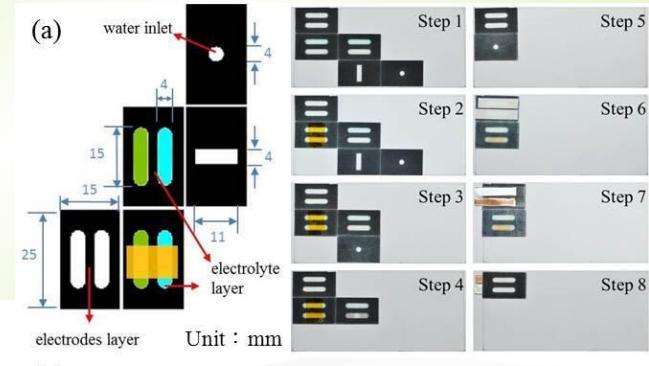
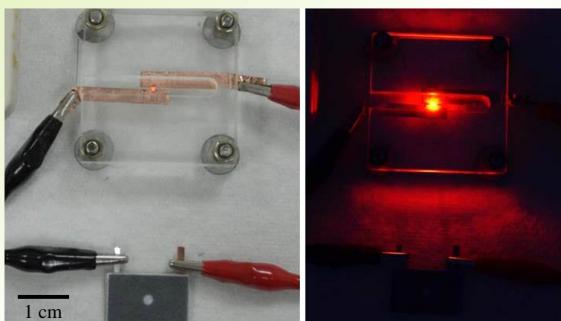
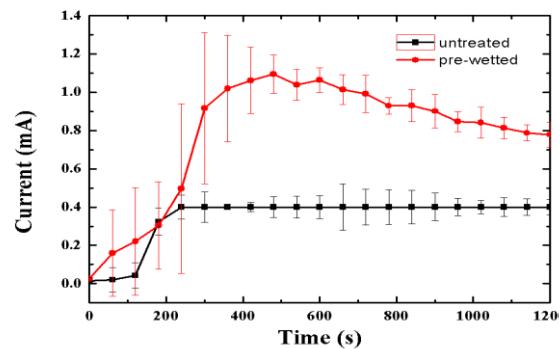
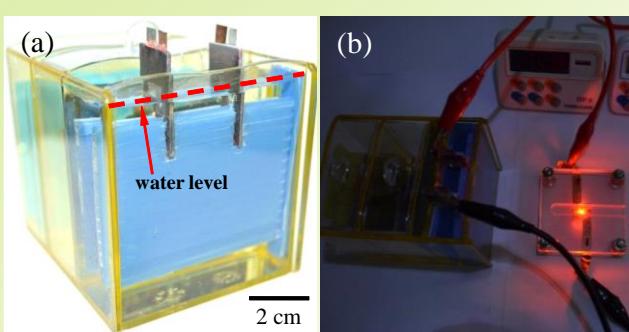
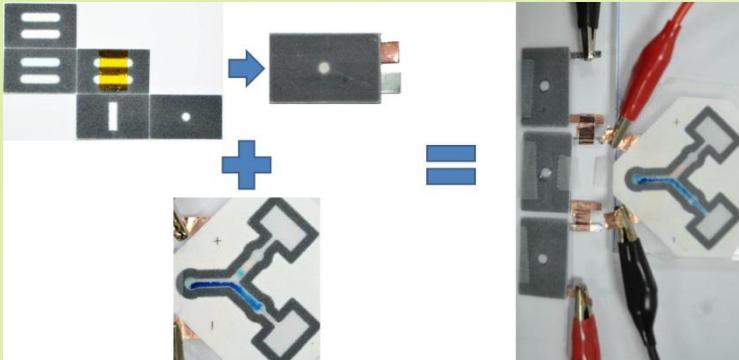


(b)



Origami Paper-Based Fluidic Batteries for Portable Electrophoretic Devices

Lab on a Chip, 2014b



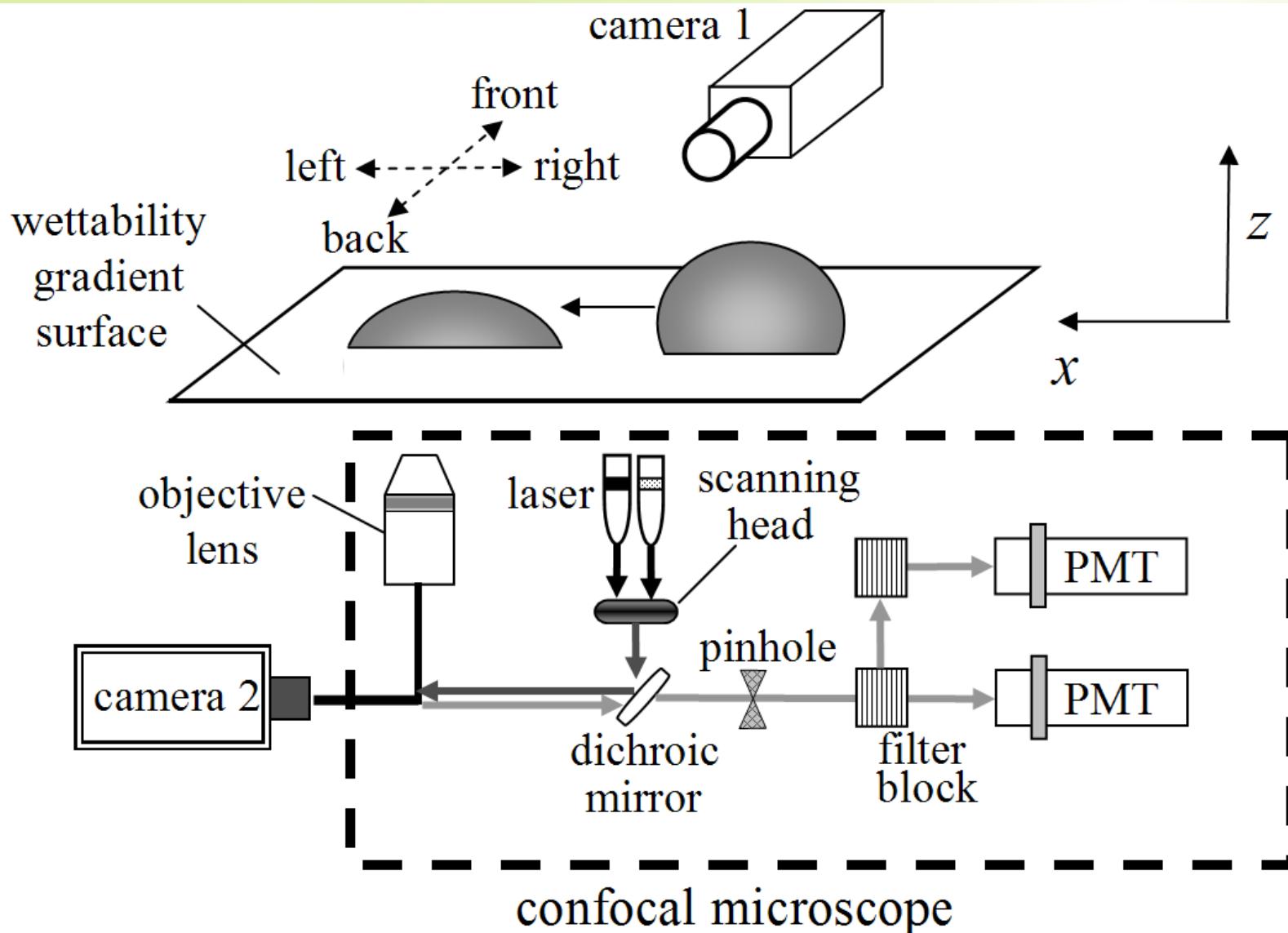
μ -TAS 2013



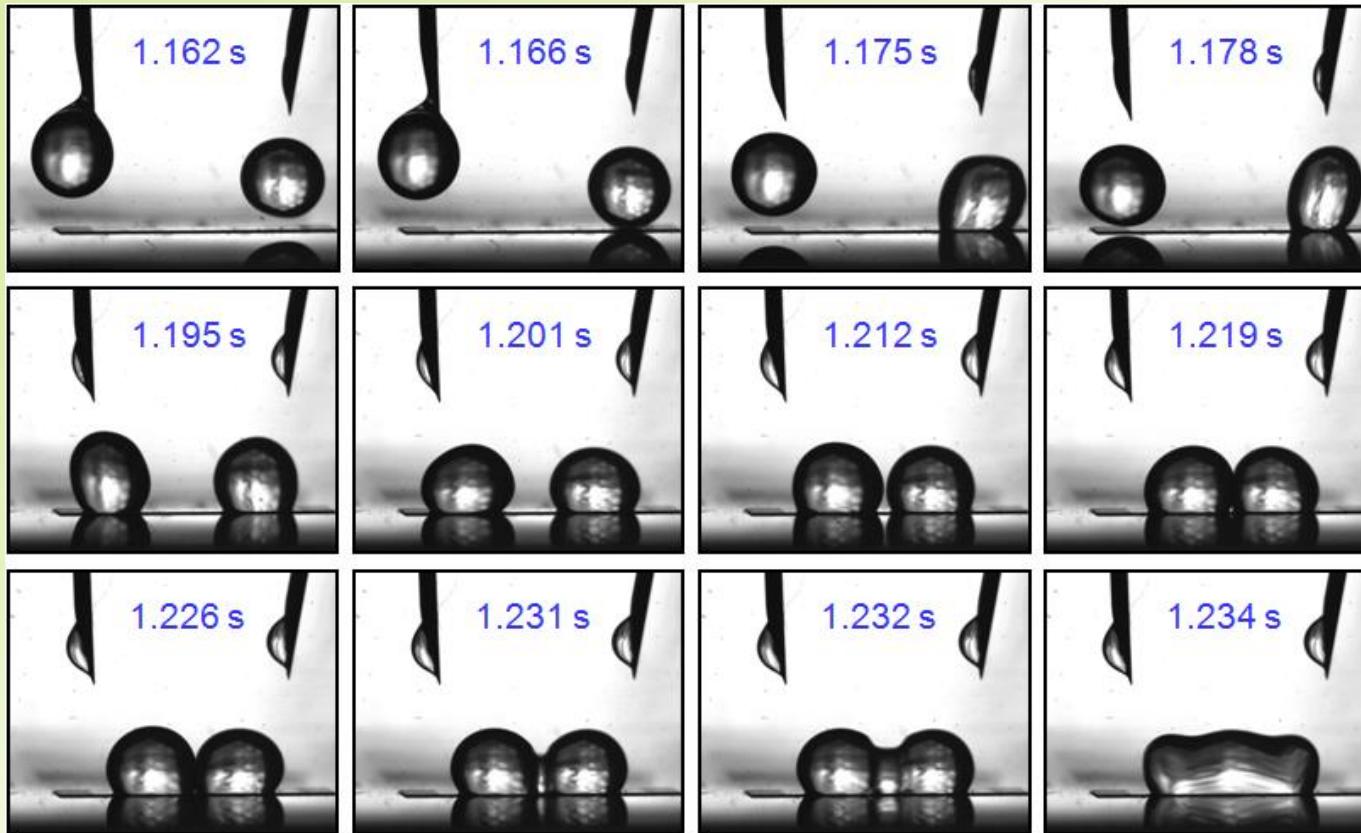
Application

Multi-color Micro-PIV & Species Concentrations

Lai and Yang, *Lab Chip*, 2010

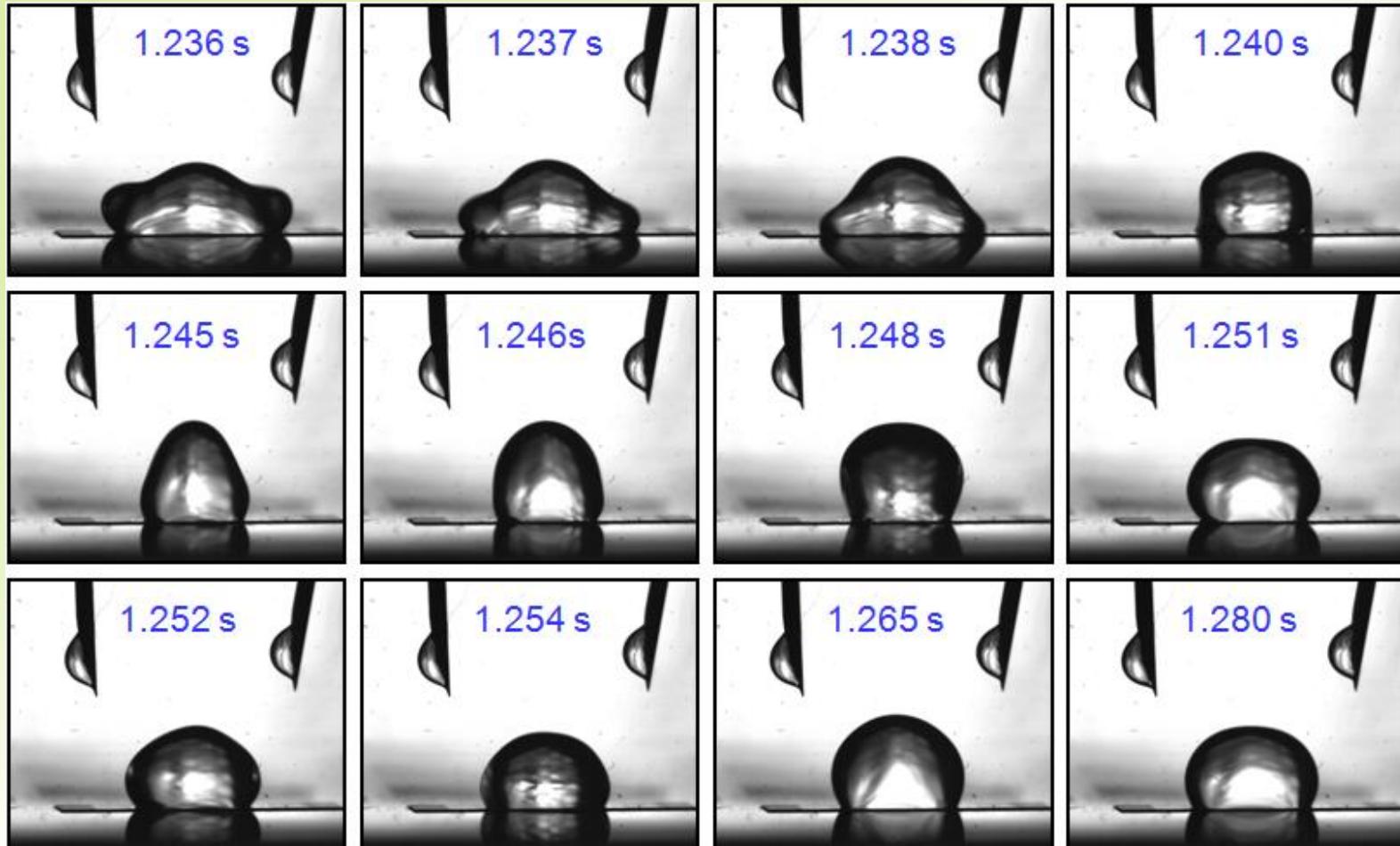


Sequence of images during two droplets collision (1)



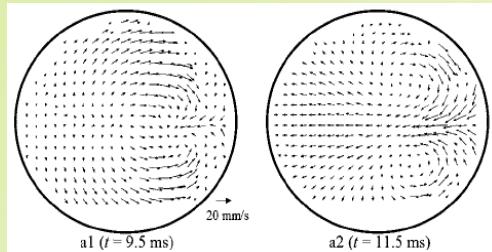
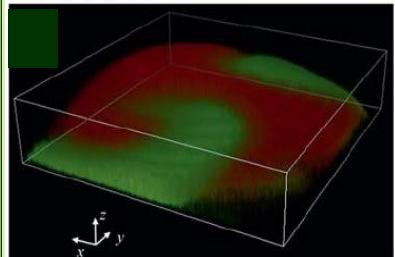
- Each droplet of volume 5 μL (DI water).
- Transport path: 8 mm by 2 mm.
- Two average velocities of 58.14 mm/s and 54.35 mm/s .

Sequence of images during two droplets collision (2)

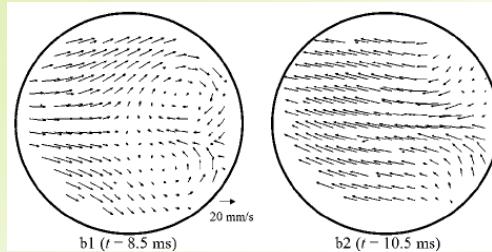
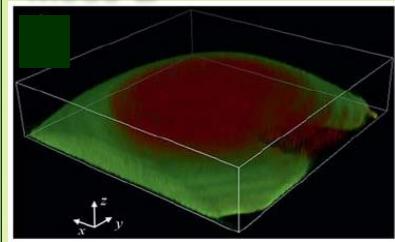


微液珠碰撞融合行為

Mode A

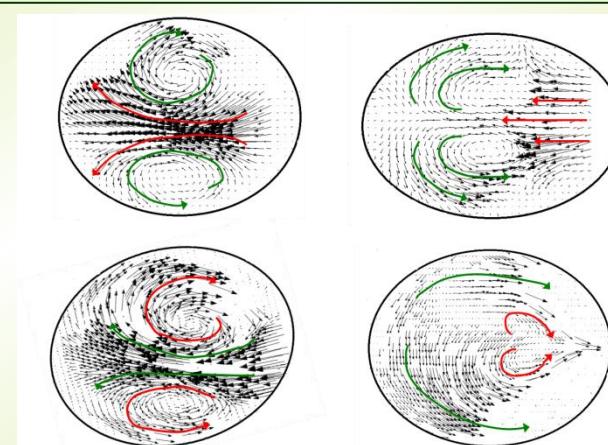


Mode B

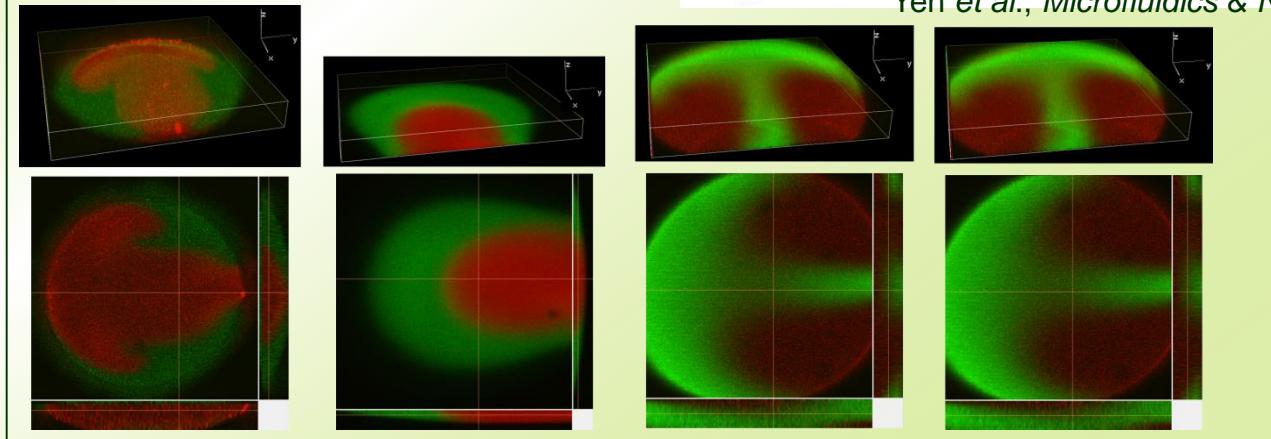


Lai et al., *Lab Chip*,
2010

使用 micro-PIV 以及共軛焦顯微鏡進行微液珠融合過程的行為分析，結合流場與三維混合圖形探討不同流體之融合行為差異。

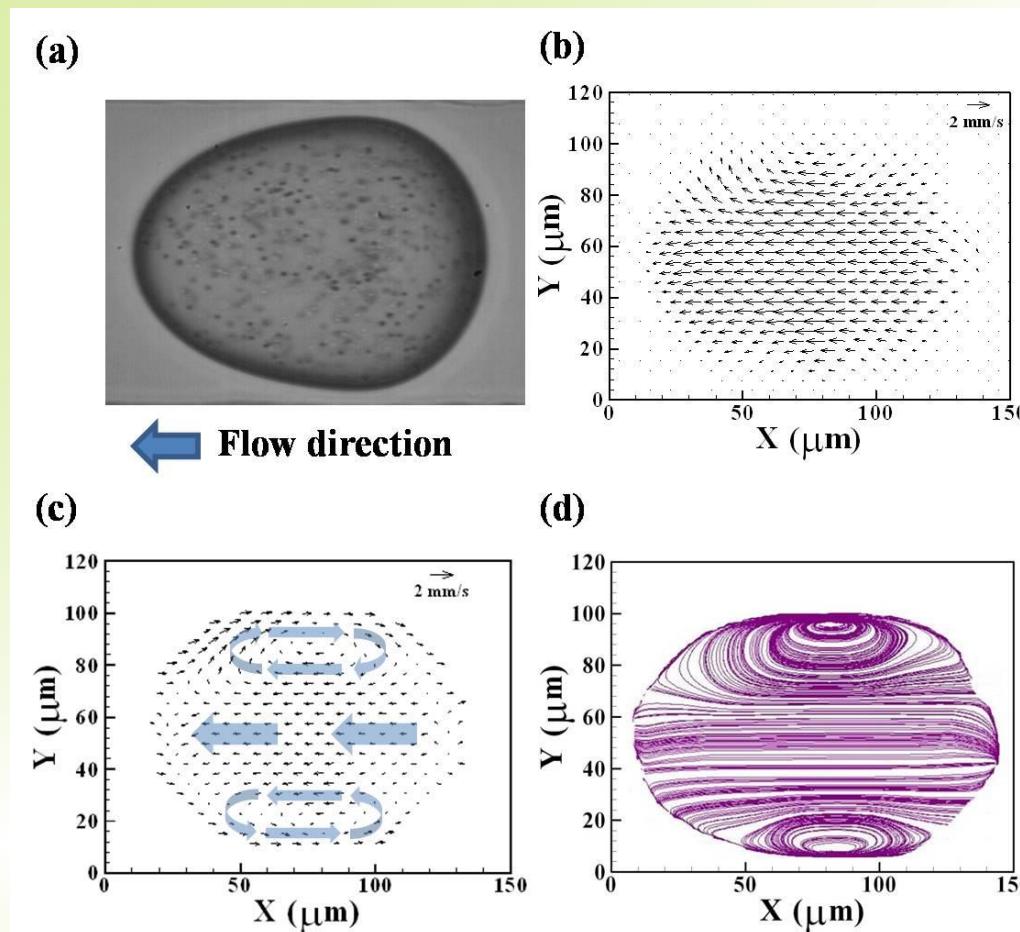


Yeh et al., *Microfluidics & Nanofluidics*, 2012



Droplets in a Straight Channel

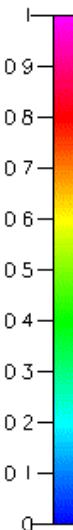
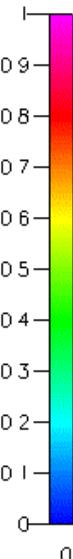
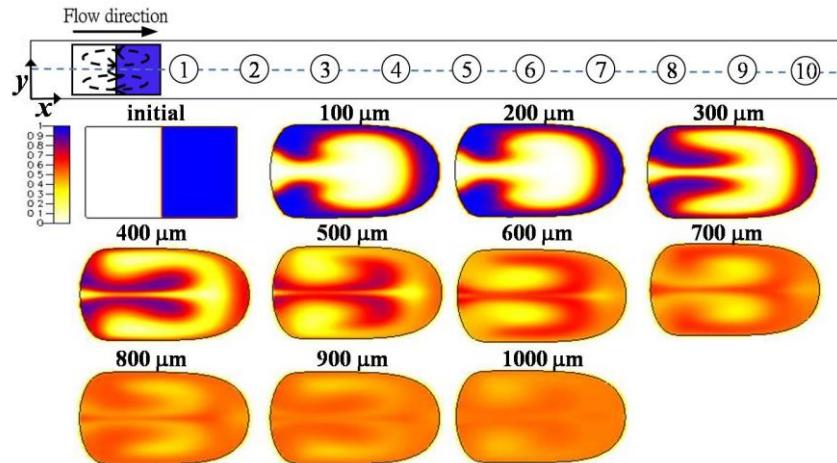
Tung, Li,, and Yang, *Microfluidics & Nanofluidics*, 2009
cited 46



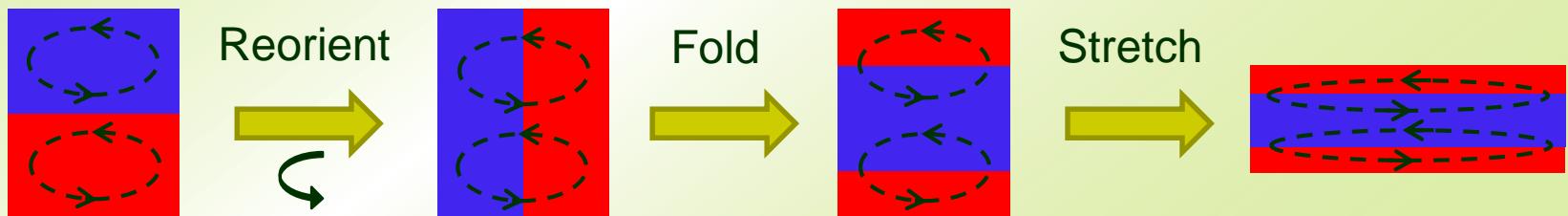
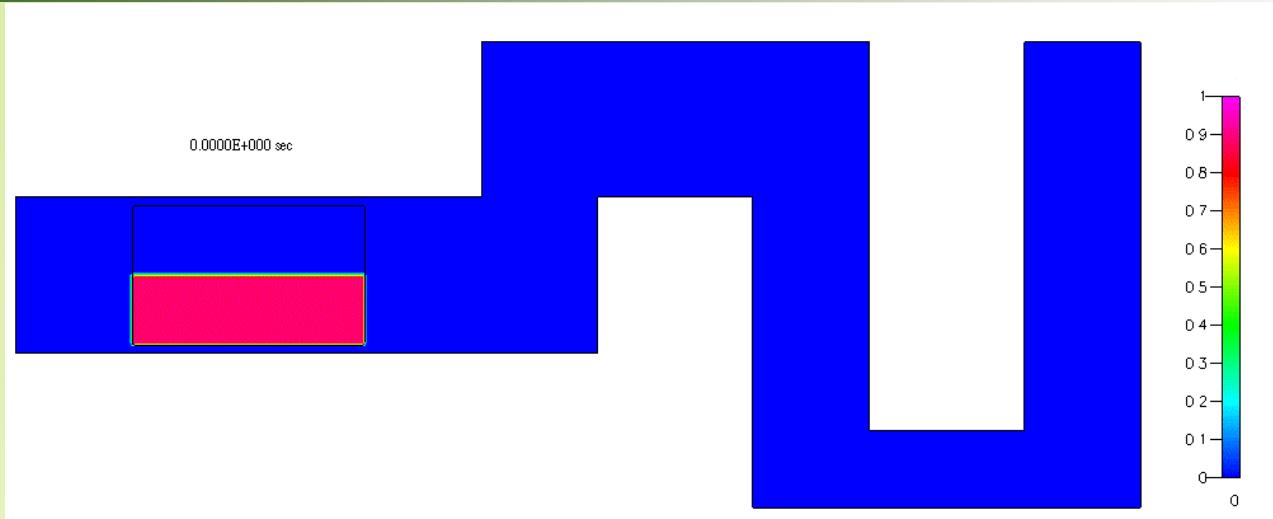
Micro-PIV measurement of the velocity field inside an aqueous moving droplet. (a) Original image, (b) velocity field, (c) velocity field after subtracting velocity of the droplet and (d) the streamlines at the center of the droplet.

Mixing and Hydrodynamic Analysis of a Droplet in a Planar Serpentine Micromixer

Microfluidics and Nanofluidics, 2009 (times cited 46)



Mixing Mechanism

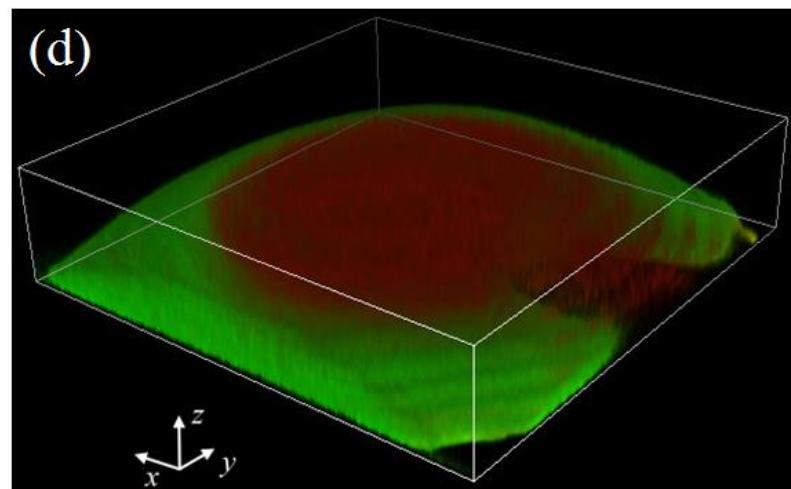
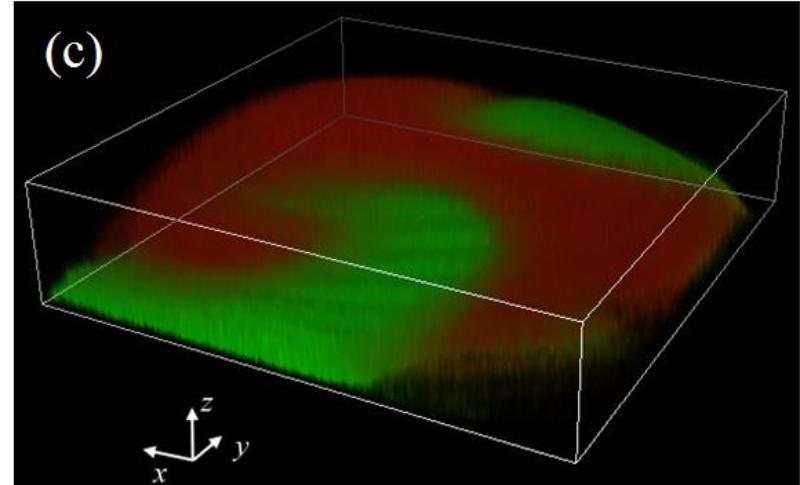
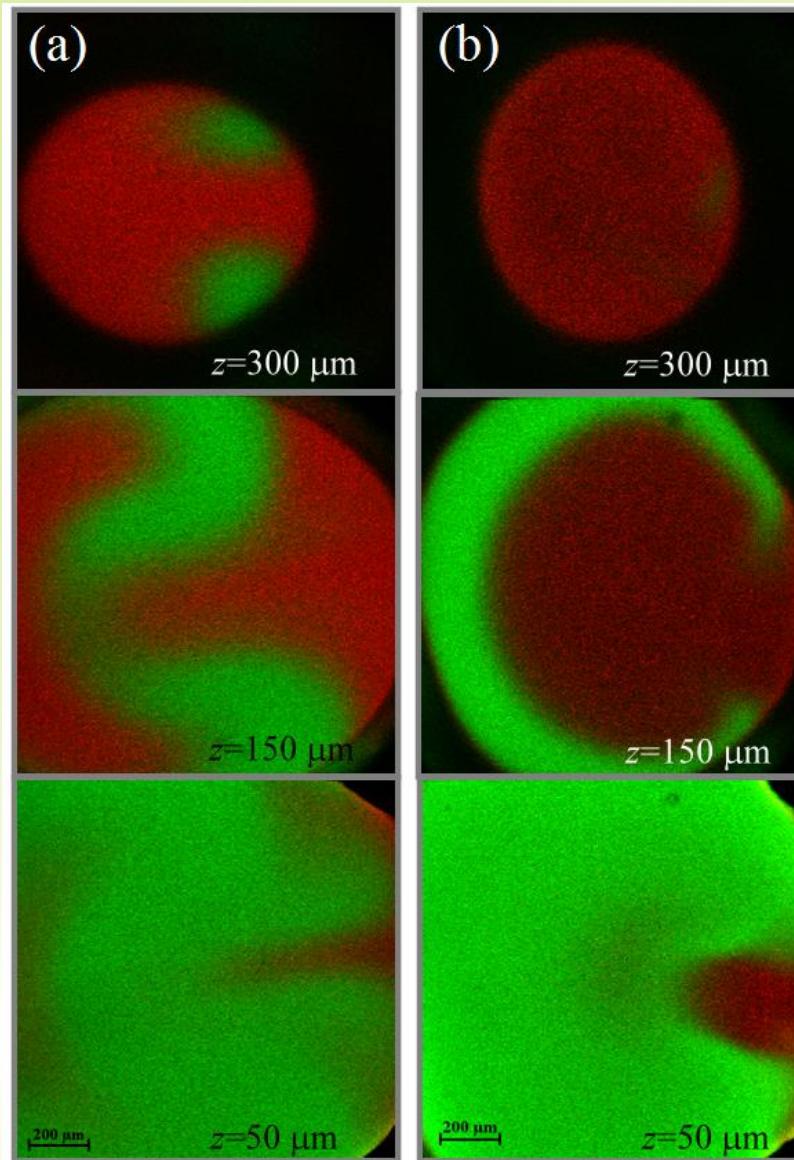


Mixing is promoted by periodic motion of the fluid. It is conducted by iterated **reorientation**, **stretching** and **folding** of the interface here.

DNA hybridization in Reaction Channels

Lab Chip, 2010; Beam Lab., NTU

Application and pilot-test

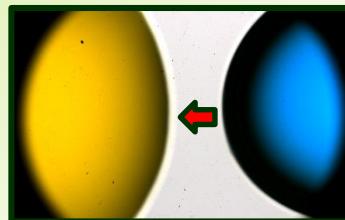


Mixing Test— food coloring & chemical reaction

Sometimes a color change is the result of a chemical reaction. Sometimes it is just the result of mixing colors.

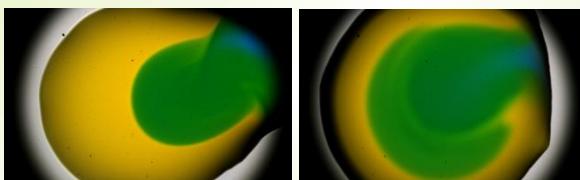
MNF, 2013

Tartrazine (stationary droplet)



Indigo Carmine (moving droplet)

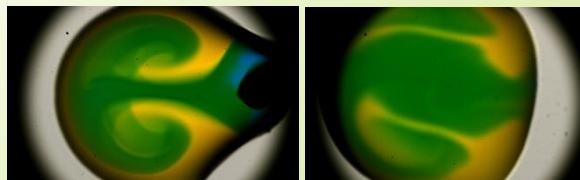
Round-head shaped



$T = 0.100$
74 s

$T = 1.000$
s

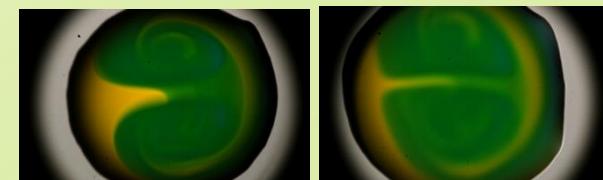
Mushroom-shaped



$T = 0.100$
74 s

$T = 1.000$
s
 1280×800 pixels, 3200fps, 512X Slow motion

Heart-shaped



$T = 0.100$
74 s

$T = 1.000$
s

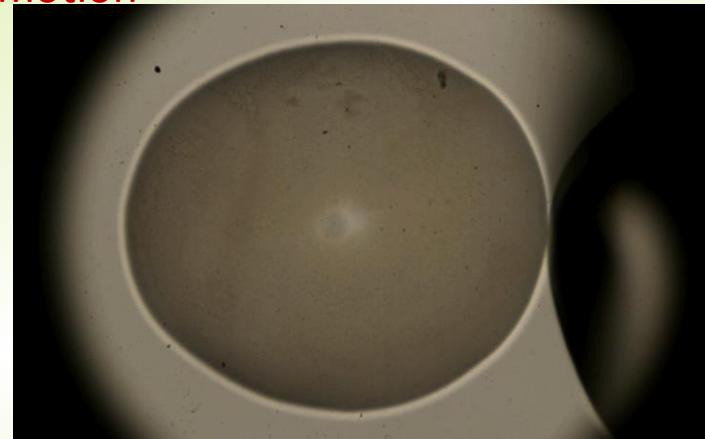
Chemical Reaction in Droplets

Mode C

1280 × 800 pixels, 3200 fps
512X Slow motion

Mode D

MNF, 2015



T = 50 ms

T = 1.000
s

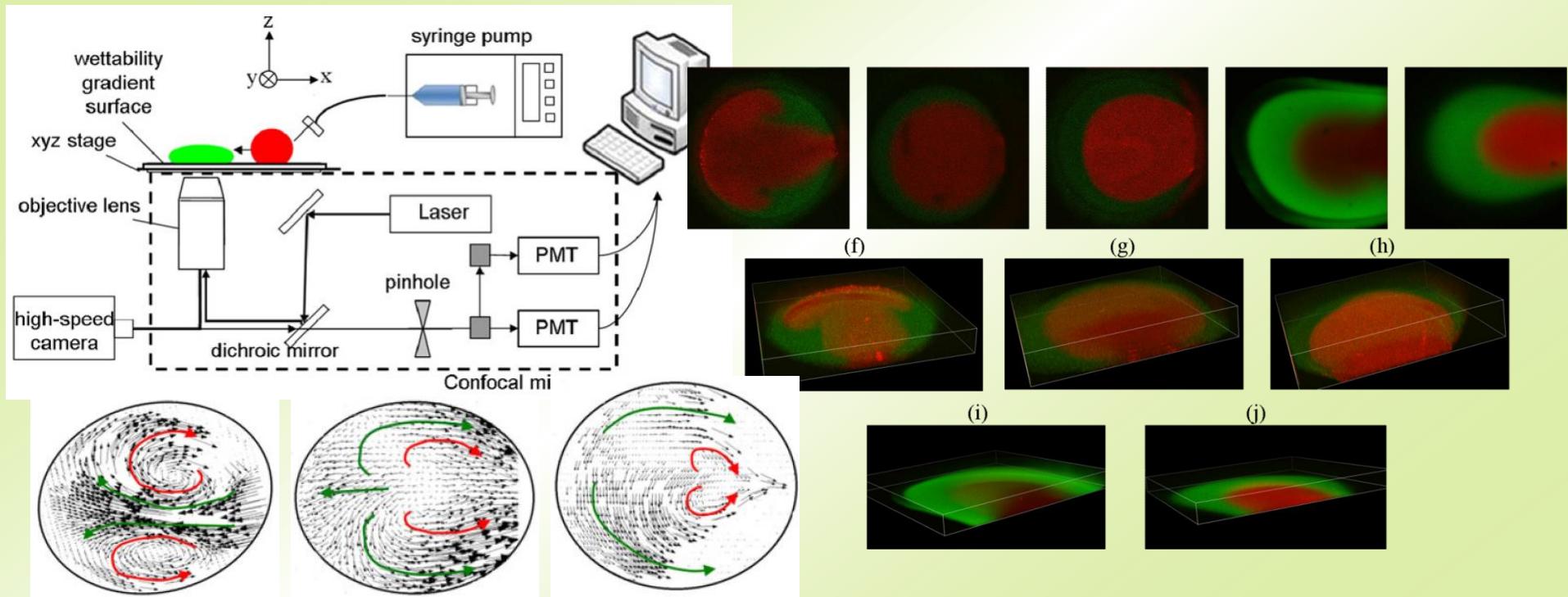
T = 1.500
s

T = 2.500
s

Droplets Coalescence and Mixing with Identical and Distinct Surface Tension on a Wettability-Gradient Surface

S. I. Yeh, W. F. Fang, H. J. Sheen, J. T. Yang*

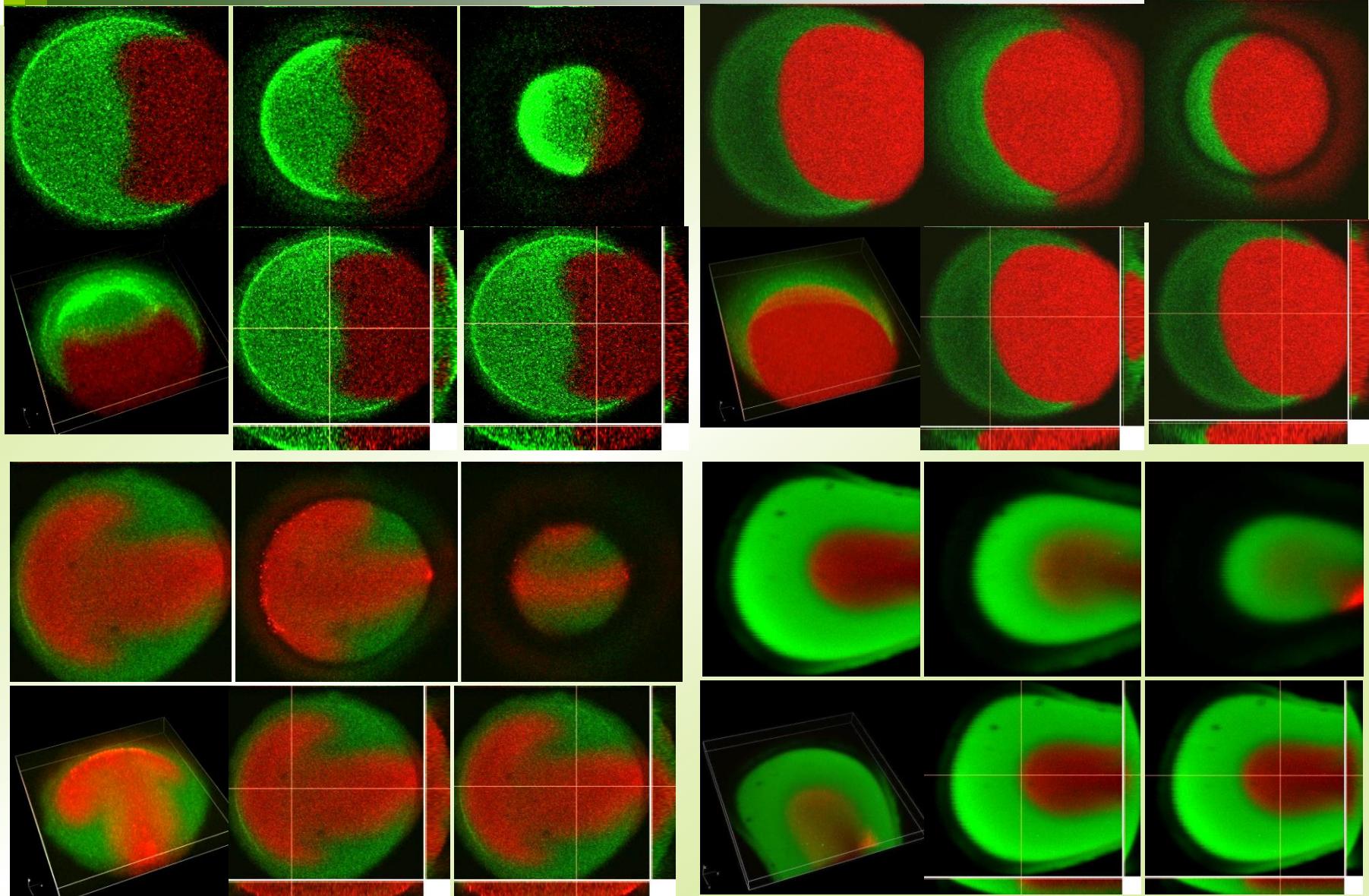
Microfluidics and Nanofluidics, doi: 10.1007/s10404-012-1096-2, 2013



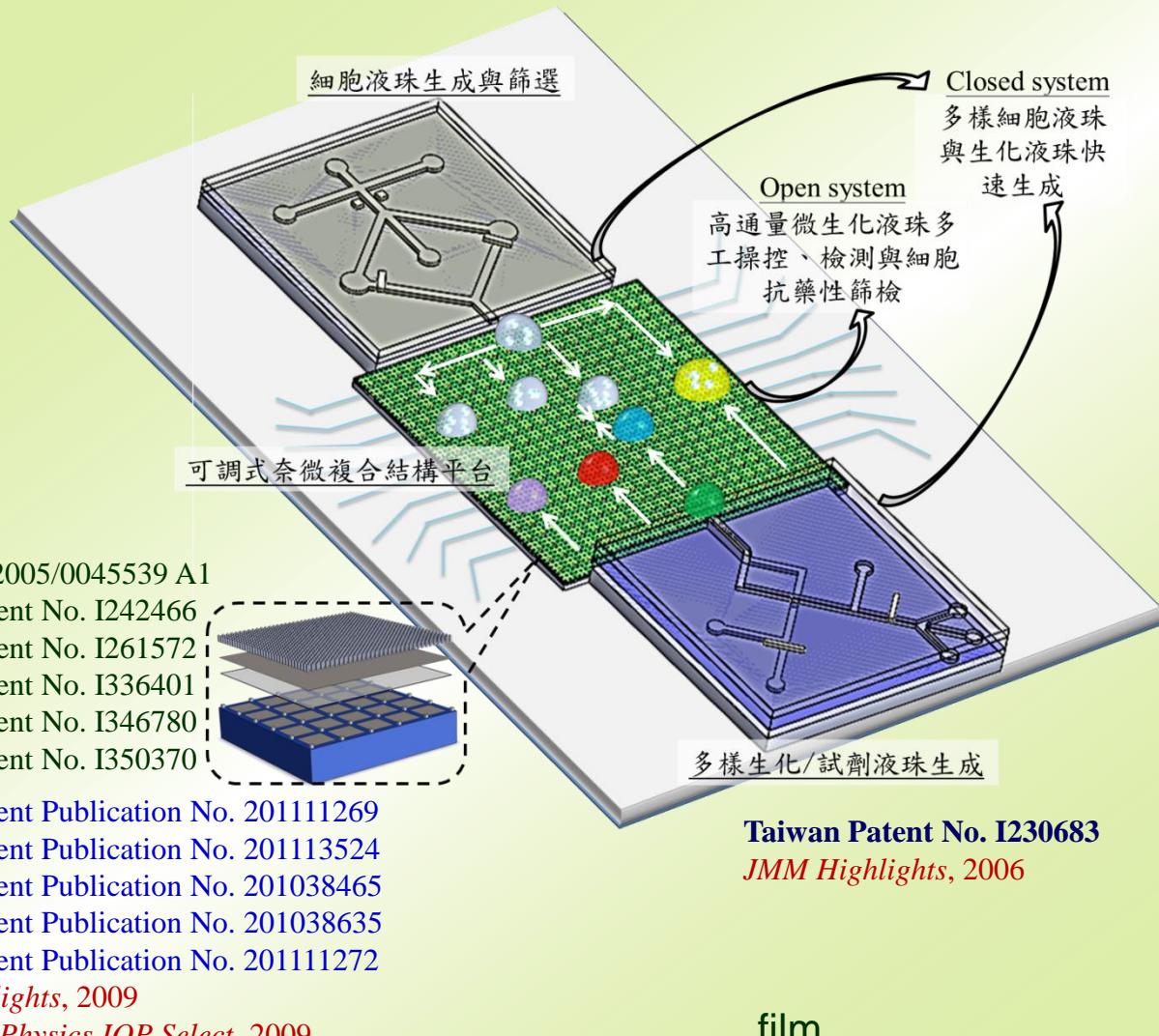
This study investigates the influence of different viscosities and surface tensions on droplet coalescence and mixing processes after a head-on collision between a moving droplet and a stationary droplet by micro-PIV and micro-LIF technique.

Reconstruction of Species Concentrations Interior the Colliding Droplets

楊鏡堂, 台大機械, 2011



計畫構想（平台系統）



系統特點

- ✓ 具高通量之微液珠生成，可自動化且同步多功操控微液珠進行平行化處理，縮短試驗時程
- ✓ 包覆細胞或試劑(候選藥物)的微液珠可被有效地篩選、分類與運用，避免細胞與試劑浪費
- ✓ 可操控之微液珠體積範圍廣($pL \sim \mu L$)，且體積小於傳統檢測所需體積的數十倍以上
- ✓ 此系統對周邊的相容性高，取樣方便，利於後端的處理與檢驗分析。可推廣至其他細胞相關之基礎研究與分析

An overlapping crisscross micromixer using chaotic mixing principles

Lilin Wang and Jing-Tang Yang

Highlights of *J. Micromech. Microeng.* 16 (2006) 2684–2691

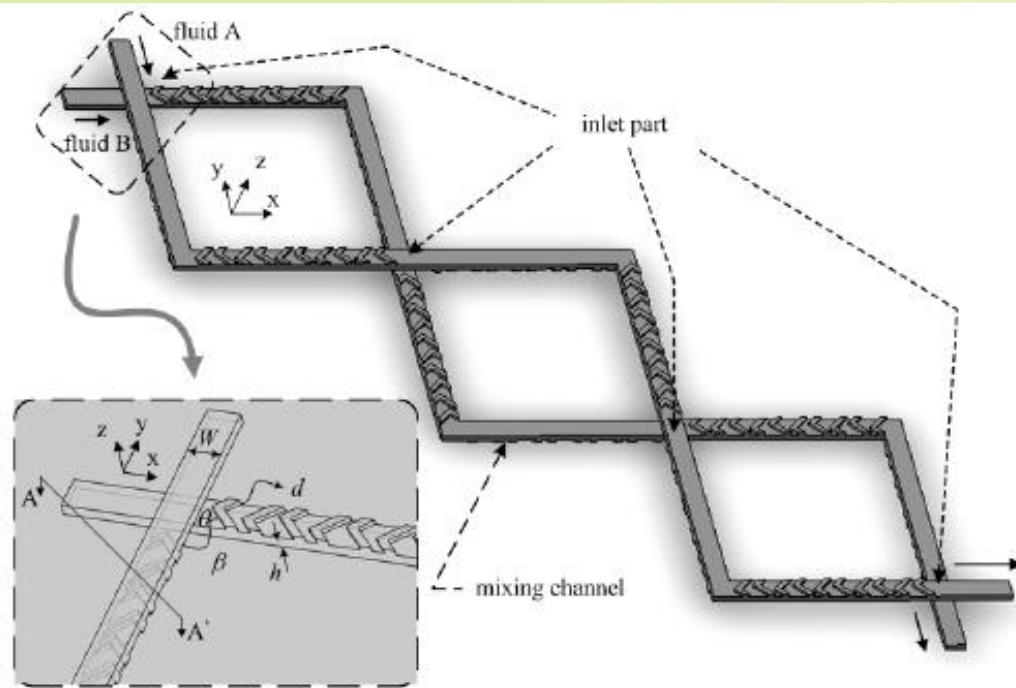


Figure 1. Schematic diagram of a staggered overlapping crisscross micromixer.

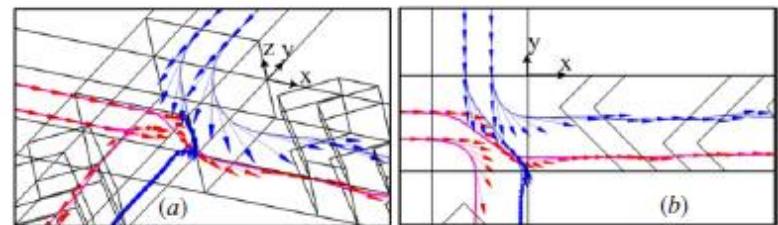
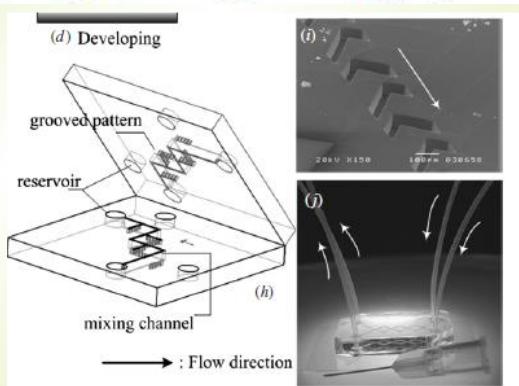


Figure 3. Lagrangian trajectories of the SOC μ -mixer from (a) a vertical view and (b) a front view near the crisscross junction.

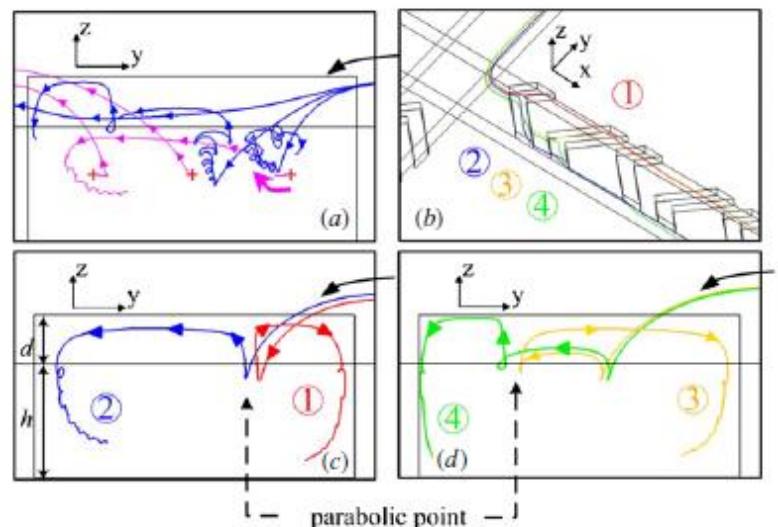
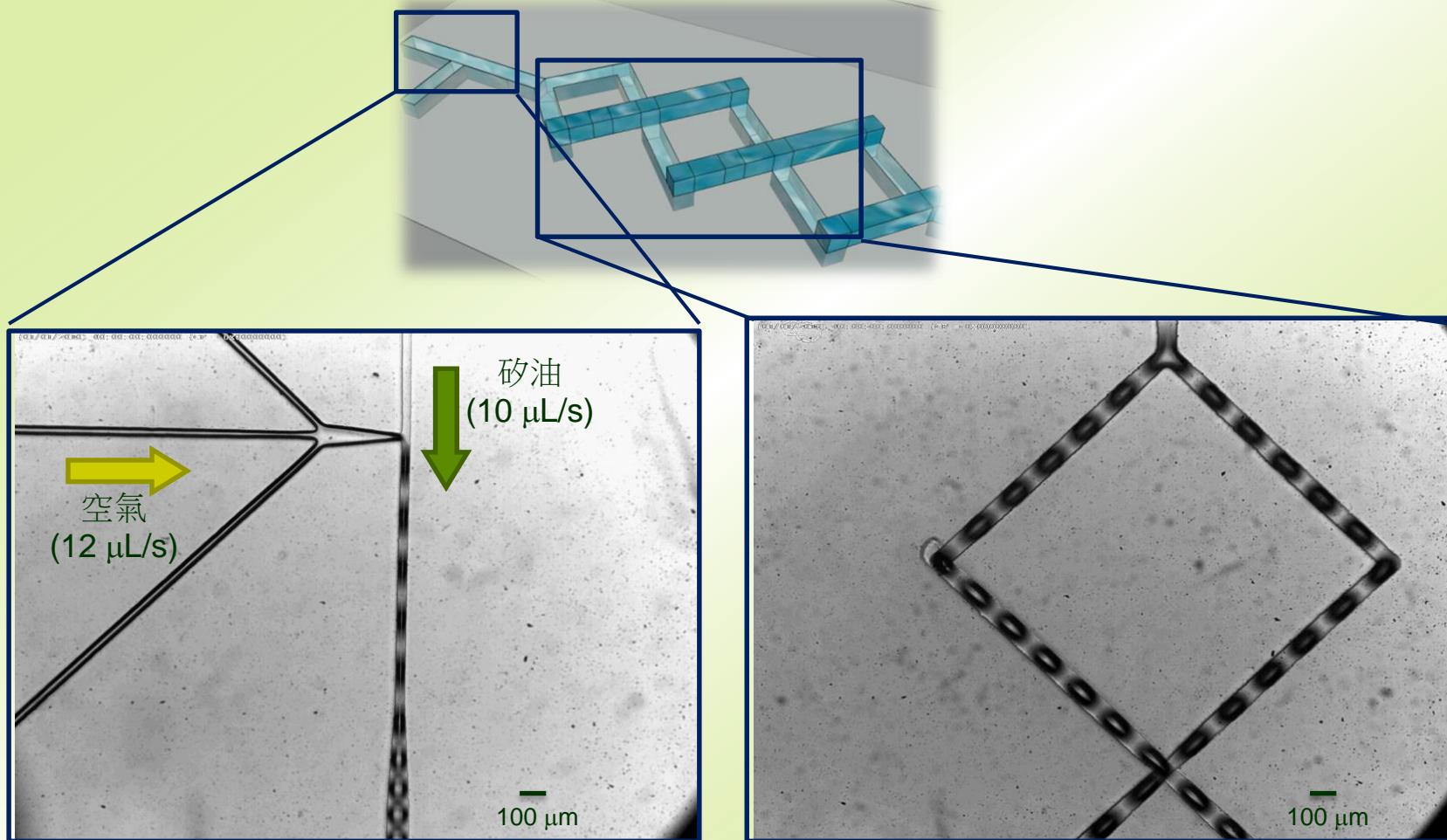


Figure 4. Lagrangian trajectories of the SOC μ -mixer displayed from (a), (c)–(d) end views through the x -direction mixing channel, and (b) a vertical view.

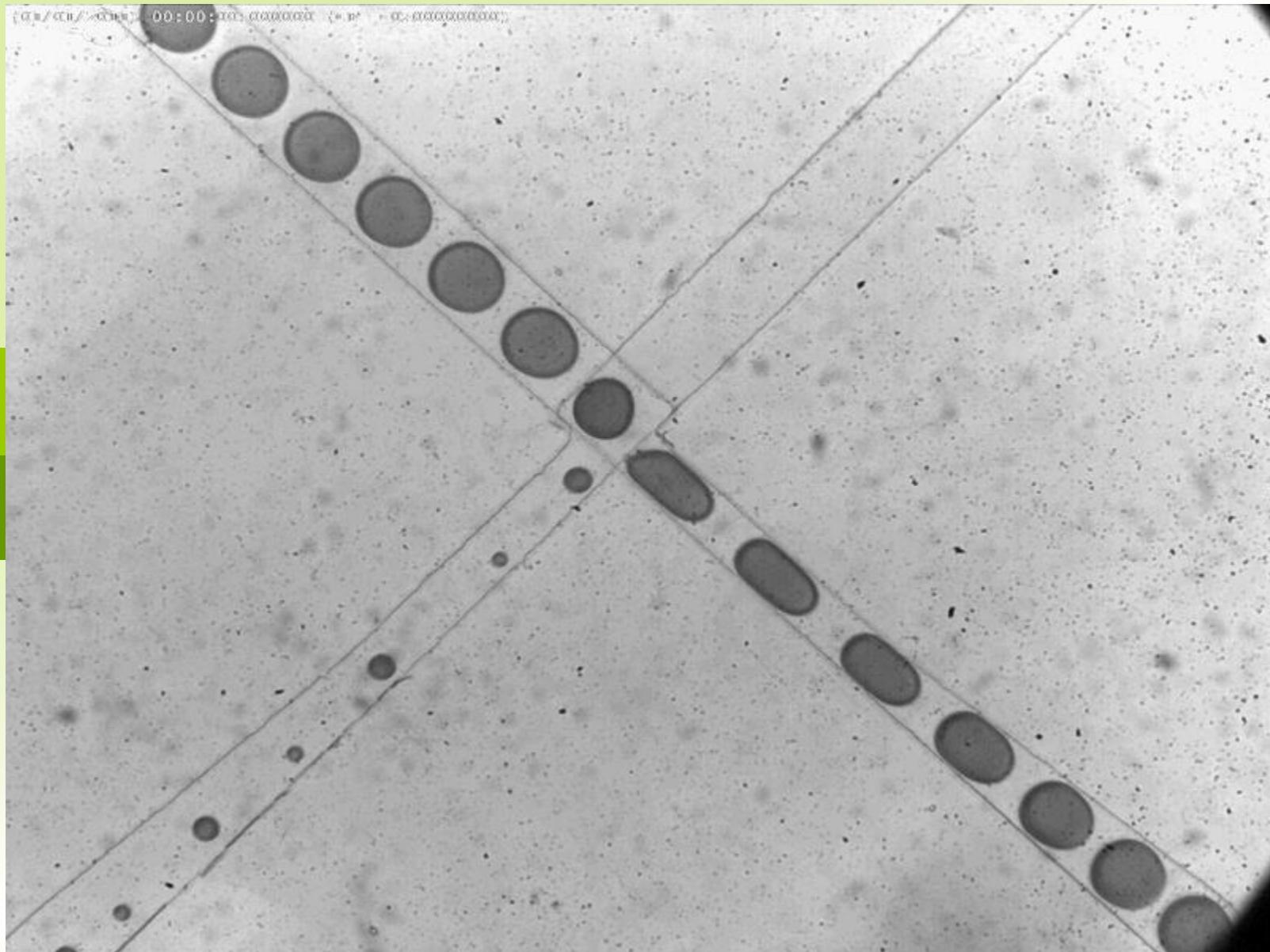
Preliminary Tests

Yang et al., *Microfluidics & Nanofluidics*, 2011

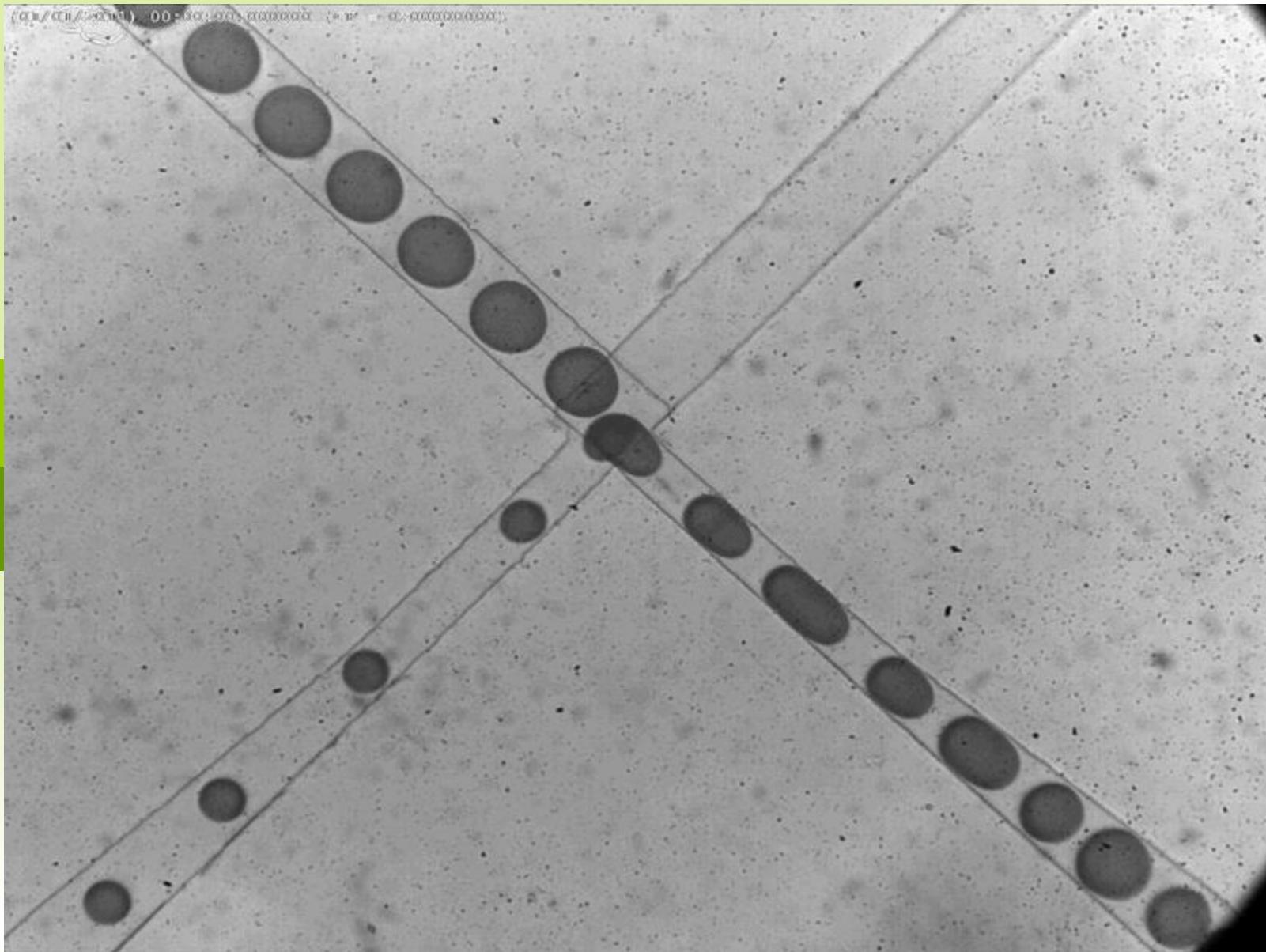


張偉軍碩士論文, 2011

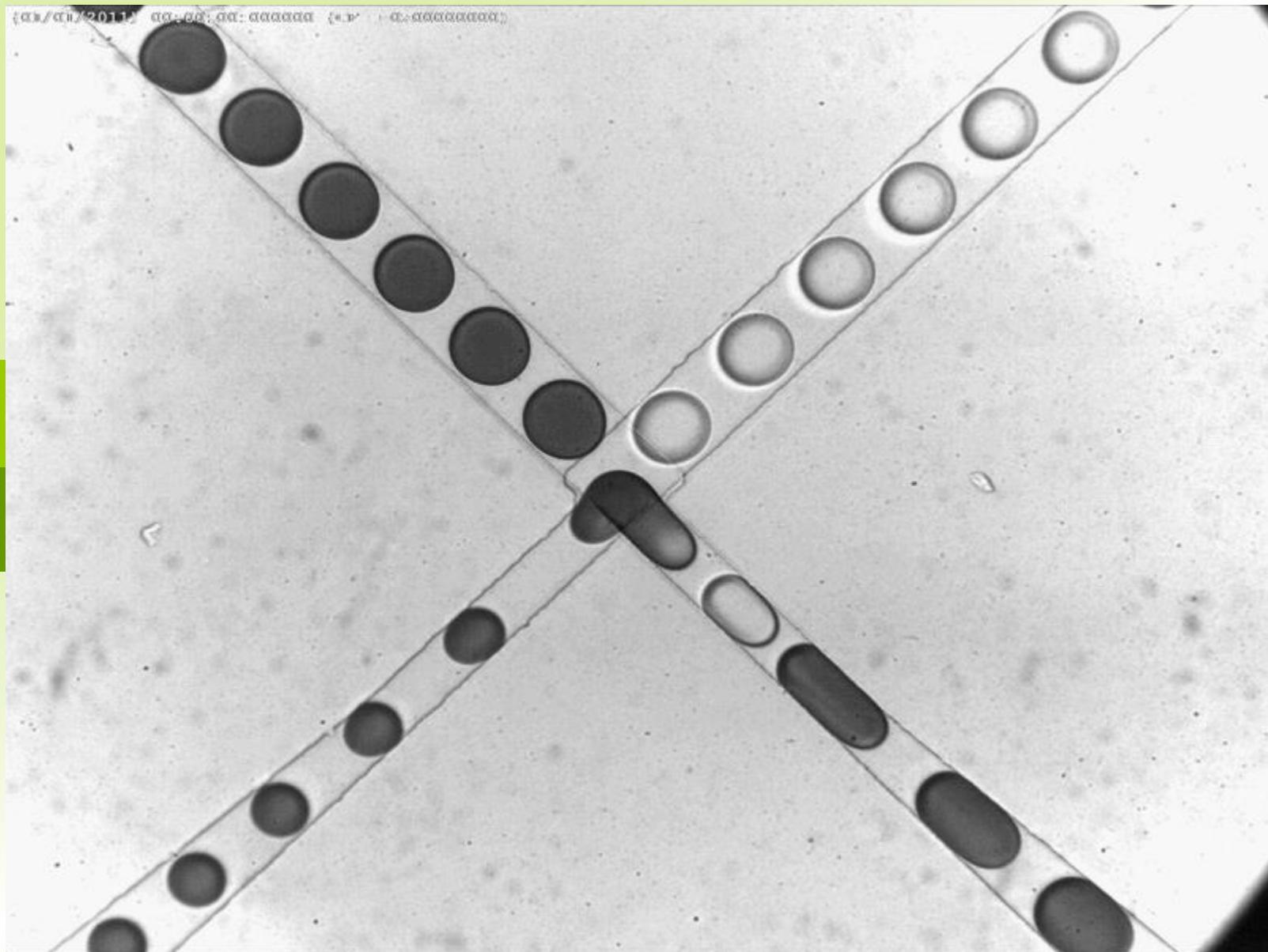
Droplet Fission (1)



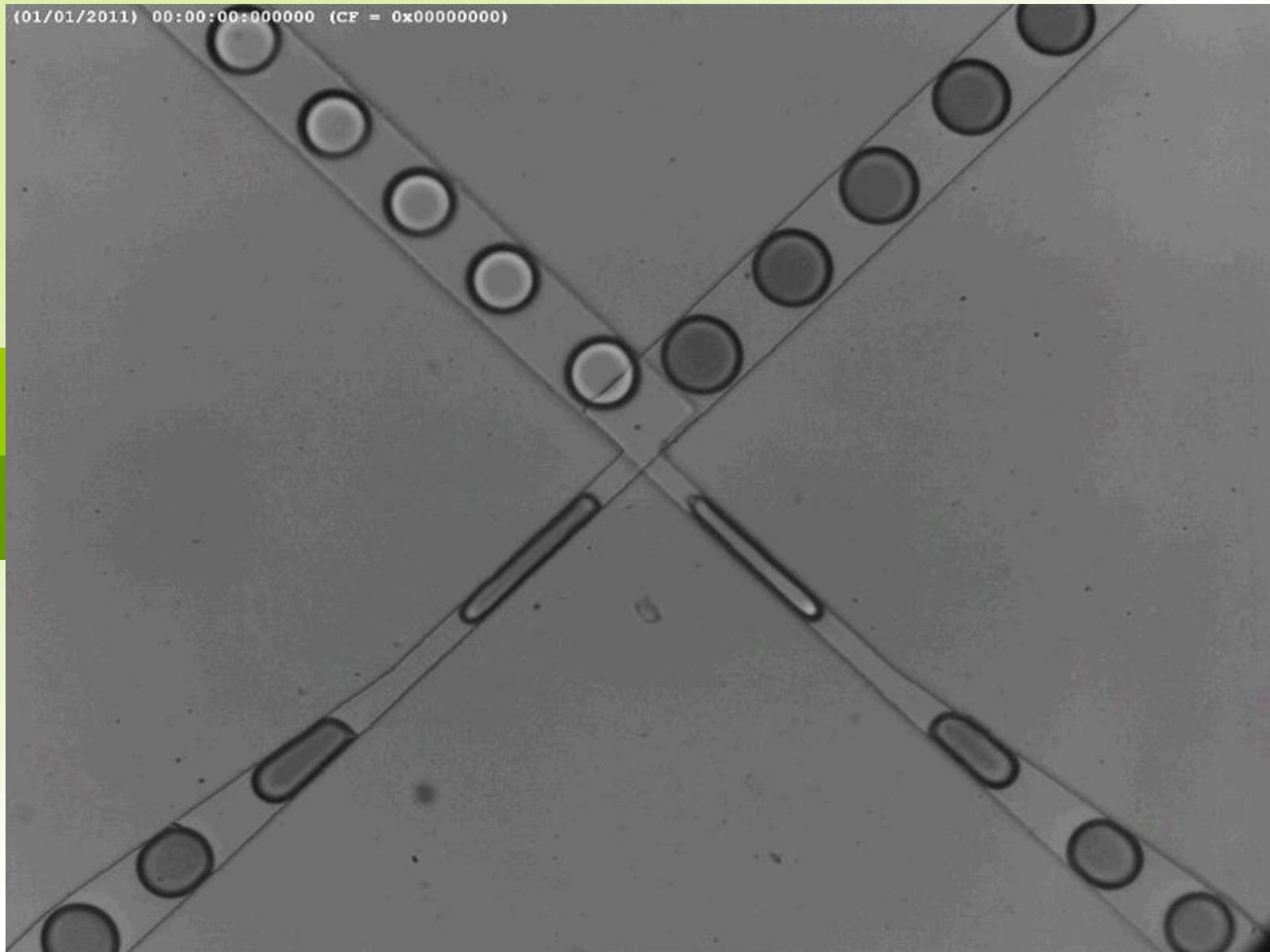
Droplet Fission (2)



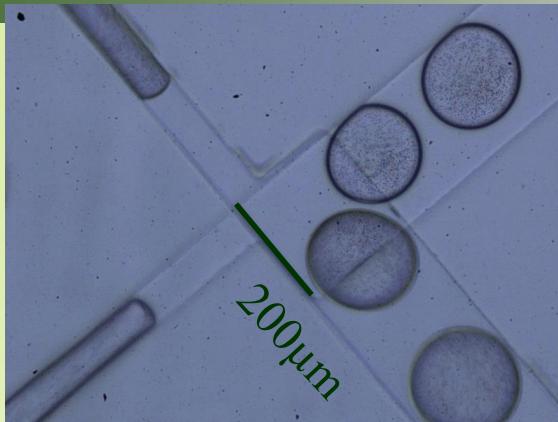
Droplet Fusion (1)



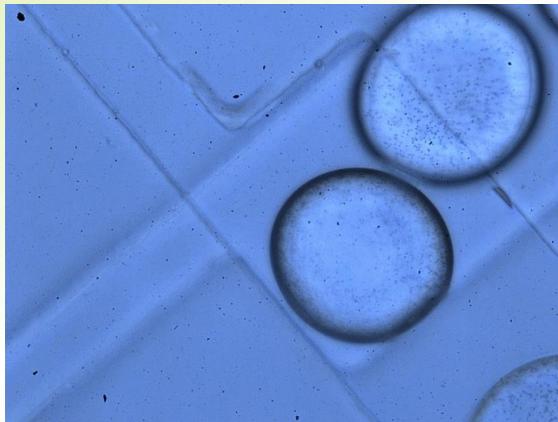
Droplet Fusion (2)



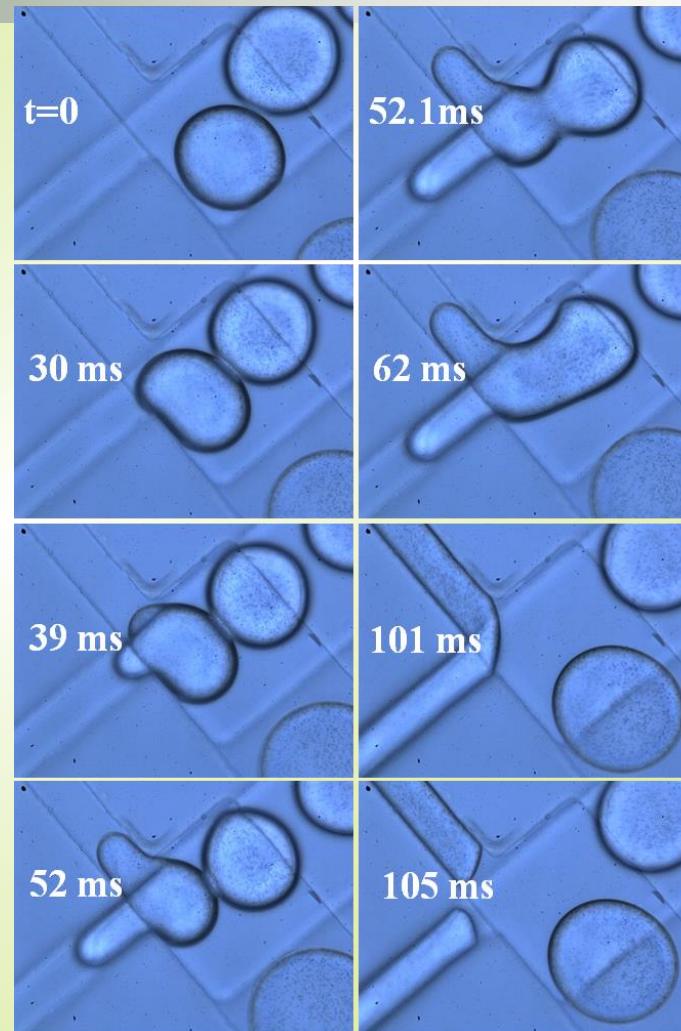
Visualization of Droplets Fusion and Fission



Frame rate : 1000 fps
Spatial resolution : 63.9 $\mu\text{m}/\text{pixel}$



Frame rate : 6000 fps
Spatial resolution : 2.13 $\mu\text{m}/\text{pixels}$

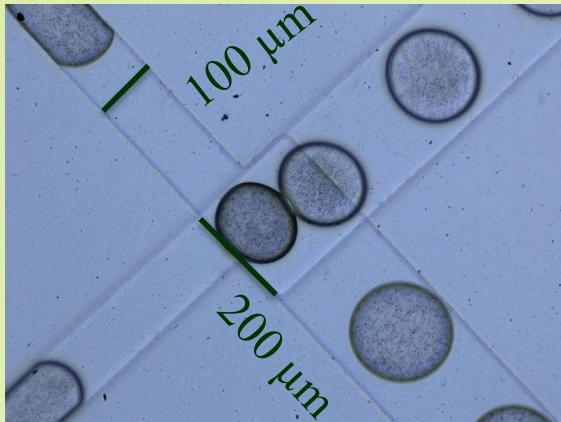


Phantom V310
high-speed CMOS camera
Observation zone : 800 \times 600 pixels

Mechanism

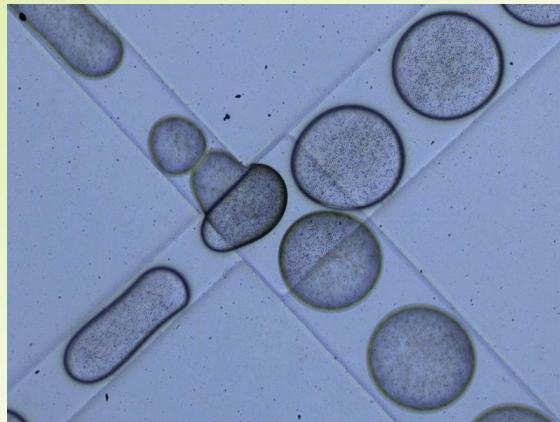
Droplets Fusion, Fission, and Distribution

(a.) fusion and fission



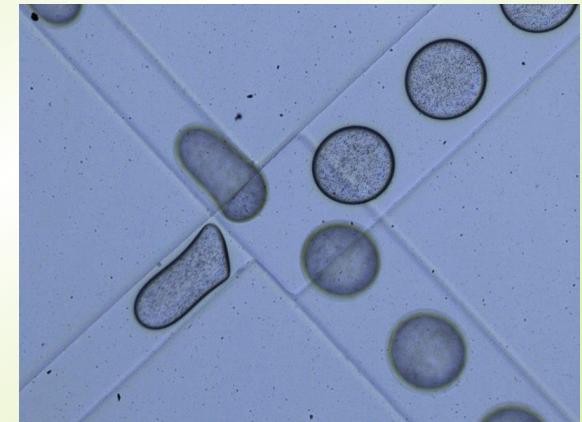
Deep of single layer: 51 μm
DI water: 0.5 μl/min
Silicone oil: 1 μl/min
Re: 0.031 ; Ca: 0.0006

(b.) fission and distribution

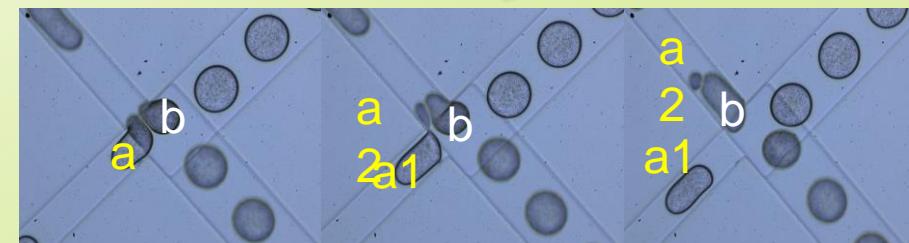
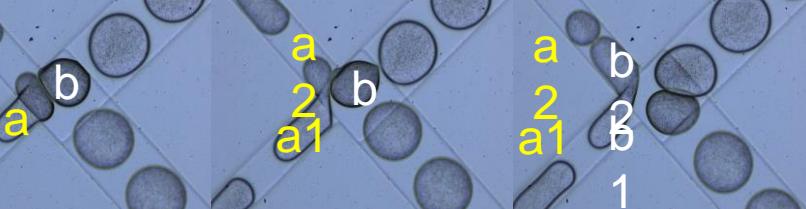


Deep of single layer: 51 μm
DI water: 2 μl/min
Silicone oil: 2 μl/min
Re: 0.083 ; Ca: 0.0016

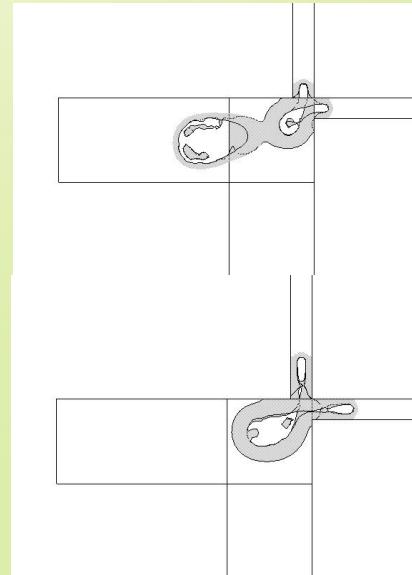
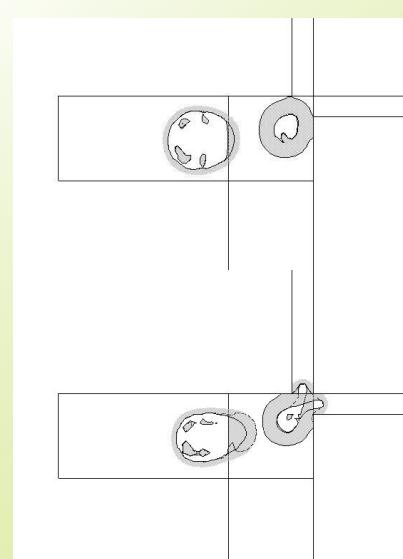
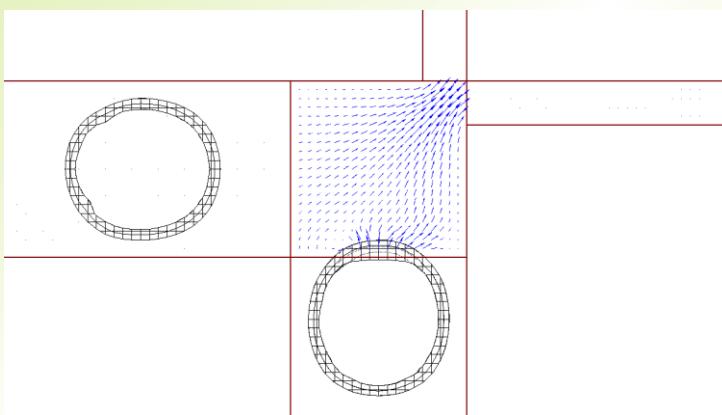
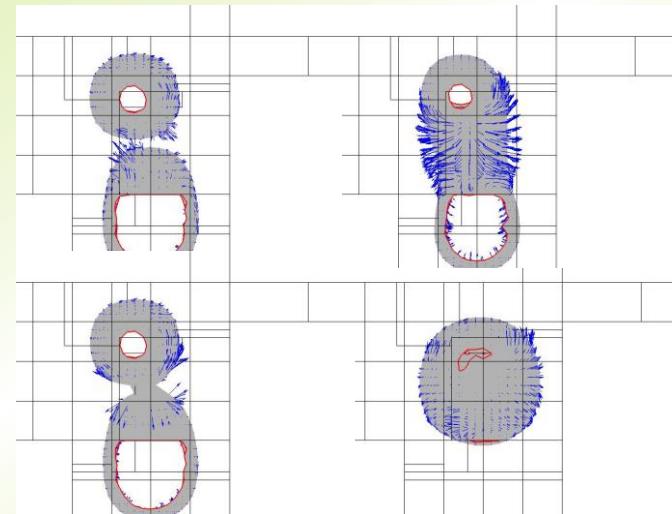
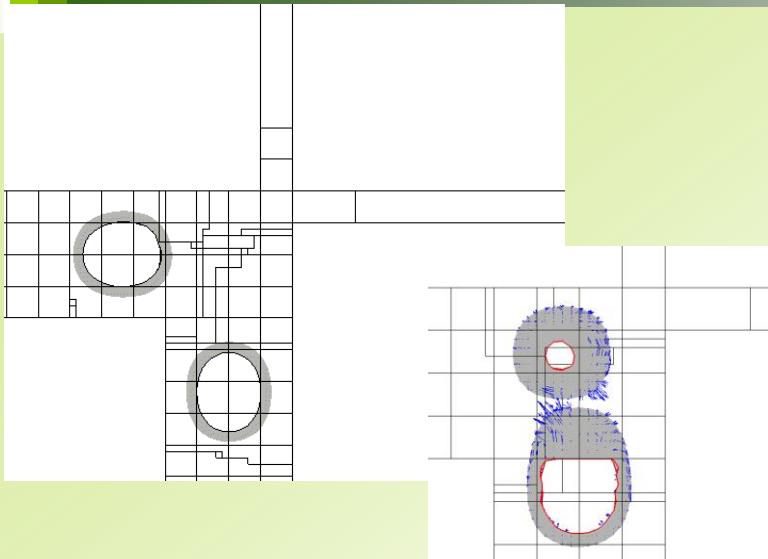
(c.) fission and distribution



Deep of single layer: 51 μm
DI water: 2 μl/min
Silicone oil: 5 μl/min
Re: 0.145 ; Ca: 0.0028



Droplets Simulation





台大的實驗室的幾項技術發展

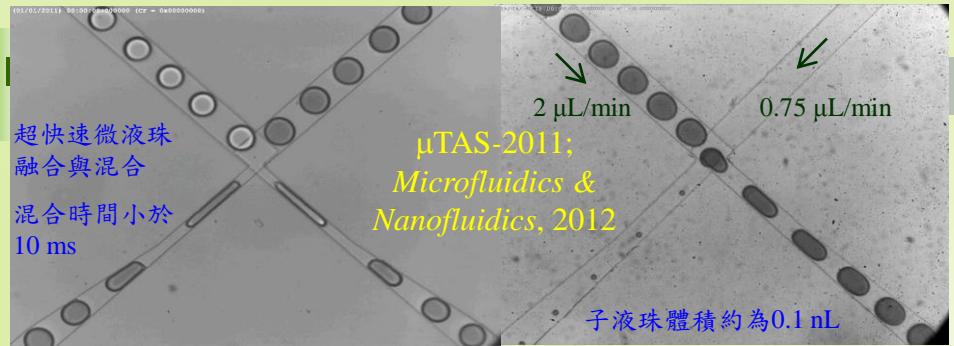
(2008-2016)

- A. 液珠碰撞反應之平台與分析技術
- B. 基因變異之液珠型目視檢測平台
- C. 生質柴油製程之毫米級系統
- D. 胰島素目視檢測平台
- E. 番茄與蘭花之病毒檢測技術 (王子明博士)
- F. PLGA製藥技術 (葉思沂教授)

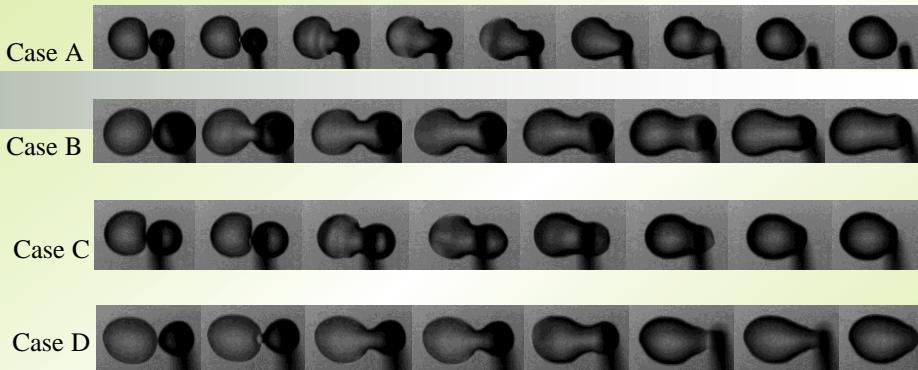
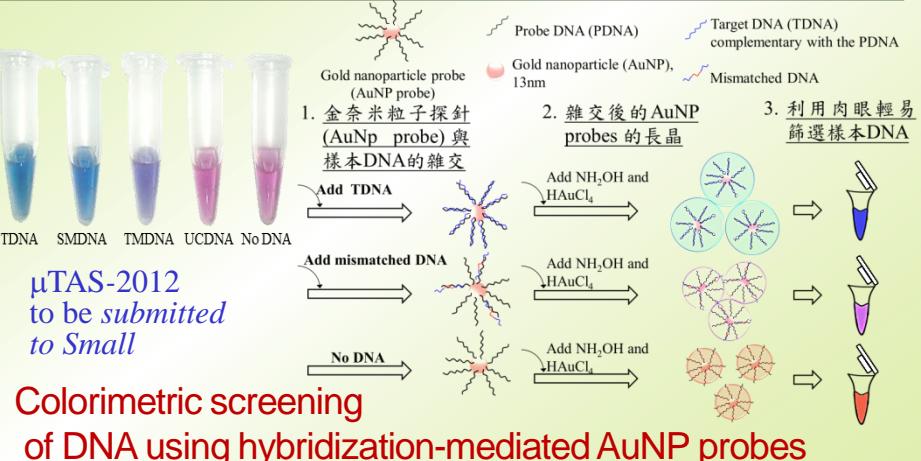
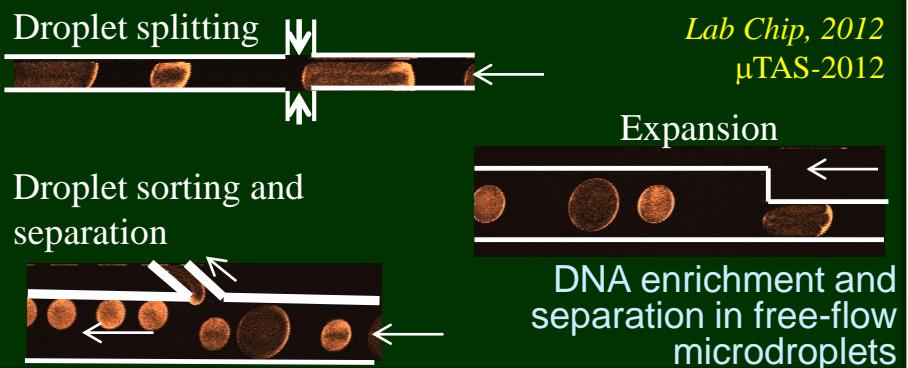
簡報大綱

- 
1. 奈微流體技術與系統之優劣
 2. 簡介連續式微流體系統與液珠型微流體技術

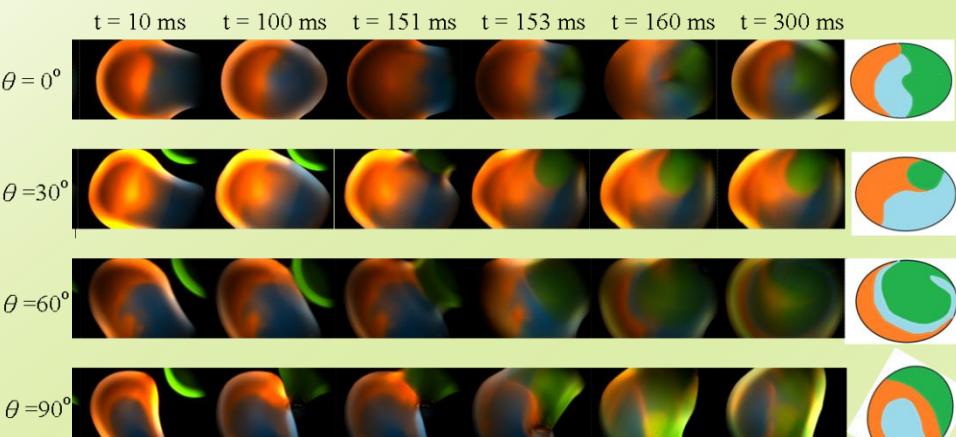
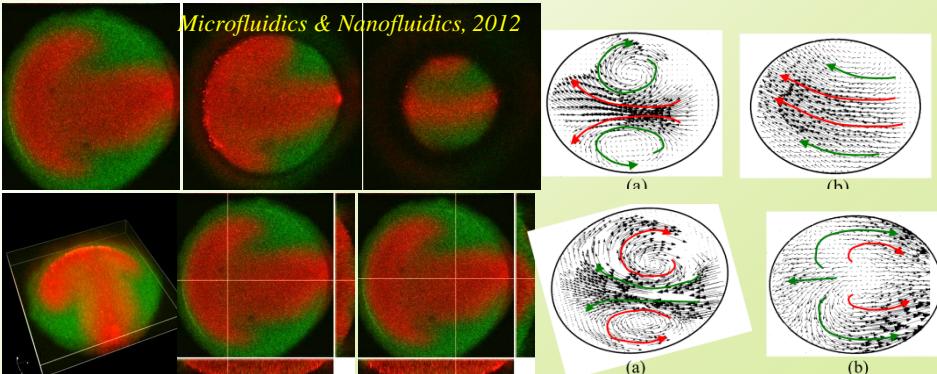
Progress of droplet-based microfluidics



Fusion and fission of droplets → 研發糖尿病新藥篩檢的
平台奈微液珠細胞包覆與抗癌藥物篩選應用之研究



Coalescence and Mixing of Colliding Droplets

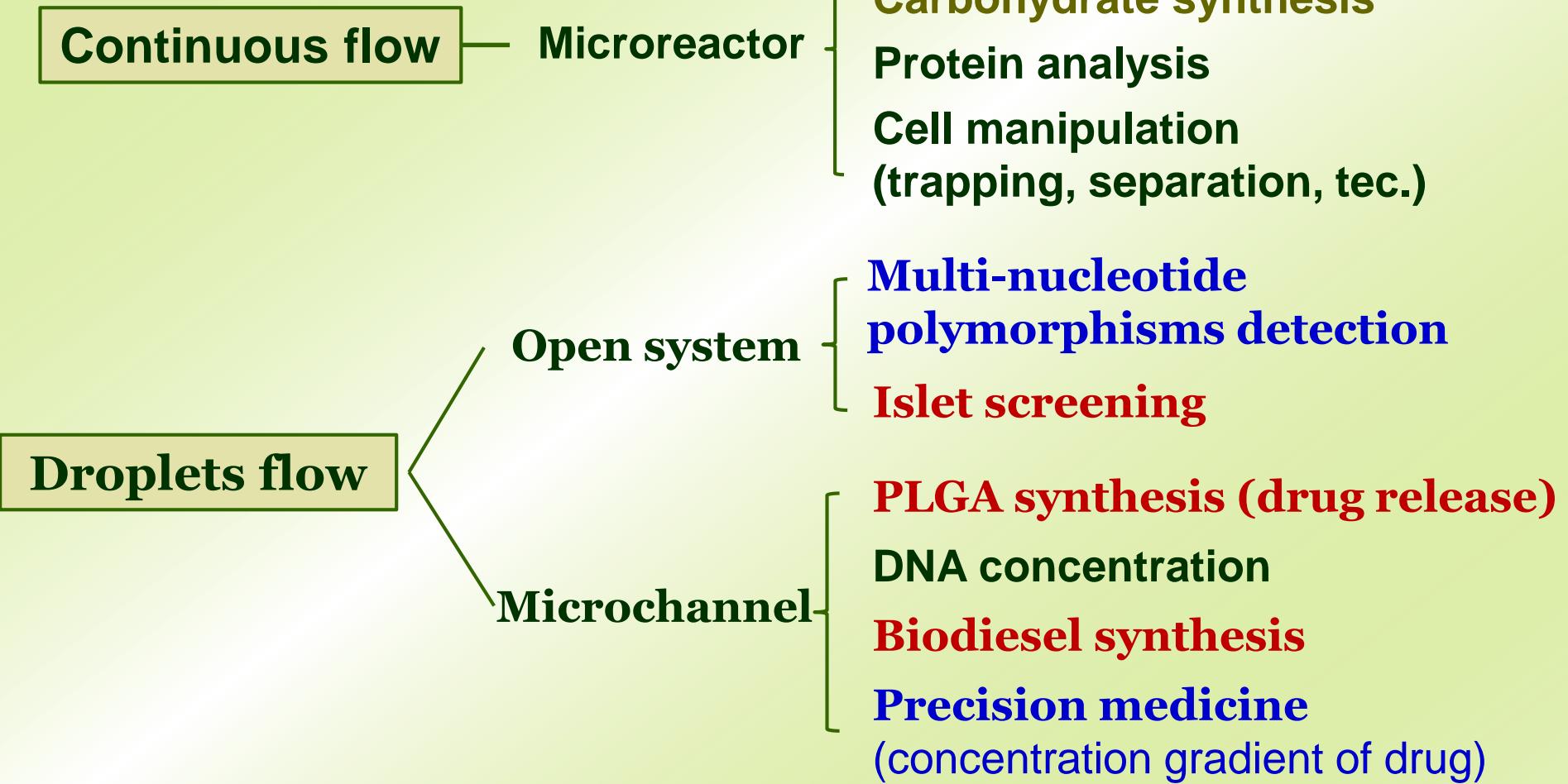


To be submitted to Biomicrofluidics



■ New Progress...

Bio-Microfluidics & Lab-on-a-Chip



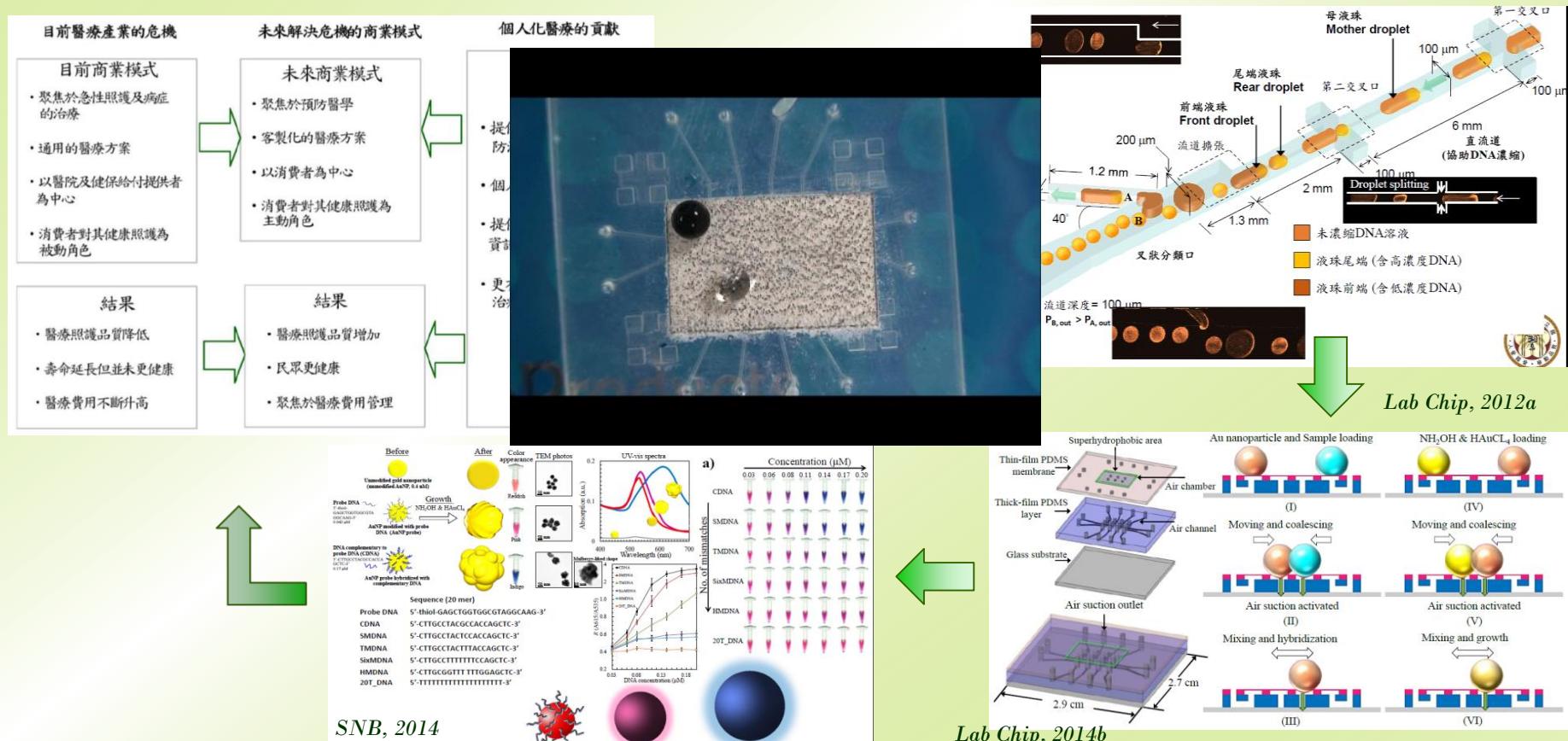
個人醫檢新紀元：可視化液珠式基因快篩技術

Personalized Diagnostics at Sight: Droplet-based Gene Screening

Point-of-care model

第11屆國家新創獎- 2014

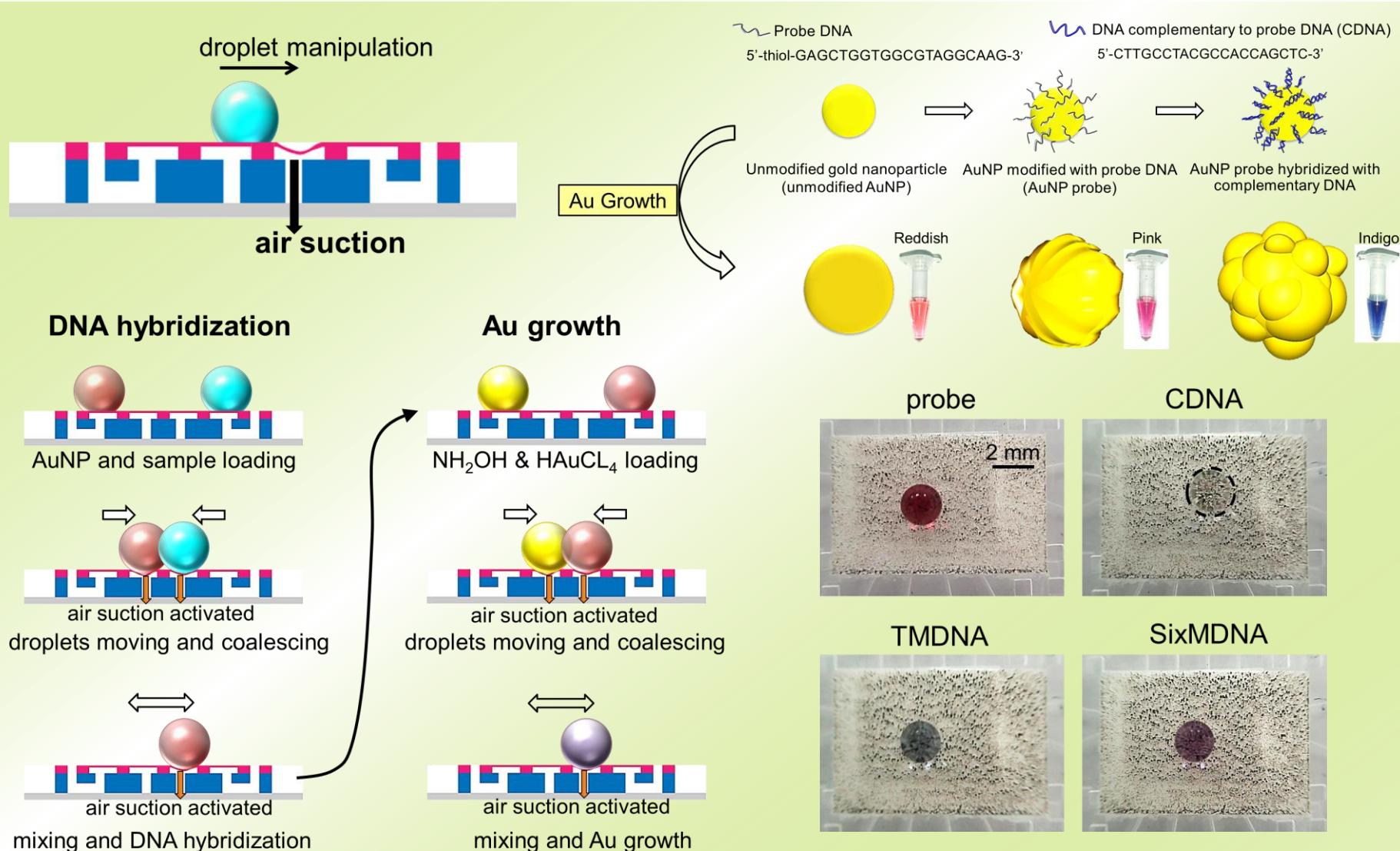
一種新的檢測技術和晶片系統，不需要昂貴的設備及複雜的步驟，即可自動化進行基因型診斷，檢測結果能用肉眼直接觀察得知，並具有可攜帶、微量藥品試劑消耗及快速篩選等優點，減少醫療資源浪費、發揮藥物的最佳藥效、針對每個人不同的體質，打造專屬個人的治療方式。本技術核心包含三大項目：(1) 發展一種利用金奈米粒子探針結合長晶方法，(2) 可攜式的液珠操控平台，(3) 被動式DNA濃縮技術。



A Biocompatible Open-surface Droplet Manipulation Platform for Multi-nucleotide Polymorphisms Detection

C. J. Huang, W. F. Fang, M. S. Ko, H. Y. E. Chou, and J. T. Yang*

Lab on a Chip, Vol. 14, pp. 2057-2062, 2014

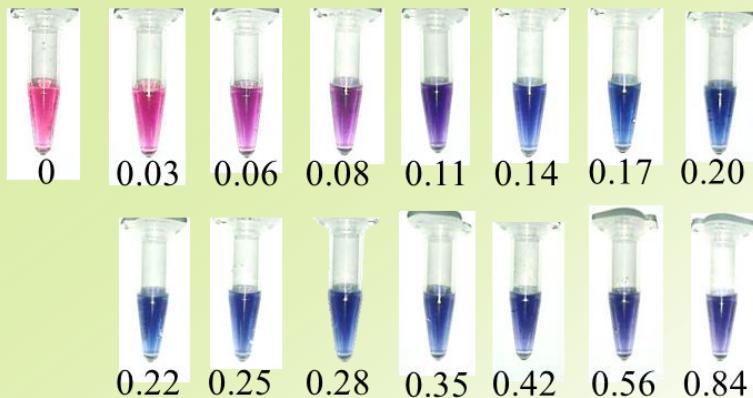


Colorimetric Determination of DNA Concentration and Mismatches using Hybridization-mediated Growth of Gold Nanoparticle Probes

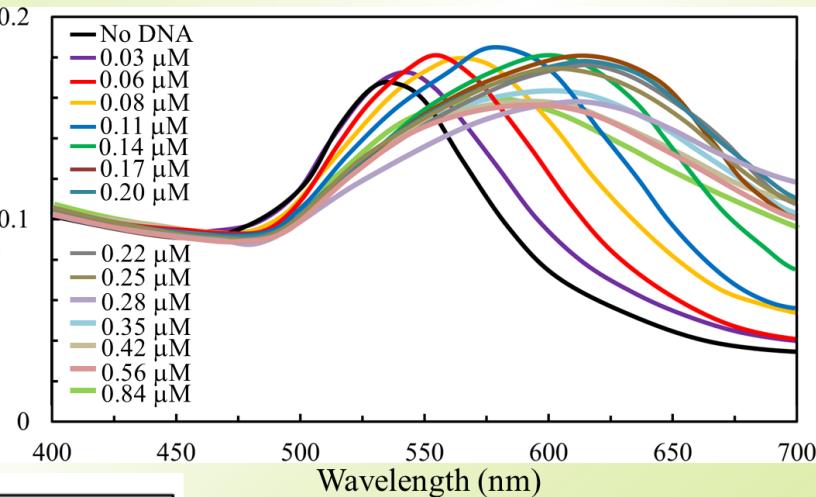
W. F. Fang, W. J. Chen, and J. T. Yang*

Sensors and Actuators B, Vol. 192, pp. 77-82, 2014

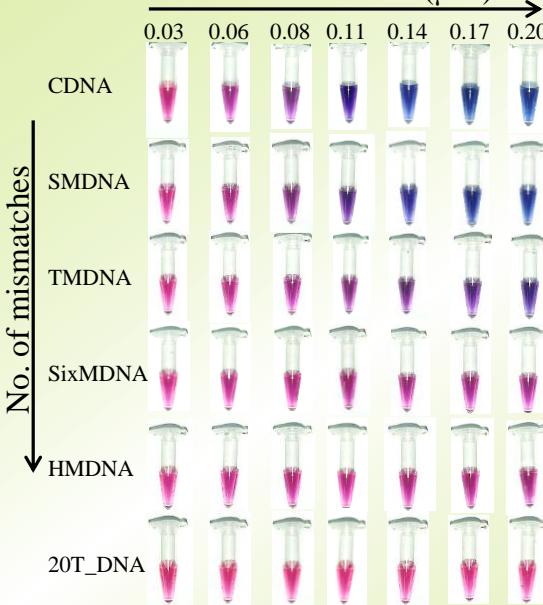
Complementary DNA (μM)



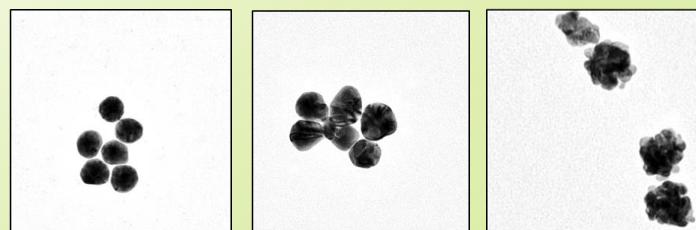
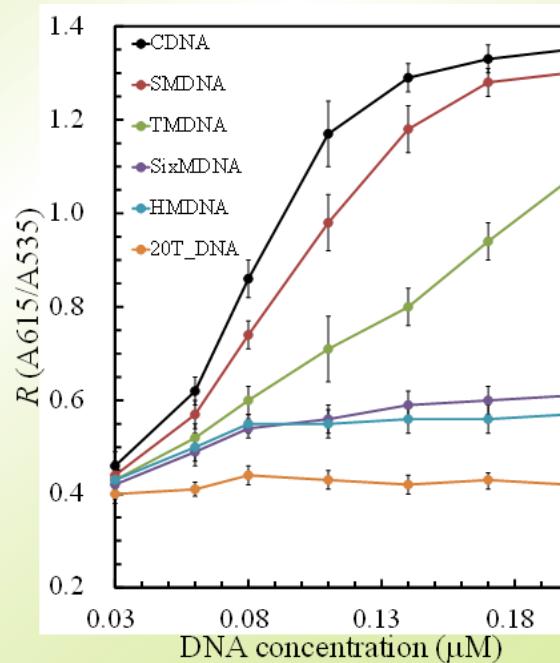
Absorption (a.u.)



Concentration (μM)



No. of mismatches



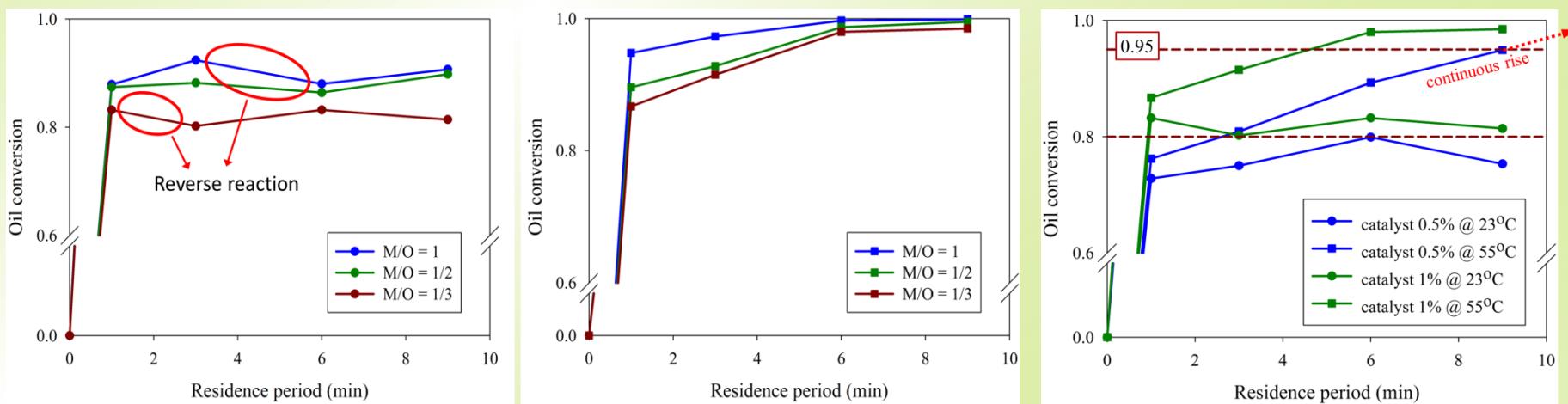
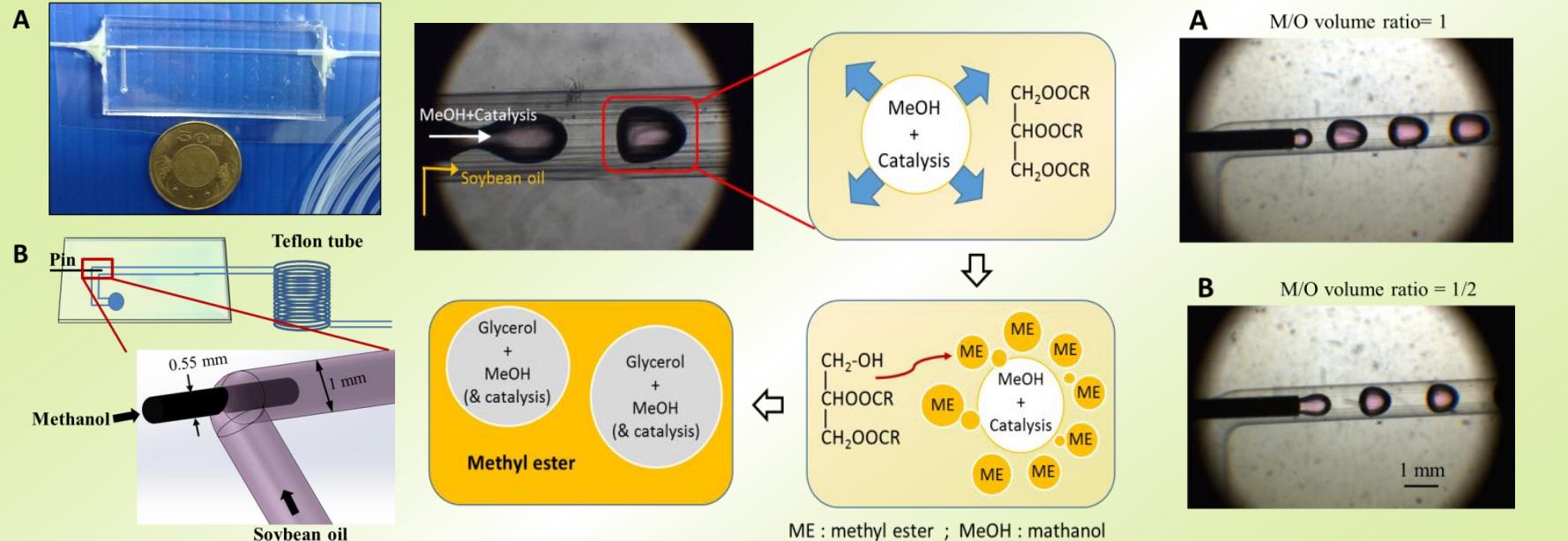
This method can be employed not only in semi-quantitative analysis of the given DNA but also in the identification of base-pair mismatches (SNP & MNP) of DNA samples

High-throughput Biodiesel Transesterification Device using the Droplet-based Co-axial Fluidic System

S. I. Yeh, Y. C. Huang, C. H. Cheng, C. M. Cheng, and J. T. Yang*

μTAS-2014, San Antonio, USA, October, 2014 (submitted);

第12屆國家新創獎-2015

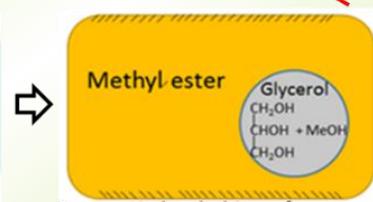
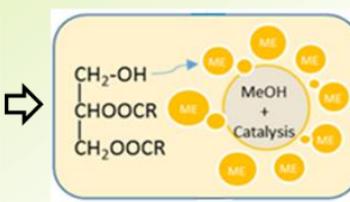
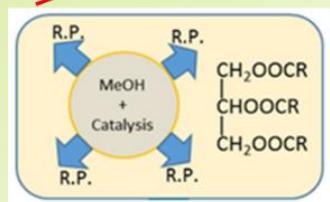
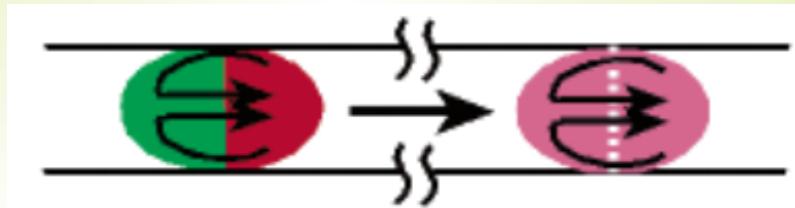
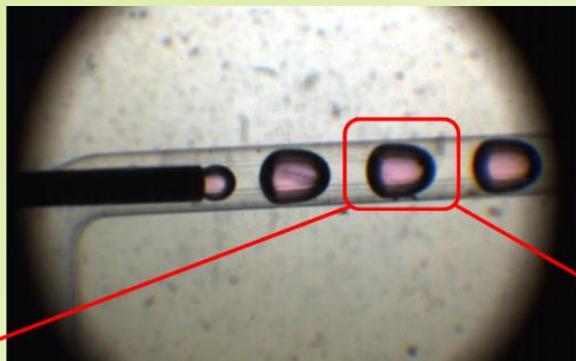


Separation and Purification of Biodiesel by a Millifluidic System

(in progress)

1. Droplet-based rapid reaction device

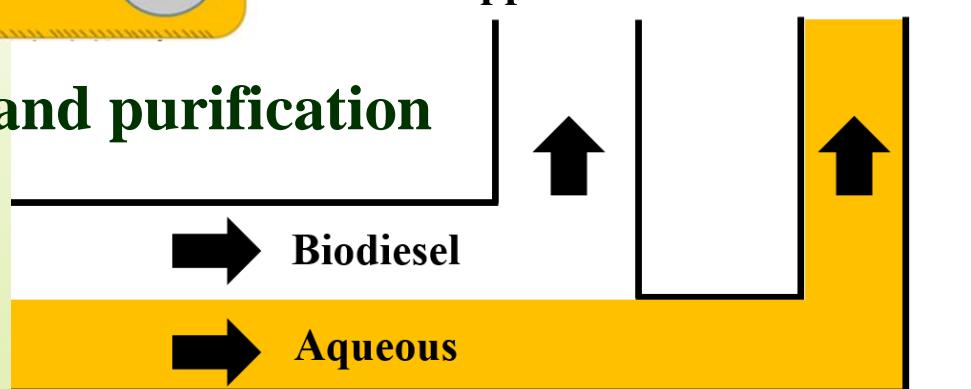
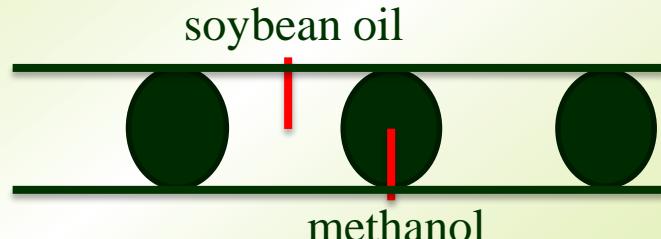
Key Techniques



Upper outlet

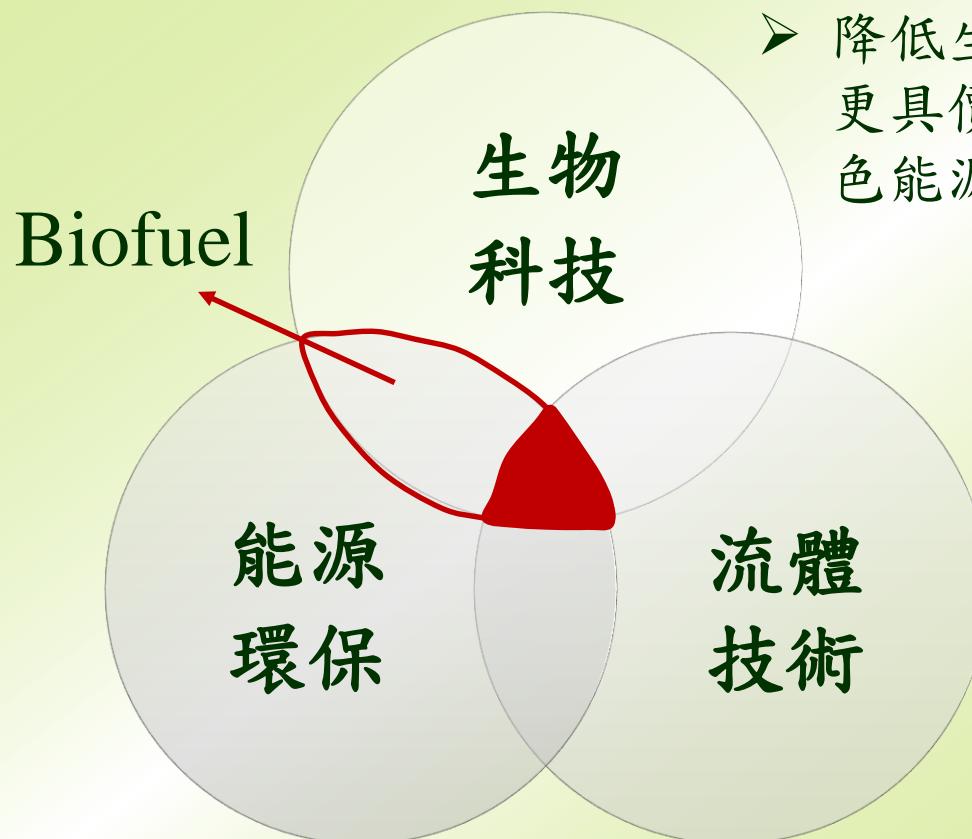
Lower outlet

2. Passive device for separation and purification



重要創新與突破

創新的液珠式生質柴油產製系統

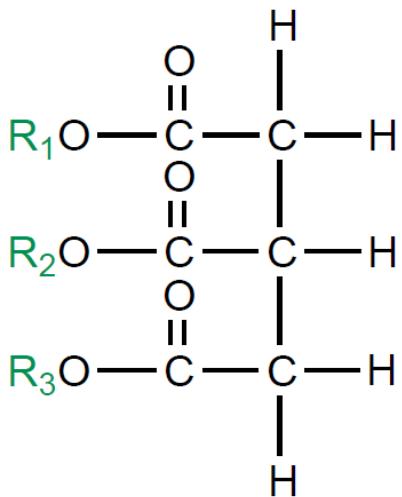


- 降低生質燃料產製成本，使其更具價格競爭力，突破目前綠色能源發展的主要瓶頸
 - ☑ 液珠式流體反應元件，具有高面積與體積比之反應優勢
 - ☑ 液珠具有易操控之特性可進行後續分離與純化
 - ☑ 本系統可在常溫/中溫下高速率進行生質柴油產製

Biodiesel

◆ Biodegradable

Transesterification

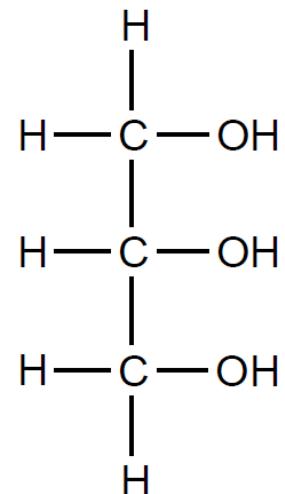


Traditional industrial methods for biodiesel production

- Need continuous stirring
- High temperature and pressure
- High energy consumption
- Take several days

Methanol

Biodiesel
(880 kg/m³)



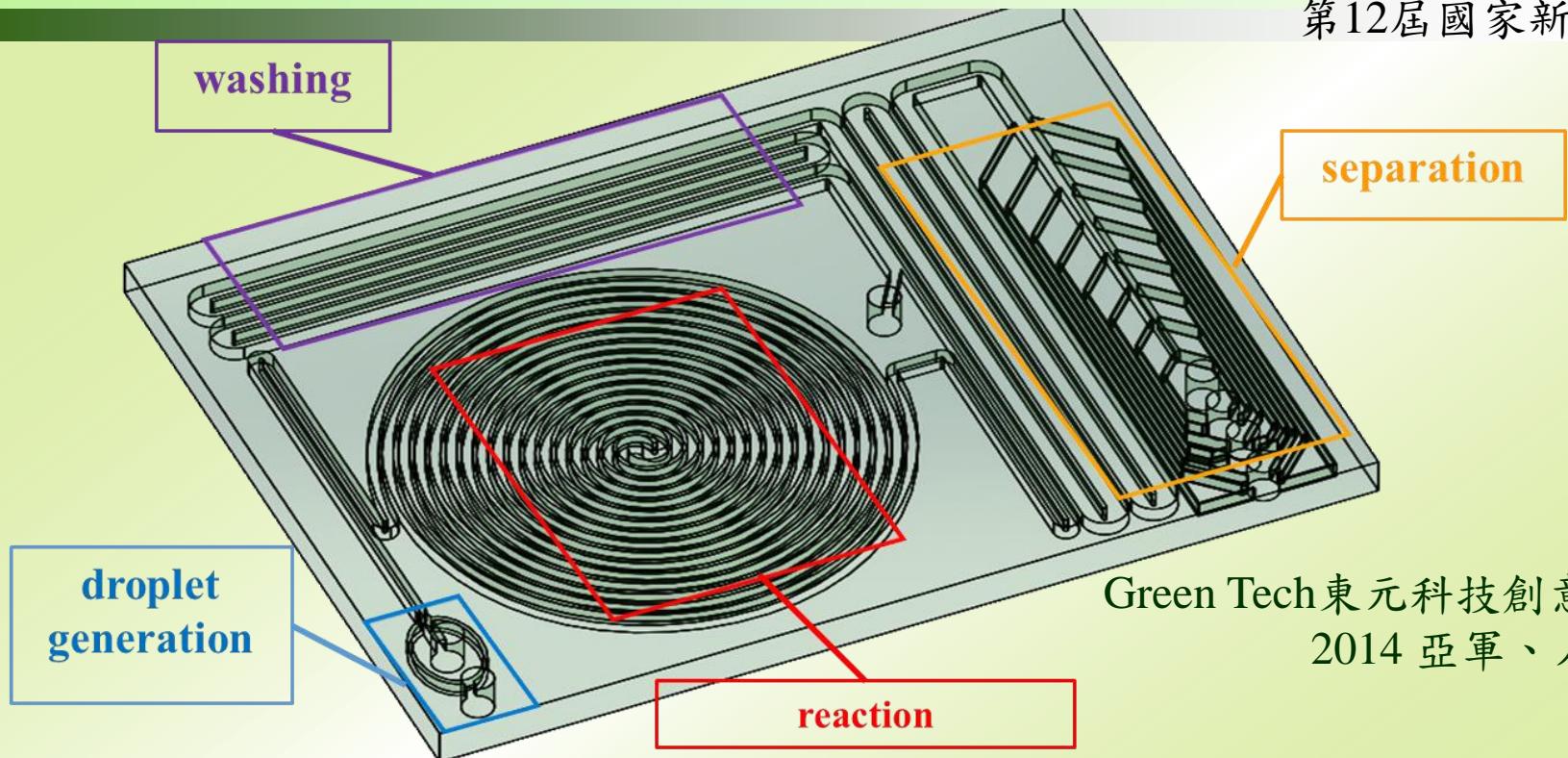
Waste cooking oil
Heater
Transesterification
Static settling for 10 min

Biodiesel
Glycerol
washing
Static settling for 30 min

distillation
Biodiesel

Biodiesel Producion Chip

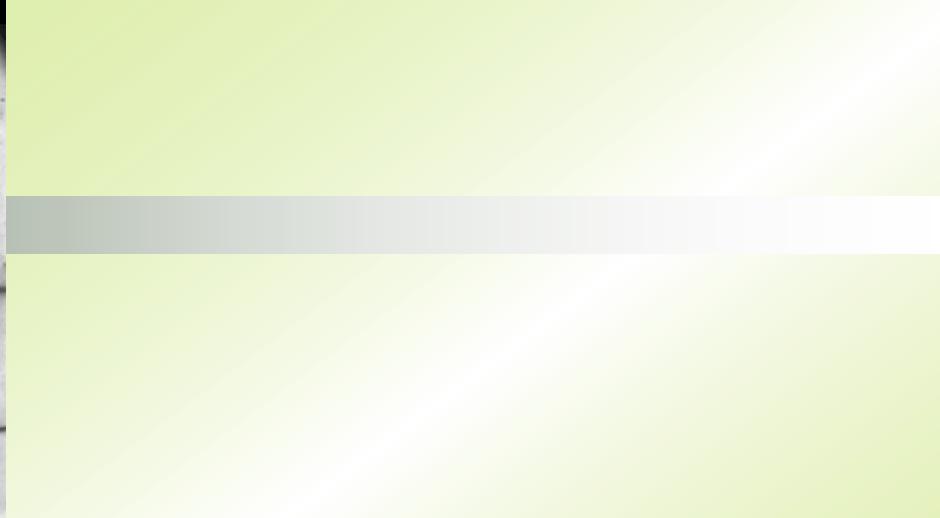
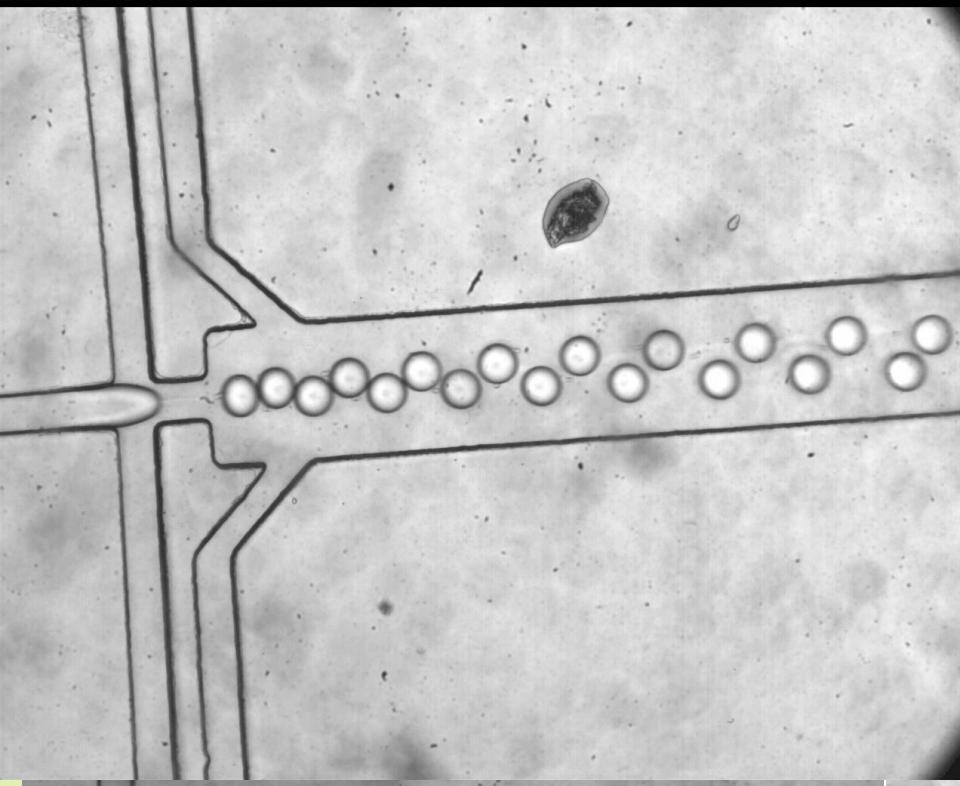
第12屆國家新創獎



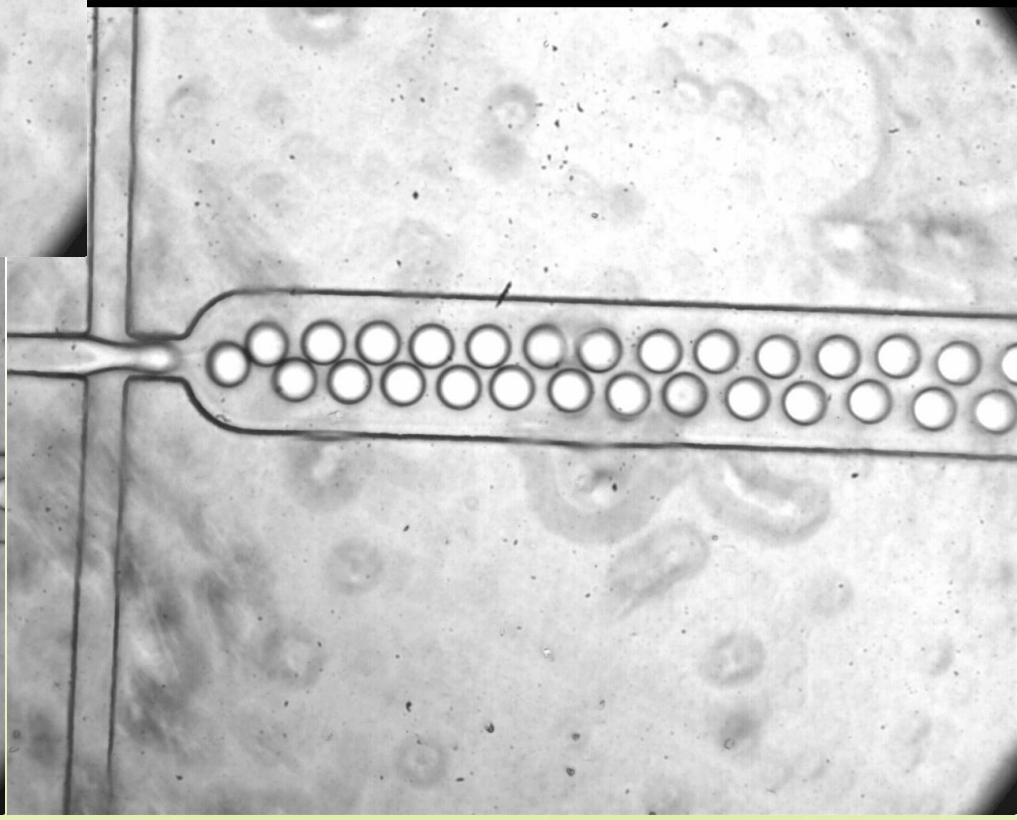
Green Tech 東元科技創意競賽
2014 亞軍、人氣獎

- Faster reaction characteristic
- Inputs of raw materials, outputs of available products
- Low energy consumption and easy operation

11/12/2013 21:45:05 000035 0.033654 s



3 20:44:52 000035 0.033654 s

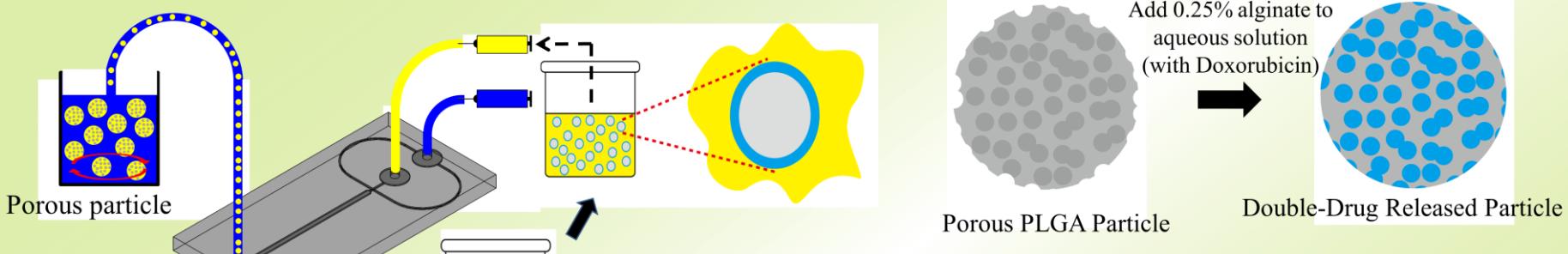


Microencapsulation of Dual-release PLGA Microparticle for Curcumin and Doxorubicin Released in Stages

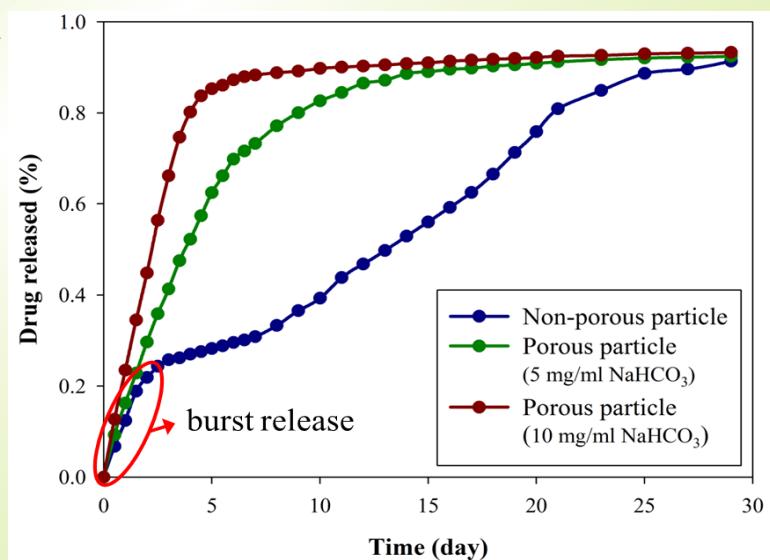
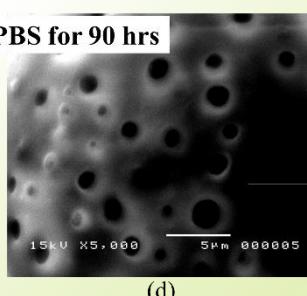
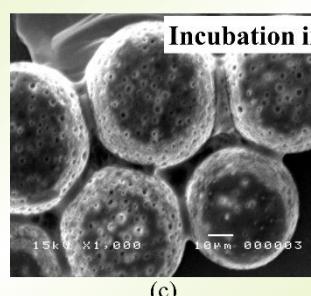
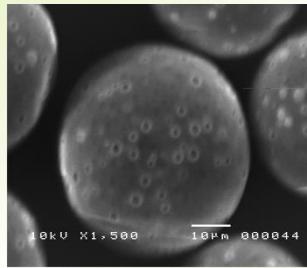
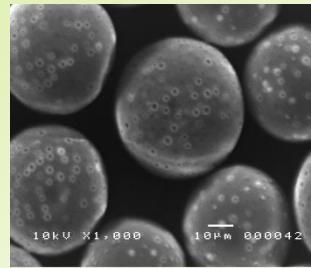
S. I Yeh, K. H. Yang, and J. T. Yang*

μ TAS-2015, Gyeongju, Korea, October, 2015

※Cooperating with NHRI



- PVA solution
- CO_2
- PLGA solution with drug
- NaHCO_3 aqueous solution



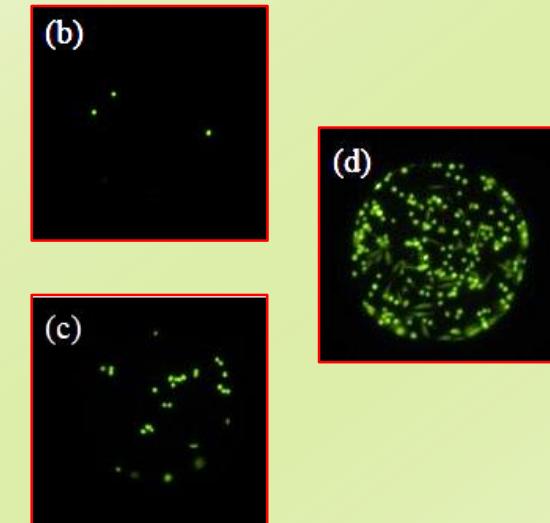
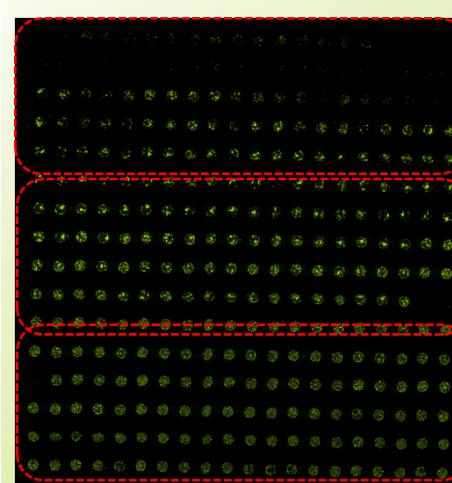
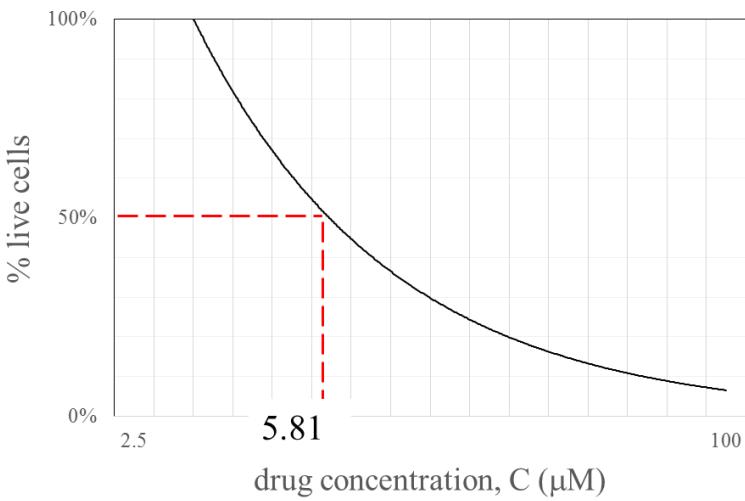
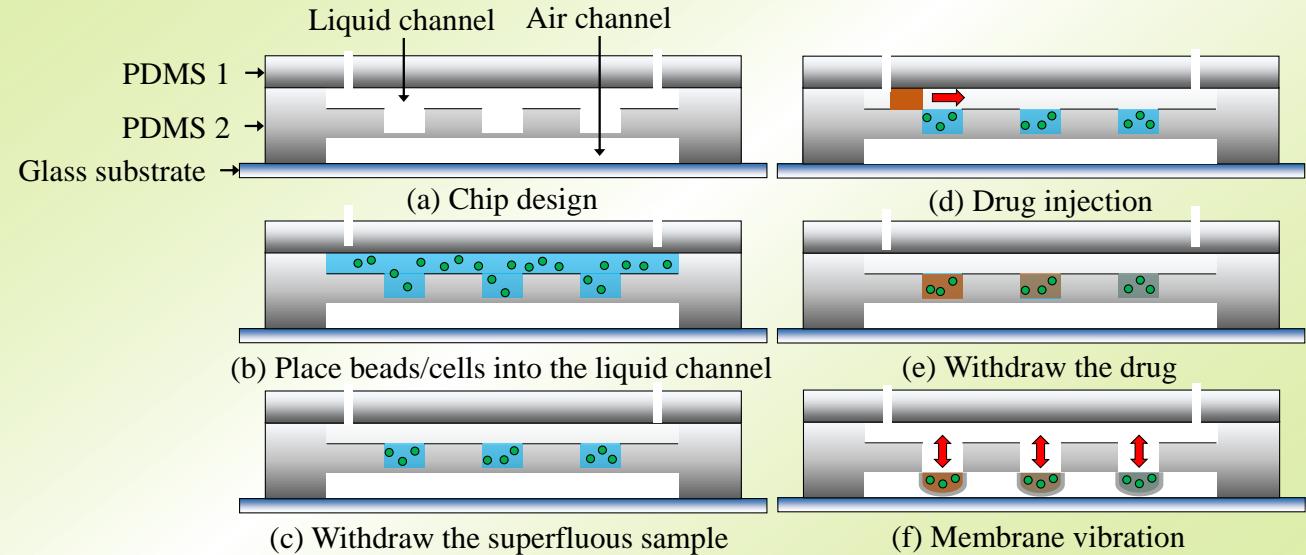
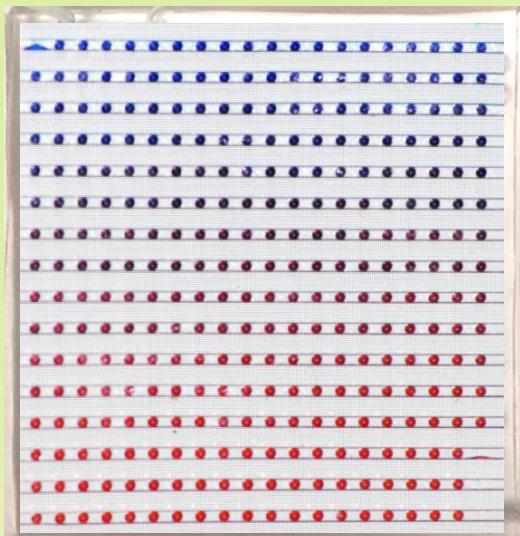
The dual-release of curcumin and doxorubicin would decrease the cardiotoxicity of chemotherapy drugs which is highly serviceable in cancer therapeutics and the clinical management of intractable diseases.

Microencapsulation of Dual-release PLGA Microparticle for Curcumin and Doxorubicin Released in Stages

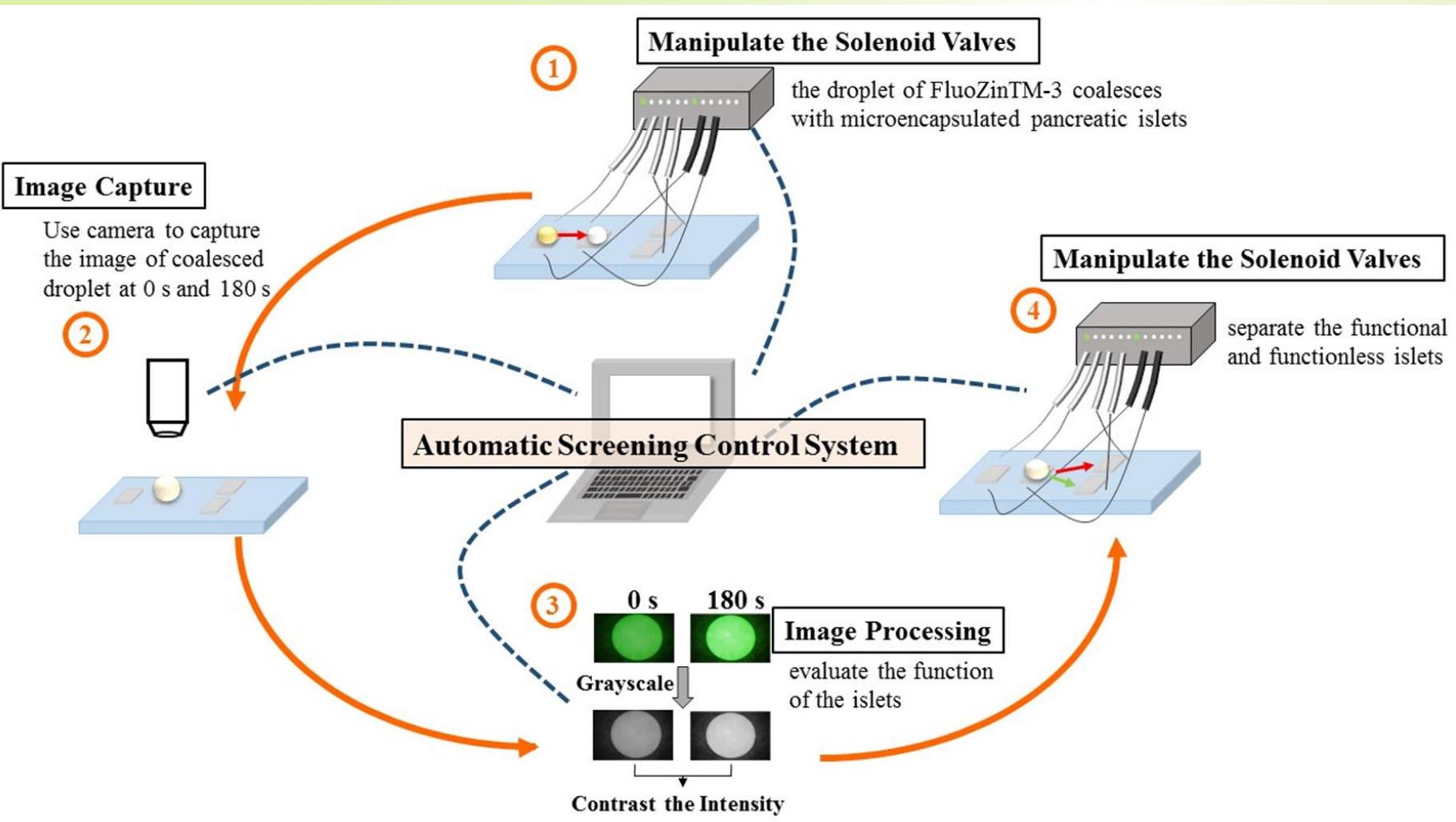
S. I Yeh, C. C. Hau, C. J. Huang and J. T. Yang*

μ TAS-2014, San Antonio, USA, October, 2014

※Cooperating with NTUH



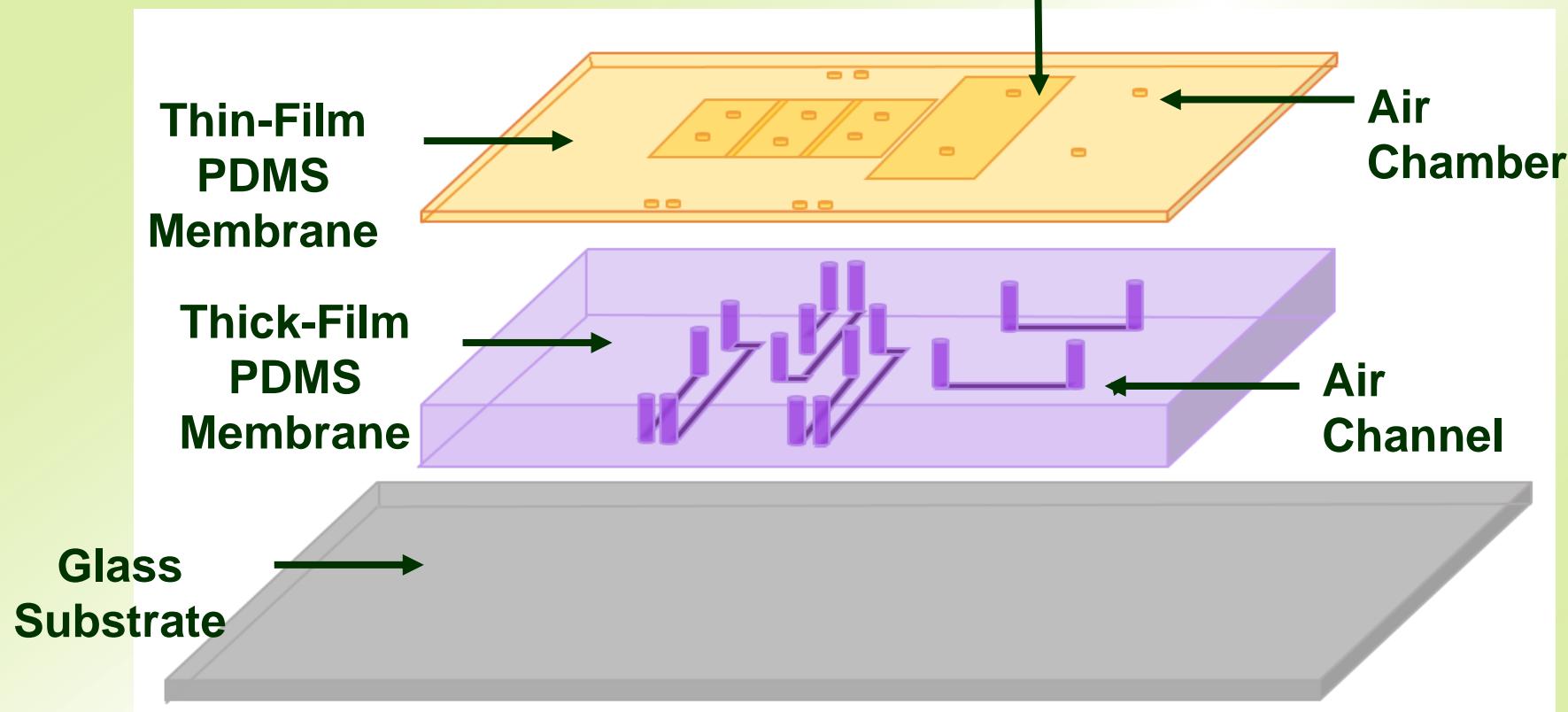
Assessment of Insulin Release Rate and Screening of Islet Cells on a Droplet-Manipulation Platform



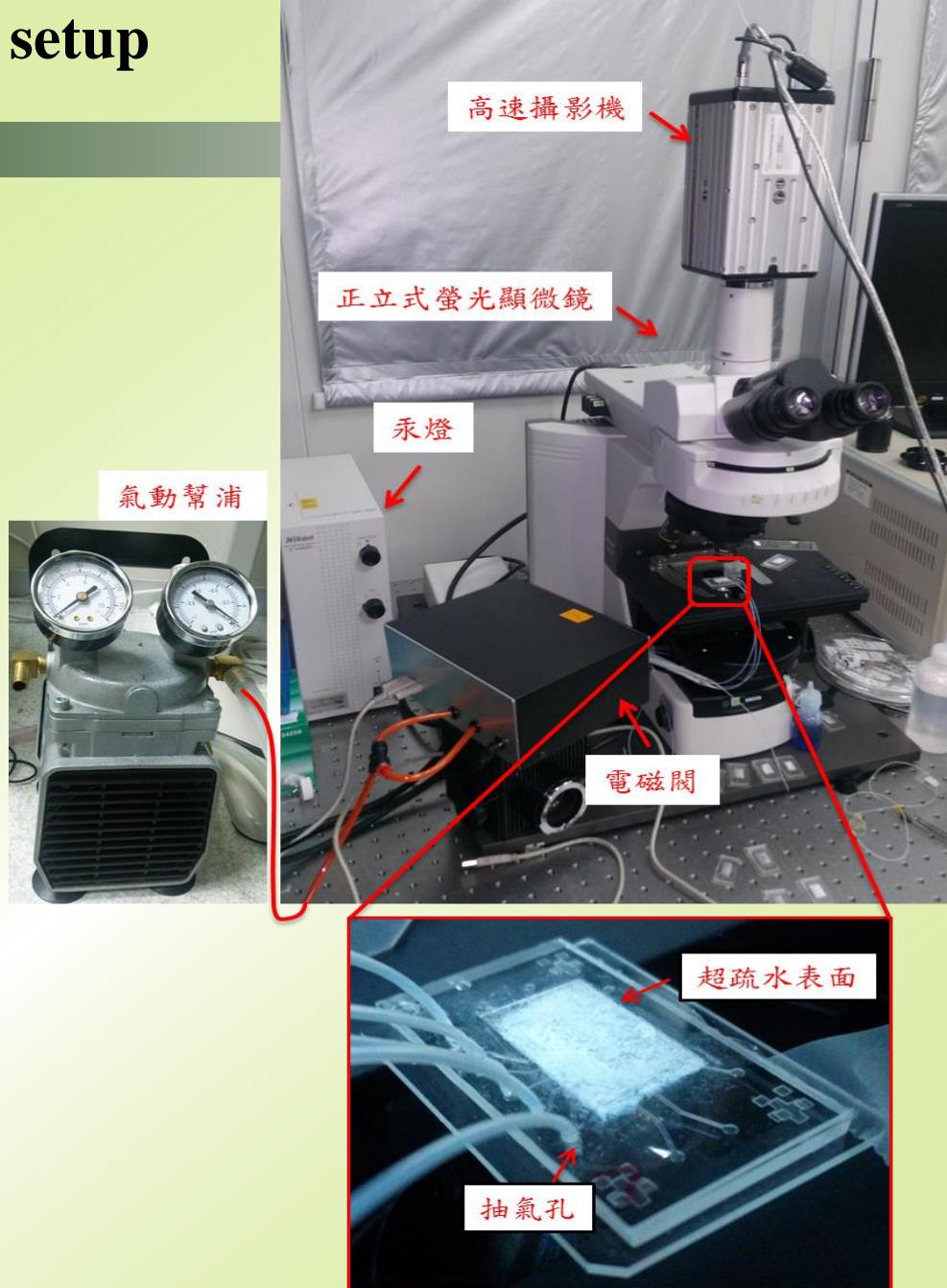
Development of an Automatic Screening System for Islet Function

Chip Design

Superhydrophobic Surface



Experimental setup





Tomato & Orchid



©Garden Delights

Text

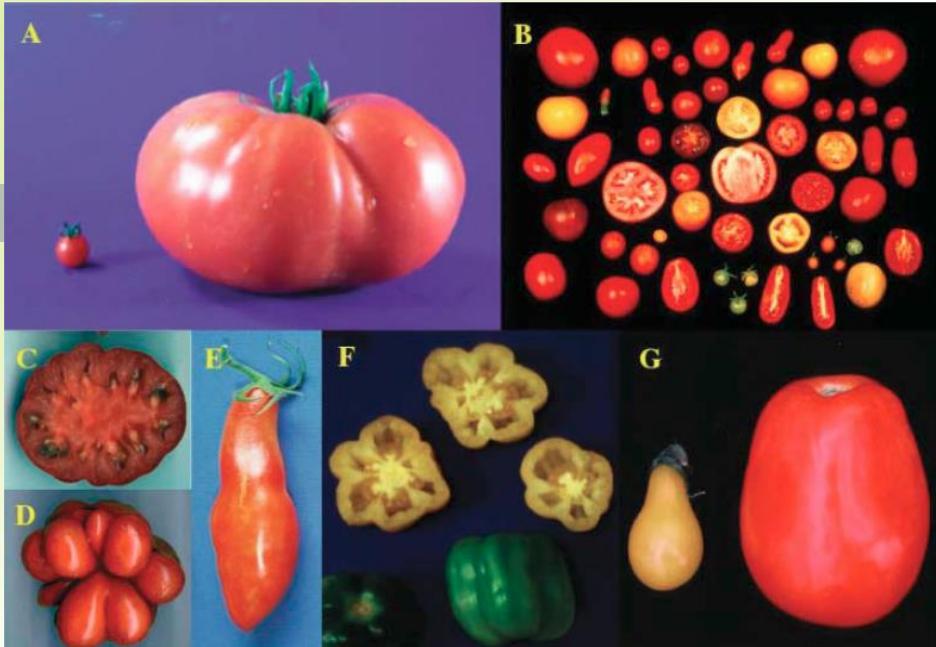
<http://juliesgardendelights.com/how-to-grow-184-varieties-of-heirloom-tomatoes-from-seed/>



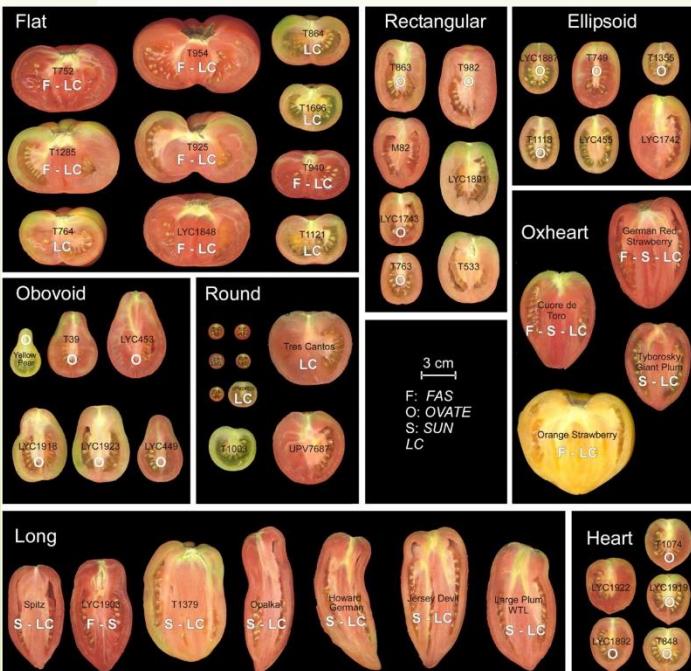
<http://gizmodo.com/5917046/what-color-were-tomatoes-before-the-dinosaurs-all-died>



10⁴ Zhang et al. *Nat. Commun.* 6 (2015):8635.



Tanksley *Plant Cell* 16 (2004):S181-S189.

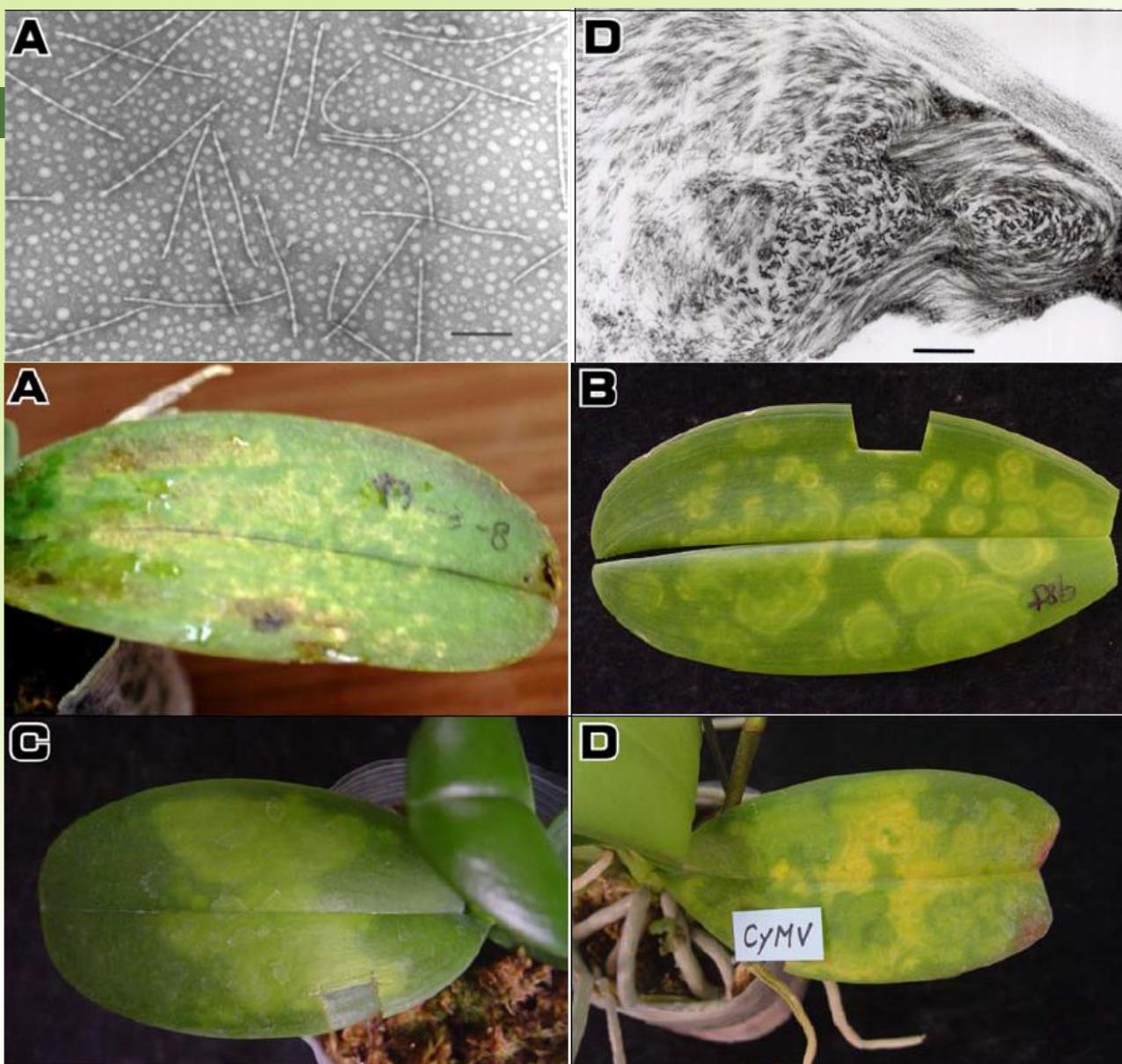


Rodríguez et al. *Plant Physiol.* 156 (2011):275-285.



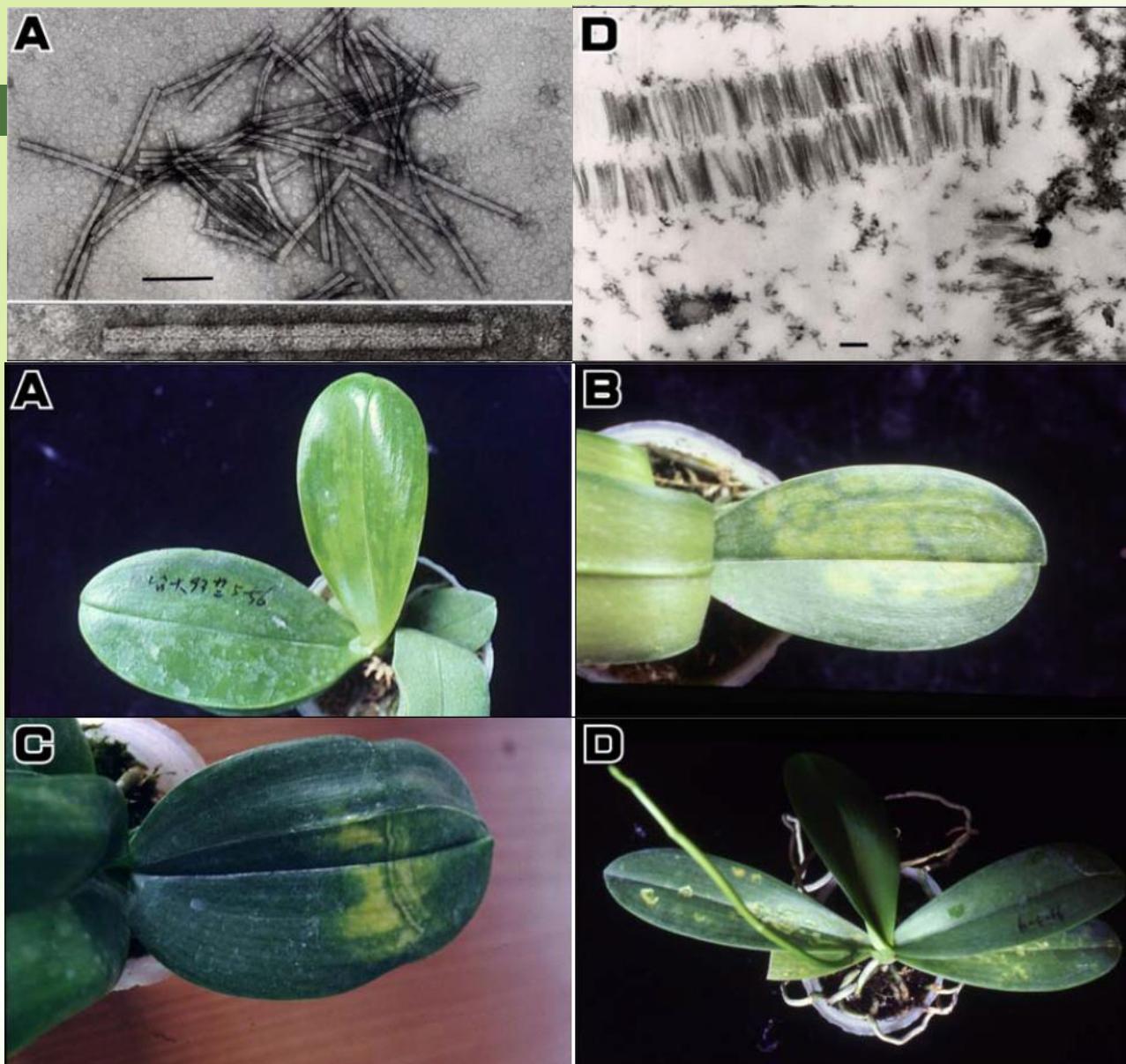
CymMV (*Cymbidium mosaic virus*) 蕙蘭嵌紋

病毒



陳慶忠等 (2006) 齒舌蘭輪斑病毒及蕙蘭嵌紋病毒感染蝴蝶蘭之
病徵學及細胞病理學探討。臺中區農業改良場研究彙報93:15-27。

ORSV (*Odontoglossum ringspot virus*) 齒舌蘭輪斑病毒



陳慶忠等 (2006) 齒舌蘭輪斑病毒及蕙蘭嵌紋病毒感染蝴蝶蘭之病徵學及細胞病理學探討。臺中區農業改良場研究彙報93:15-



番茄的病毒病主要有番茄嵌紋病毒病、胡

瓜嵌紋病毒病、馬鈴薯Y病毒病、番茄斑點萎

凋病毒病及番茄捲葉病毒病。番茄捲葉病毒病

由 Tomato leaf curl virus (TLCV) 或 Tomato yellow leaf curl virus (TYLCV) 所引起，是番茄



主要病害之一，病毒感染後造成葉片黃化及捲

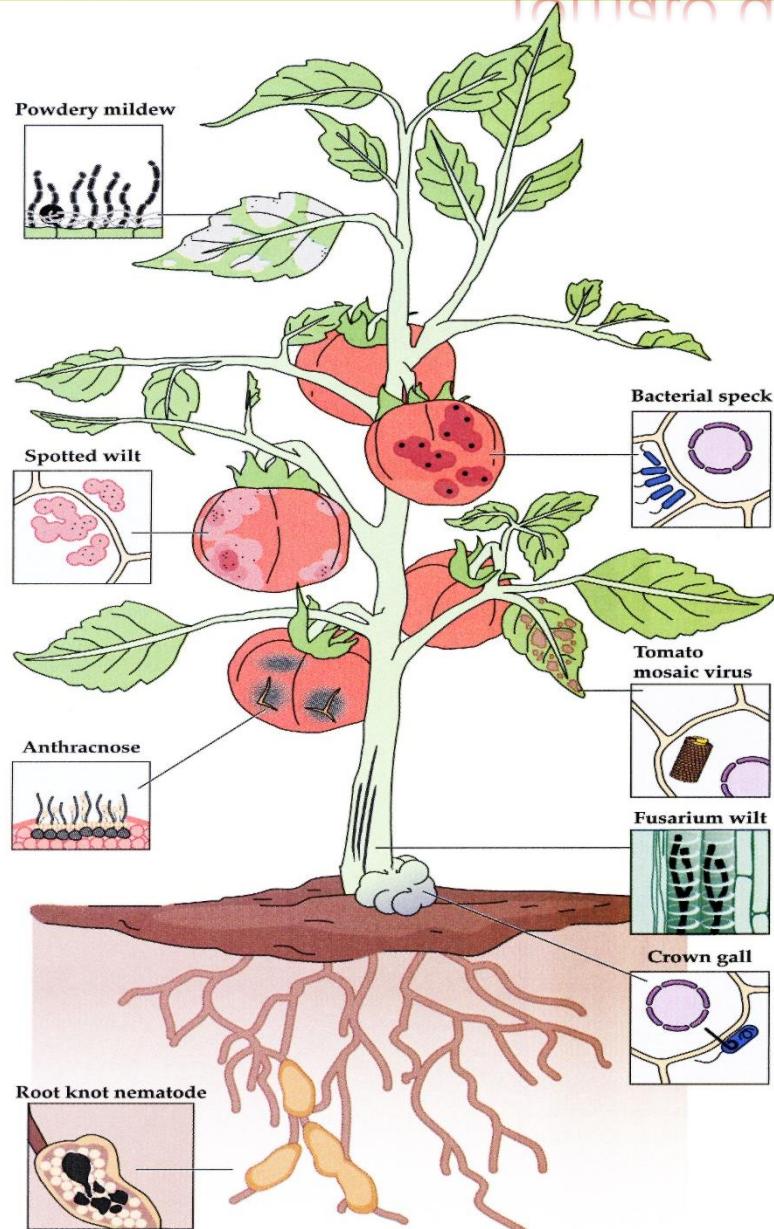
曲等病徵，所造成番茄經濟損失可高達百分之

百。番茄捲葉病毒病只經由一種媒介昆蟲即銀

葉粉蟲(*Bemisia argentifolii*)傳播，銀葉粉蟲密

度越高，番茄捲葉病毒病發生越嚴重。

Tomato disease diagnosis



The symptoms applied to monitor tomato diseases are following as below:

1) Problems on leaves

dark, gray, or white spots; yellowed or mottled foliage; curled leaves

2) Problems on stems

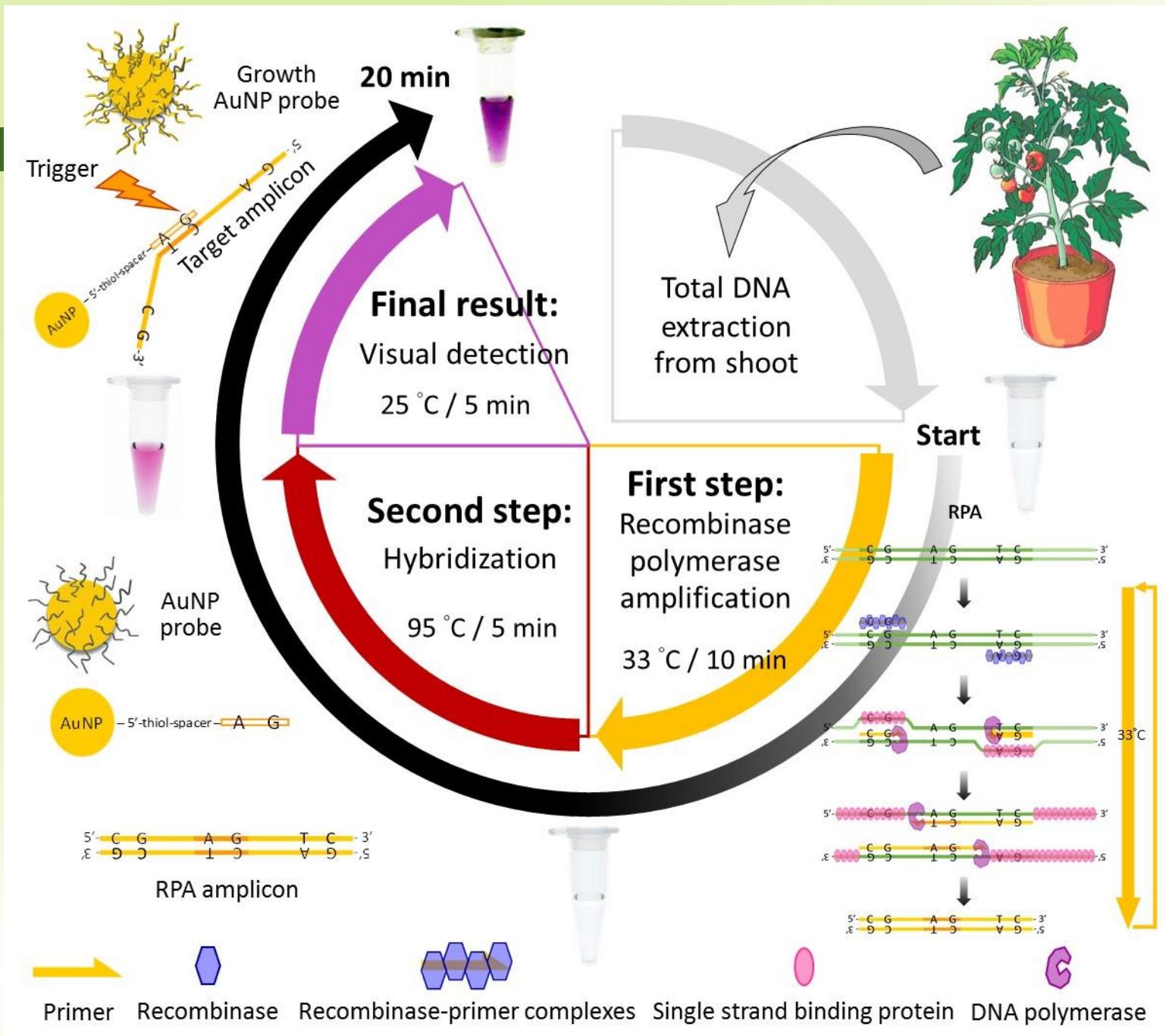
mushiness, dark, gray, or discolored streaks, mold, stunted growth

3) Problems at the crown

formations at the plant crown, rotting roots

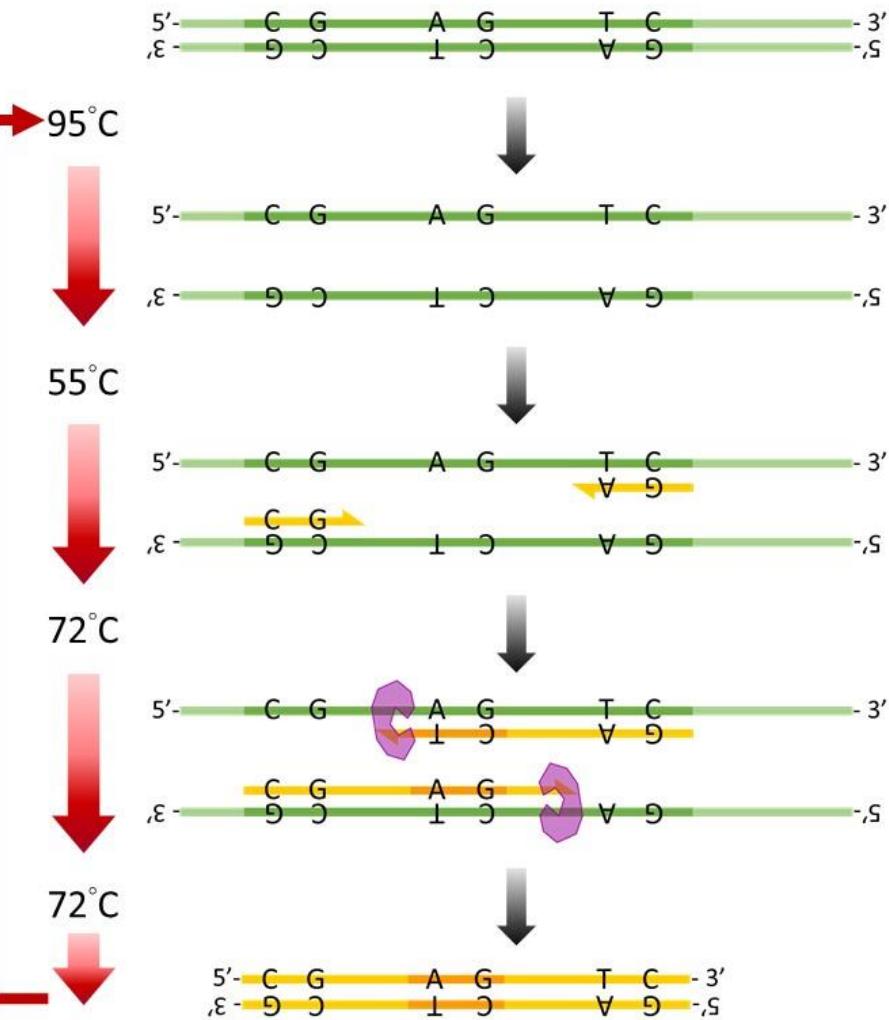
4) Problems on fruit

sunken or discolored spots, mottled skin, mold, misshapen or undeveloped fruit

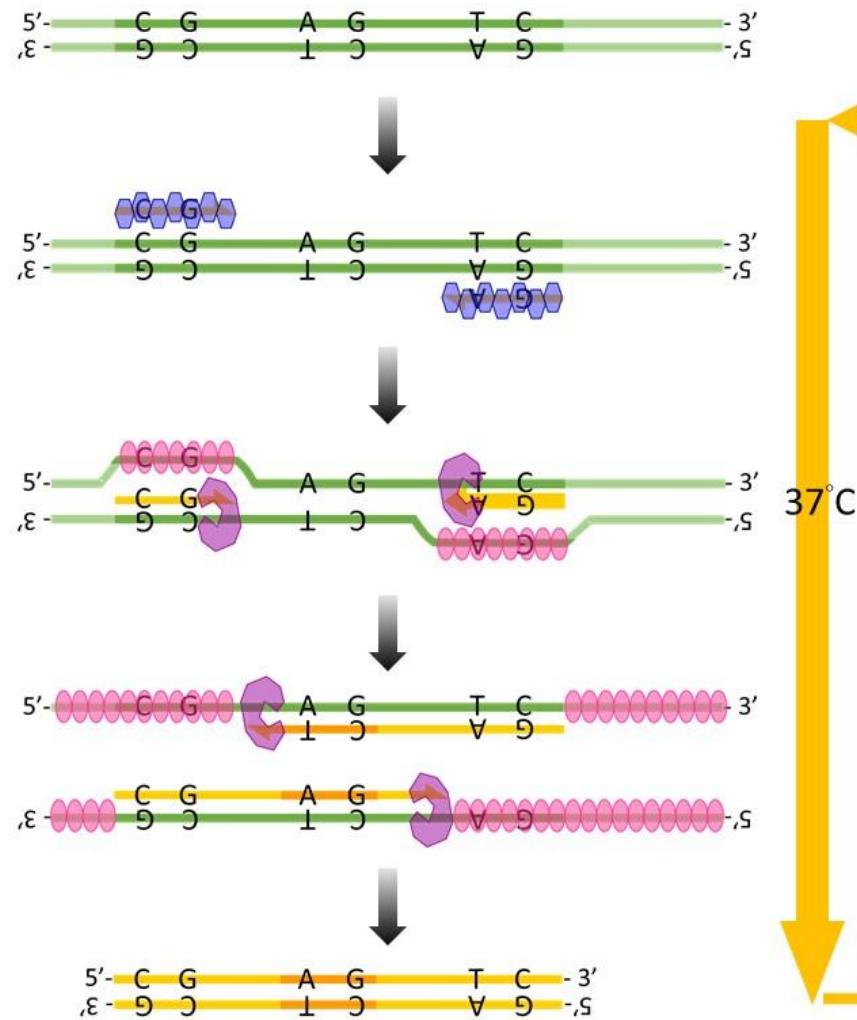


Introduction of recombinase polymerase amplification (RPA)

PCR



RPA

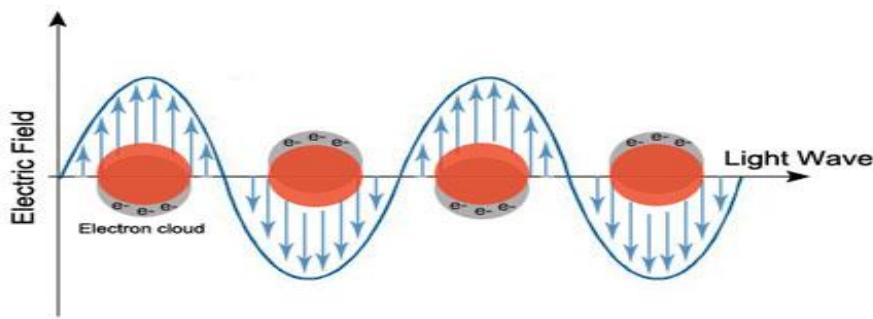


Primer Recombinase Recombinase-primer complexes Single strand binding protein DNA polymerase

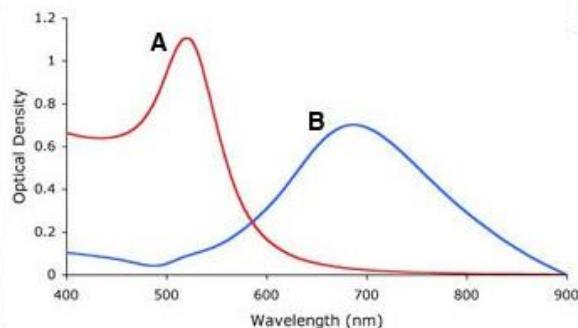
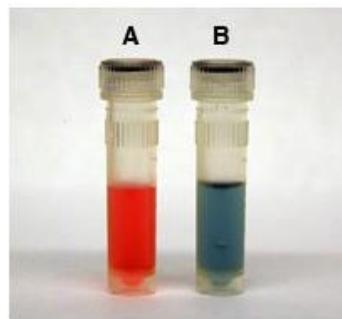
Basic concept of gold nanoparticles (AuNPs)

Surface plasmon resonance (SPR)

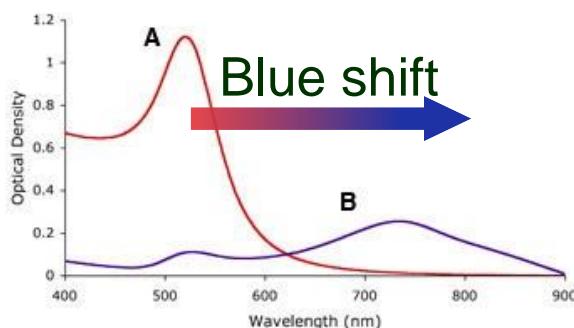
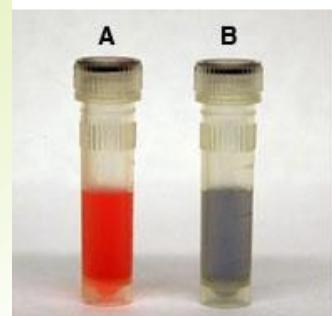
表面電漿共振



Different sizes and shapes of AuNPs



Aggregation state of AuNPs



Different sizes of colloidal AuNPs



2 5 6 12 16 18 24 60 90 150 nm

<https://www.meritnation.com/ask-answer/question/how-does-size-of-particles-affect-the-colour-of-gold-sol/surface-chemistry/5788885>

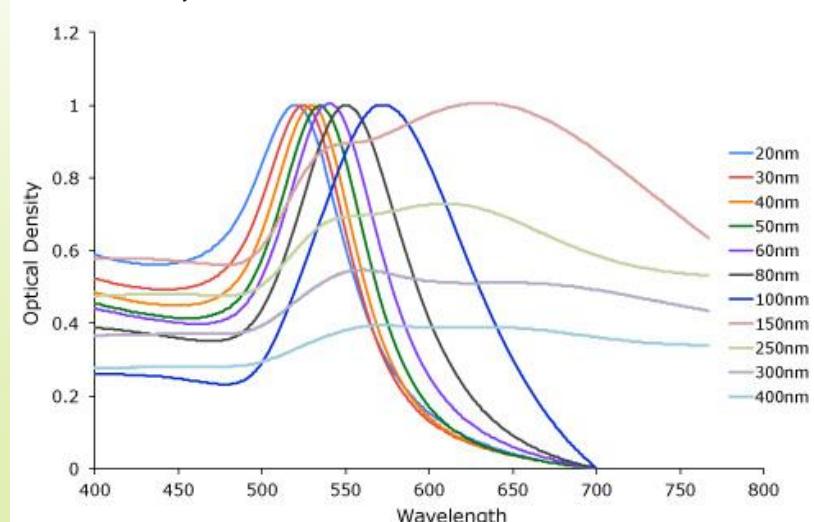
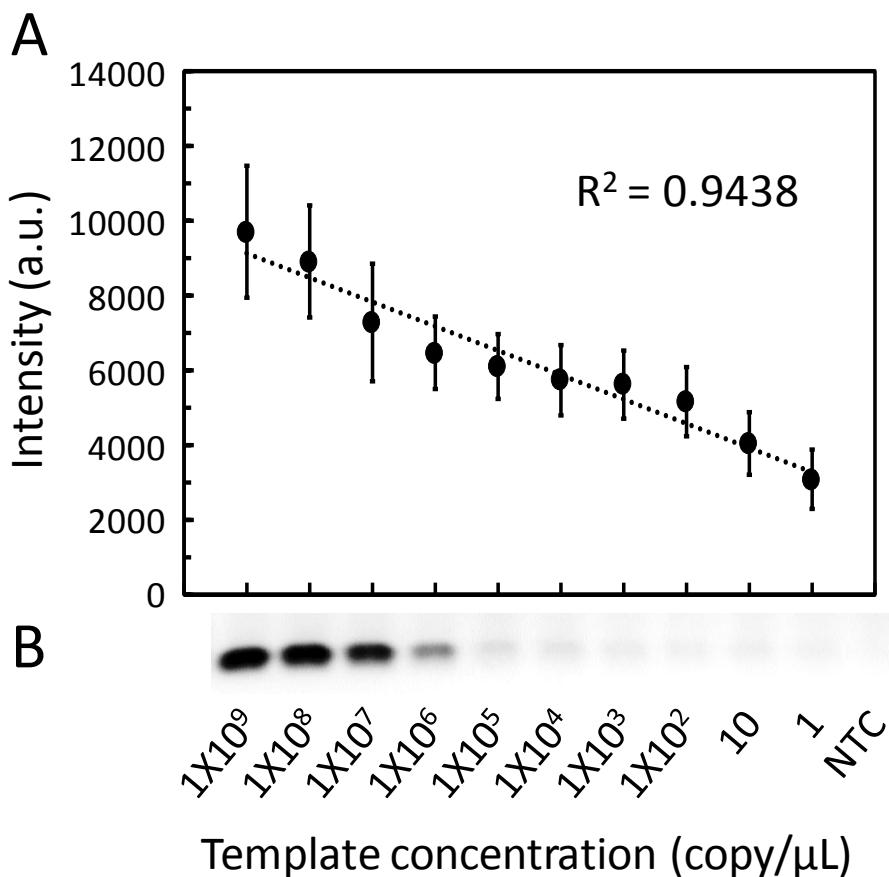


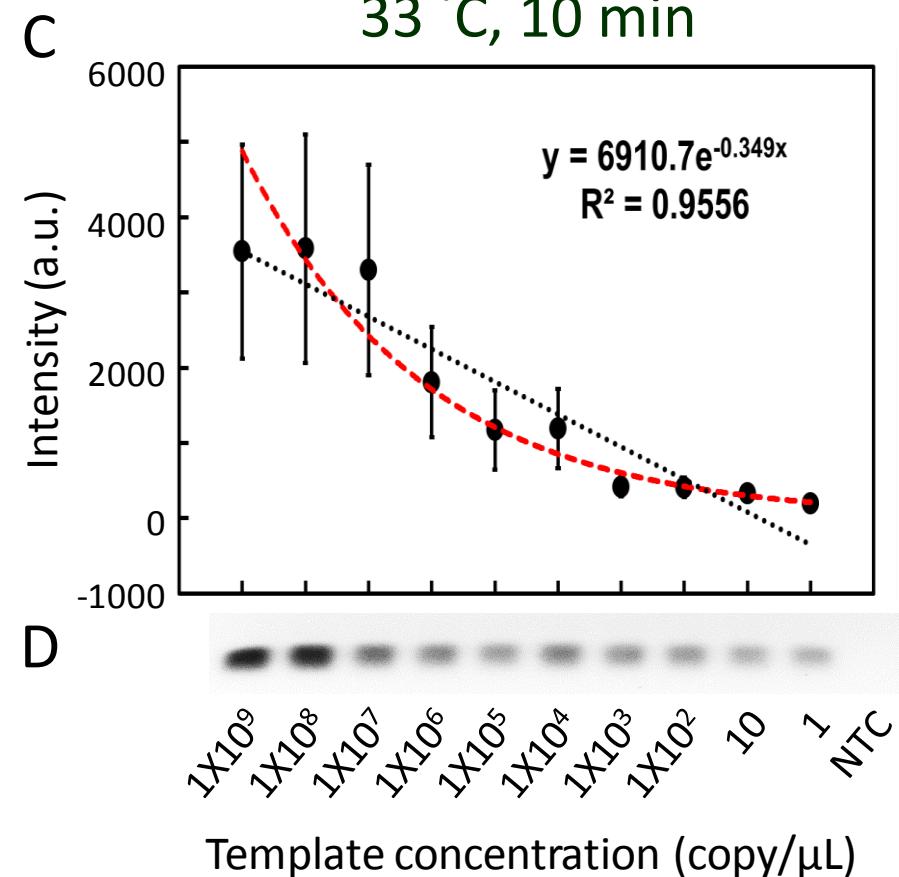
Figure 2. Gold nanoparticle size dependant surface plasmon resonance. Note the red-shift of the absorption maximum as the gold nanoparticle size increases.

Sensitivity of amplification effect

Conventional PCR (10 µL)



**RPA (4 µL)
33 °C, 10 min**



Sensitivity of colorimetric assay

Template concentration (copy/ μ L)

 1×10^9 1×10^8 1×10^7 1×10^6 1×10^5 1×10^4 1×10^3 1×10^2

10

1

NTC



Concentration of
artificial complementary ssDNA

10

5

1

0.5

0.1

50

10

1

0.5

0.1

50 pM

AuNP probe
 $10^{-1} \times$ 1 X

BEAM lab

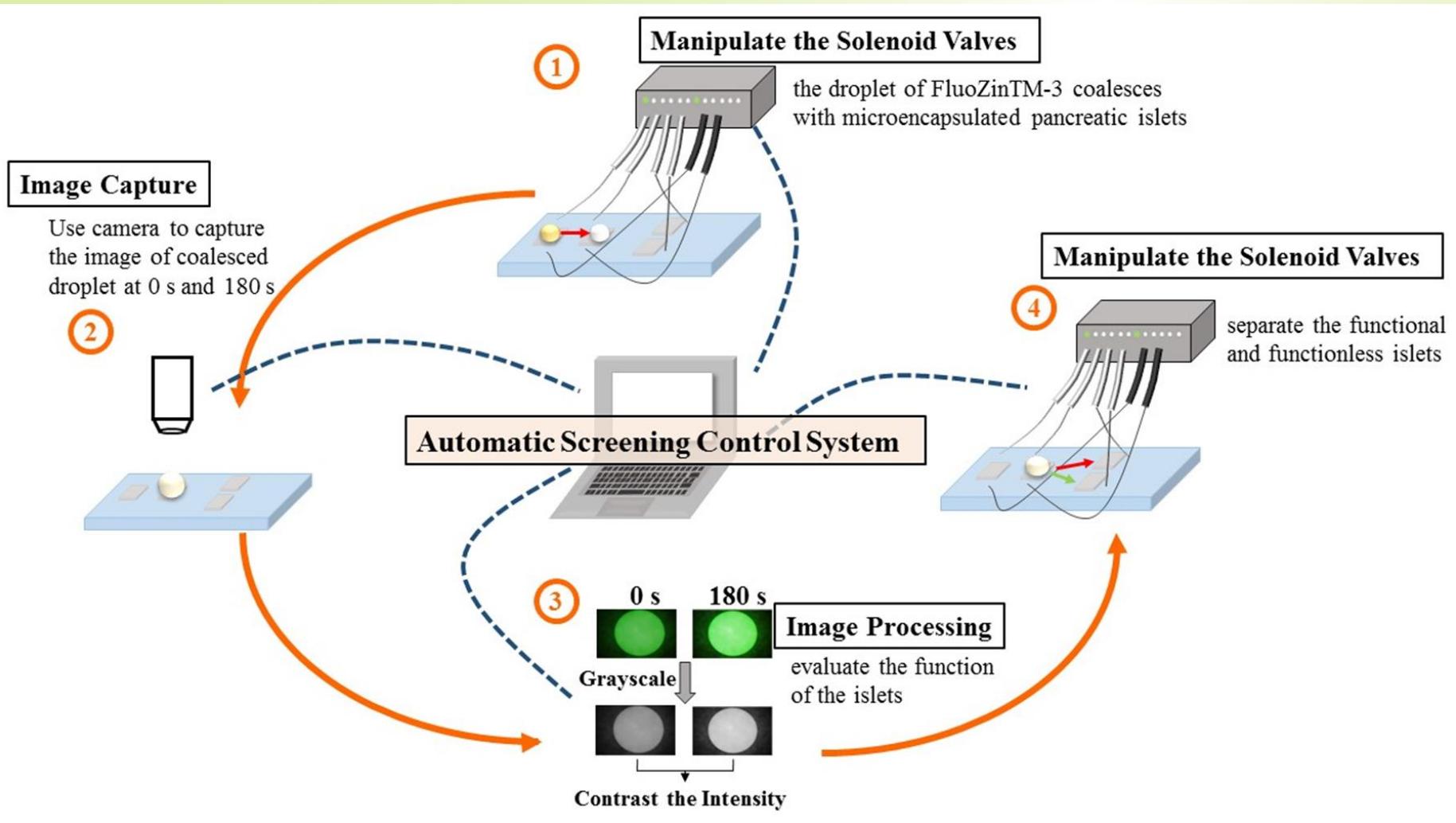
A photograph of a forest scene. The foreground is filled with the dark green, conical shapes of evergreen trees. Sunlight filters down from the sky, creating bright rays and lens flare effects that illuminate parts of the trees and the misty atmosphere. The overall mood is serene and natural.

Thanks for your attention....

2018....

Financially supported by NSC & MOST since 2006....

Assessment of Insulin Release Rate and Screening of Islet Cells on a Droplet-Manipulation Platform



A photograph of a dense forest of tall evergreen trees, likely Douglas firs, with their characteristic conical shapes. Sunlight filters through the canopy from the right side of the frame, creating bright rays and lens flare effects. The foreground is dominated by a large branch of a tree on the right, while the background shows more trees receding into the distance.

Thanks for your attention....

Financially supported by NSC projects since 2006....